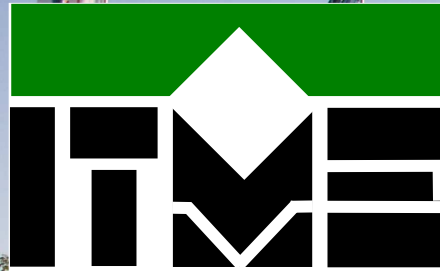


Institute of Electronic Materials Technology

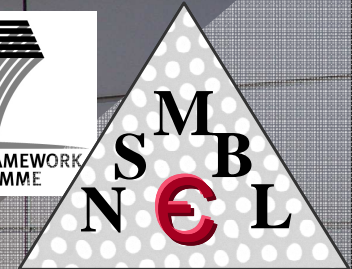
Dorota.Pawlak
@itme.edu.pl



Dorota A. Pawlak

Manufacturing
of electromagnetic
materials

www.itme.edu.pl



Bottom-up approach



Bottom up

METAMATERIALS

via

SELF-ORGANIZATION



Arrays of semiconductor/metallic nanoparticles

Yannopapas and Vitanov, Phys. Rev. B 74, 193304 (2006)

Rockstuhl and Scharf, J. Microsc. 229, 281 (Pt 2, 2008)

**Colloidal crystallization/
Photonic crystals**

Yannopapas and Vitanov, Phys. Rev. B 74, 193304 (2006)

Liquid crystals

Rockstuhl and Scharf, J. Microsc. 229, 281 (Pt 2, 2008)

Molecular chirality

A. Baev, et al., Optics Express 15, 5730, (2007)

Powder processing

C. Pecharromán, et al., Adv. Mater. 13, 1541 (2001).

Combined approaches

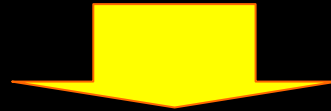
metallic metamaterial + liquid crystal

Q. Zhao, et al., Appl. Phys. Lett. 90, 011112 (2007).

E. Lidorikis, et al., J. Appl. Phys. 101, 054304, (2007)

Arrays of semiconductor/metallic nanoparticles

Magnetic metamaterial – strong magnetic activity within and below the optical region *Yannopoulos and Vitanov, Phys. Rev. B 74, 193304 (2006)*



Semiconductor nanoparticles CuCl and Cu₂O

Magnetism due to strong exciton resonance

In the case of CuCl the $\text{Re}(\mu_{\text{eff}}) < 0$ has been calculated to exist close to exciton resonance ω_0 at 386.93 nm wavelength, which is around 19 times larger than the radius of the spheres for which it has been calculated.

Magnetic activity



not affected by the disorder



Result of the interactions of the spheres with the closest neighbours

Electric activity



affected by the disorder



The activity arise also from interaction with distant spheres, which is more sensitive to the disorder

The disorder seems to shift the region of $\text{Re}(\epsilon_{\text{eff}}) < 0$ along the wavelength

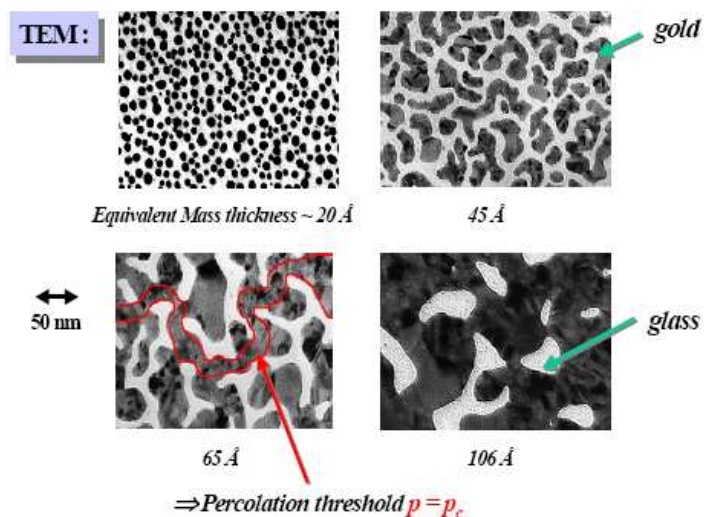
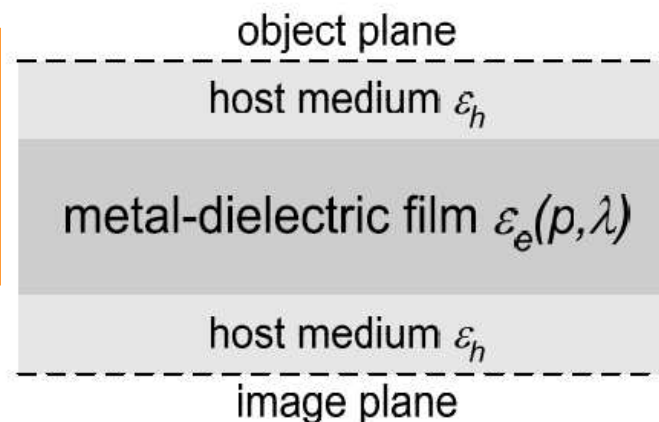
Near-Field Tunable Super-Lens Based on Metal-Dielectric Composites

Here we demonstrate that by employing metal-dielectric composites instead of bulk metals, one can develop a *tunable* NFSL that can operate at any desired visible or near-infrared (NIR) wavelength with the frequency controlled by the metal filling factor of the composite.

- For a metal-dielectric composite the NFSL can work at any desired wavelength

$$\text{Re}[\varepsilon_e(\varepsilon_m, \varepsilon_d, p, \lambda)] = -\varepsilon_h$$

PRB 72, 193101 (2005)



$\text{PrAlO}_3/\text{Pr}_2\text{O}_3$

3 μm

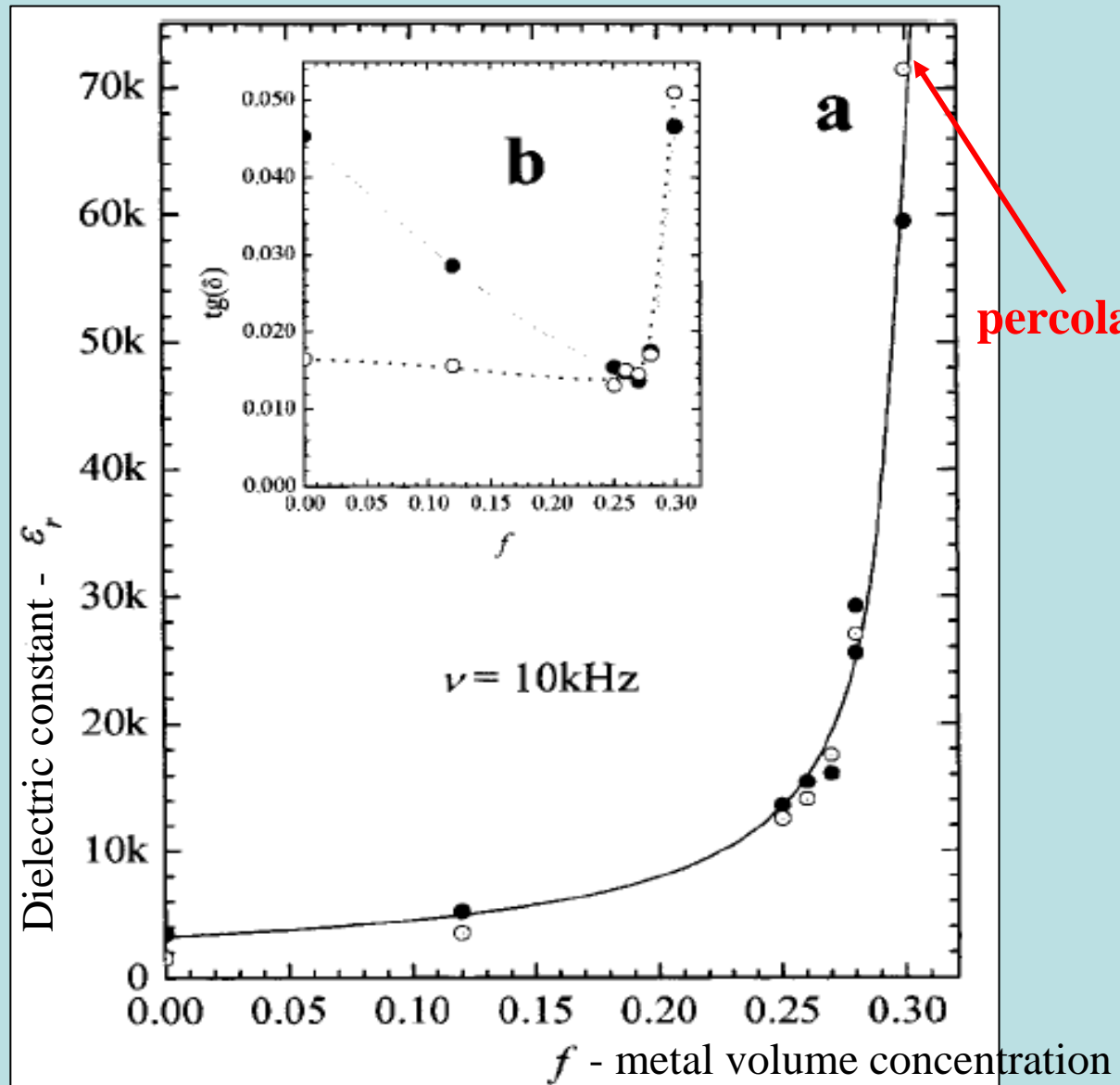
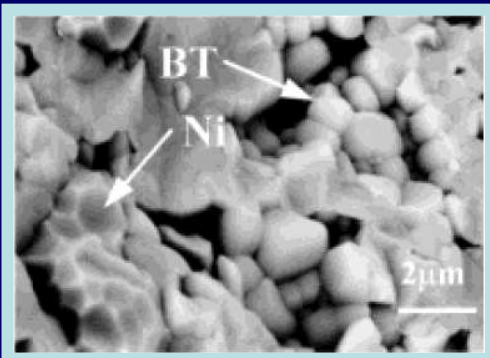
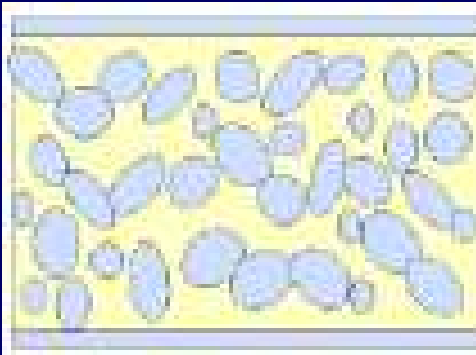
Mag = 5.00 K X

Chemistry of Materials (2007), 19, 2195,
D. A. Pawlak, K. Kolodziejek, et al.

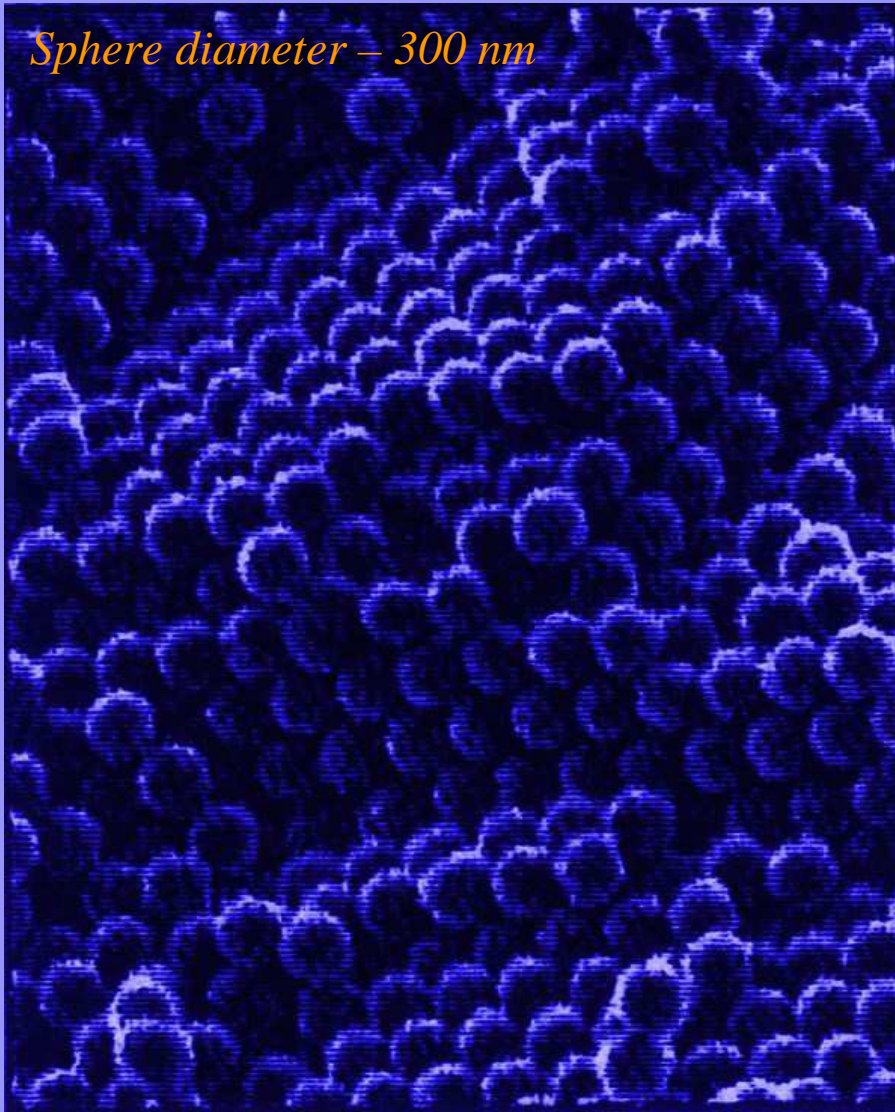
Percolated materials with giant dielectric constant

$\epsilon_r \approx 80\,000$

BaTiO₃-Ni

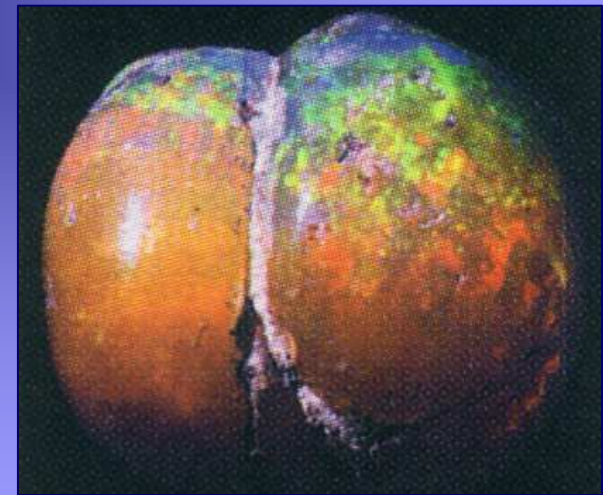


Sphere diameter – 300 nm



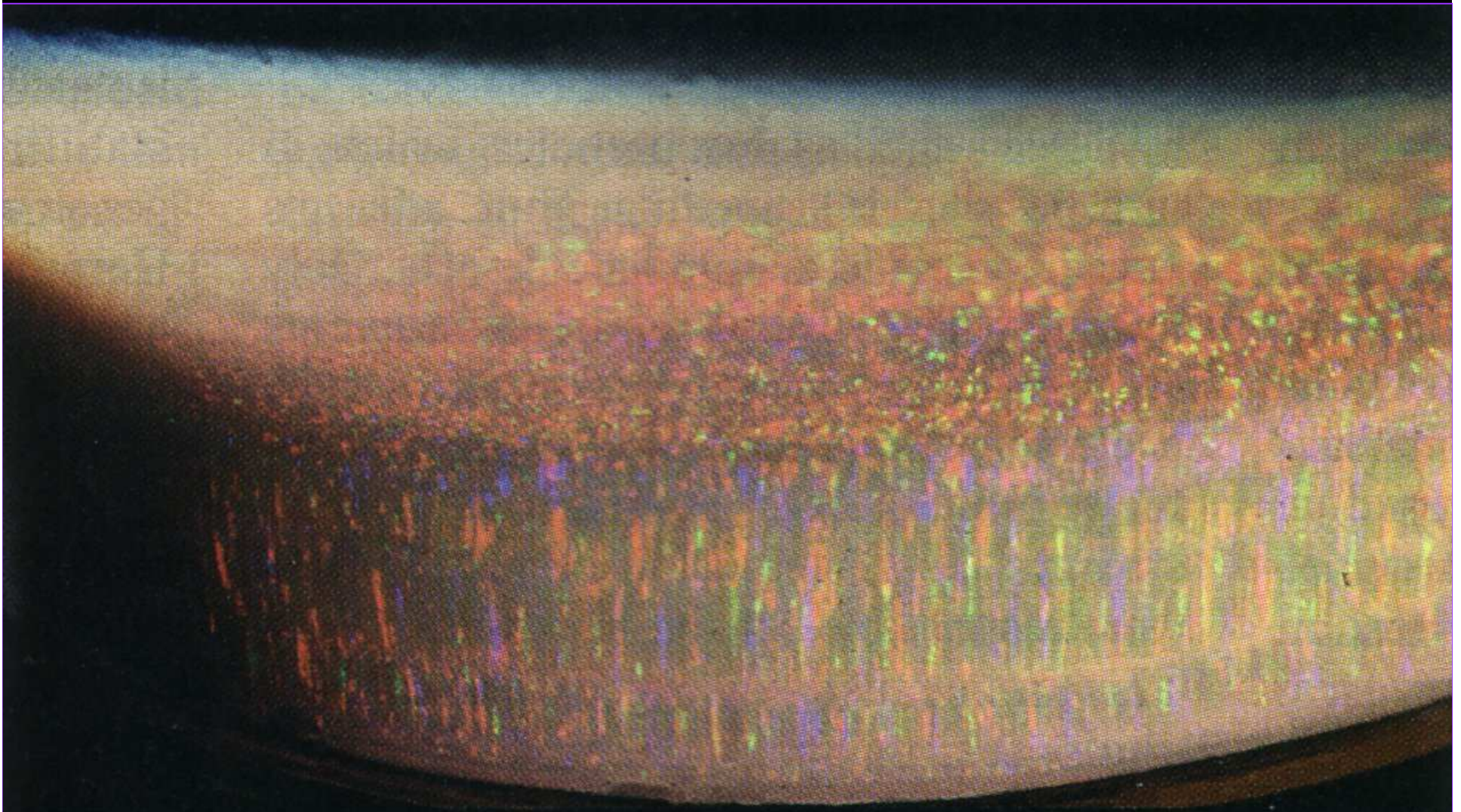
OPAL

Natural opals consist of a regular three dimensional crystalline array of colloidal silica spheres, several hundred nanometers in size



*A. van Blaaderen, *SCIENCE*, 282 (1998) 887-888.

Artificial opal grown
from a dispersion of
silica spheres



Methods to make high quality colloidal crystals

→ **Electrostatically induced crystallization**

E. A. Kamenetzky et al., Science 1994, 263, 207.

N. A. Clark et al., Nature 1979, 281, 57.

Z. Cheng et al., Nature 1999, 401, 893.

→ **Gravity sedimentation**

P. N. Pusey et al., Nature 1986, 320, 340.

H. Miguez et al., Adv. Mater. 1997, 10, 480.

→ **Electro-hydrodynamic deposition**

M. Trau et al., Science 1996, 272, 706.

R. C. Hayward et al., Nature 2000, 404, 56.

→ **Colloidal epitaxy**

A. van Blaaderen et al., Nature 1997, 385, 321.

→ **Physical confinement**

Y. Xia et al., Adv. Mater. 2000, 12, 693.

S. H. Park et al., Adv. Mater. 1998, 10, 1028.

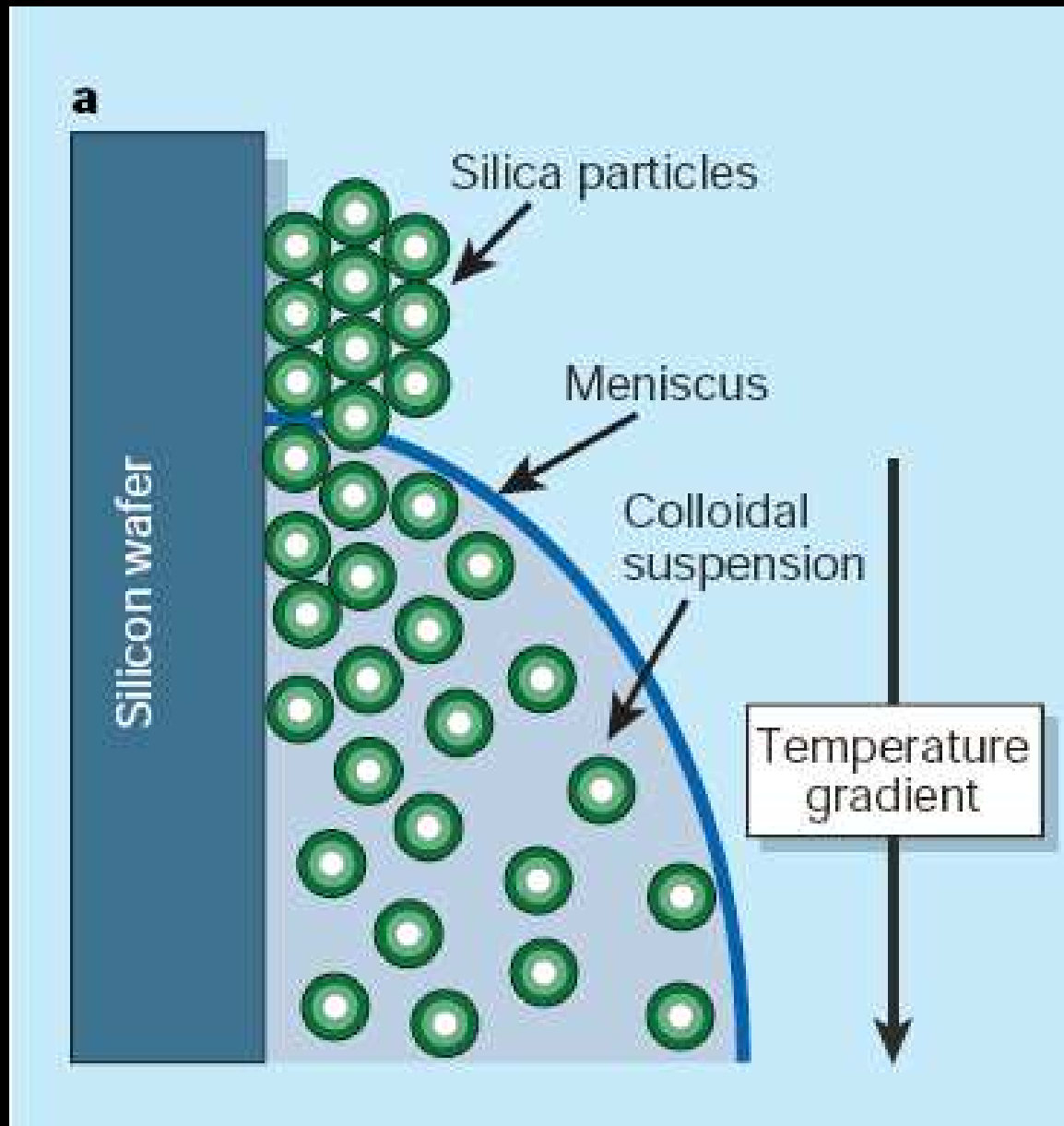
→ **Convective self-assembly**

P. Jiang et al., Chem. Mater. 1999, 11, 2132.

A. S. Dimitrov et al., Langmuir 1994, 10, 432.

Y. A. Vlasov et al., Nature, 414 (2001) 289

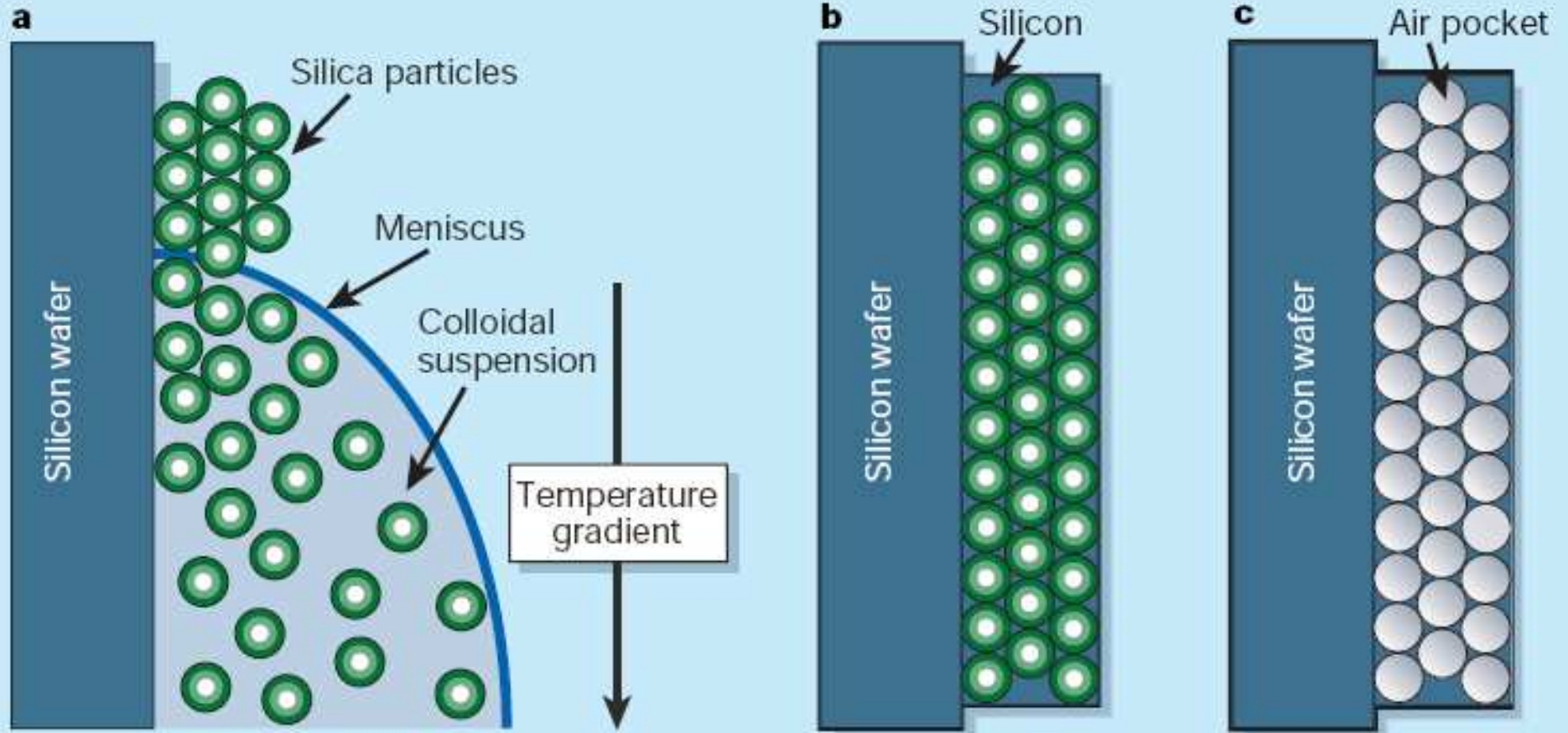
J. D. Joannopoulos et al., Nature, 414 (2001) 257



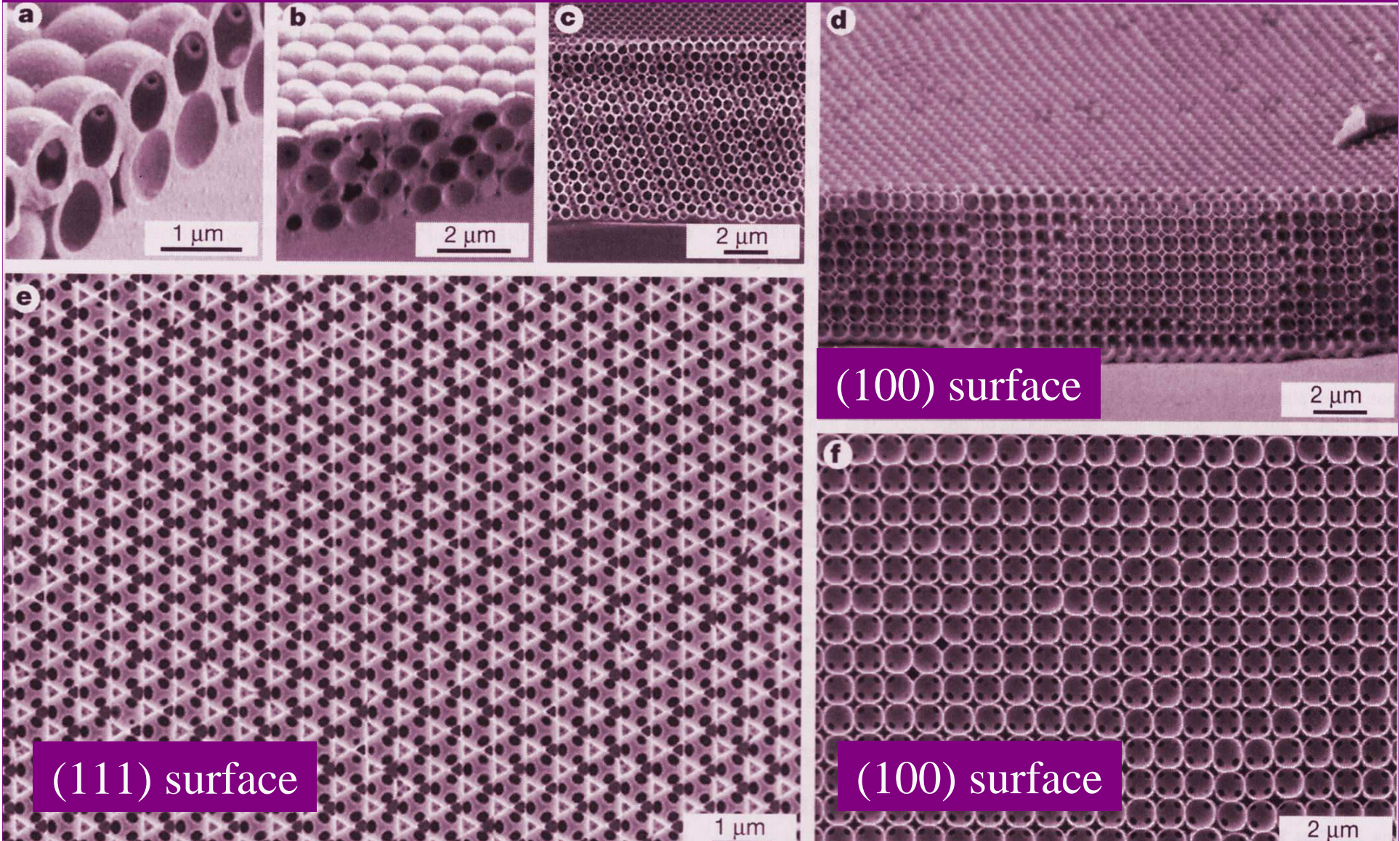
The convective flow combats sedimentation and provides a continuous flow of particles to the meniscus region. Strong capillary forces at a meniscus between a substrate and a colloidal sol can induce crystallization of spheres into a 3D array of controllable thickness.

Y. A. Vlasov et al., Nature, 414 (2001) 289

J. D. Joannopoulos et al., Nature, 414 (2001) 257



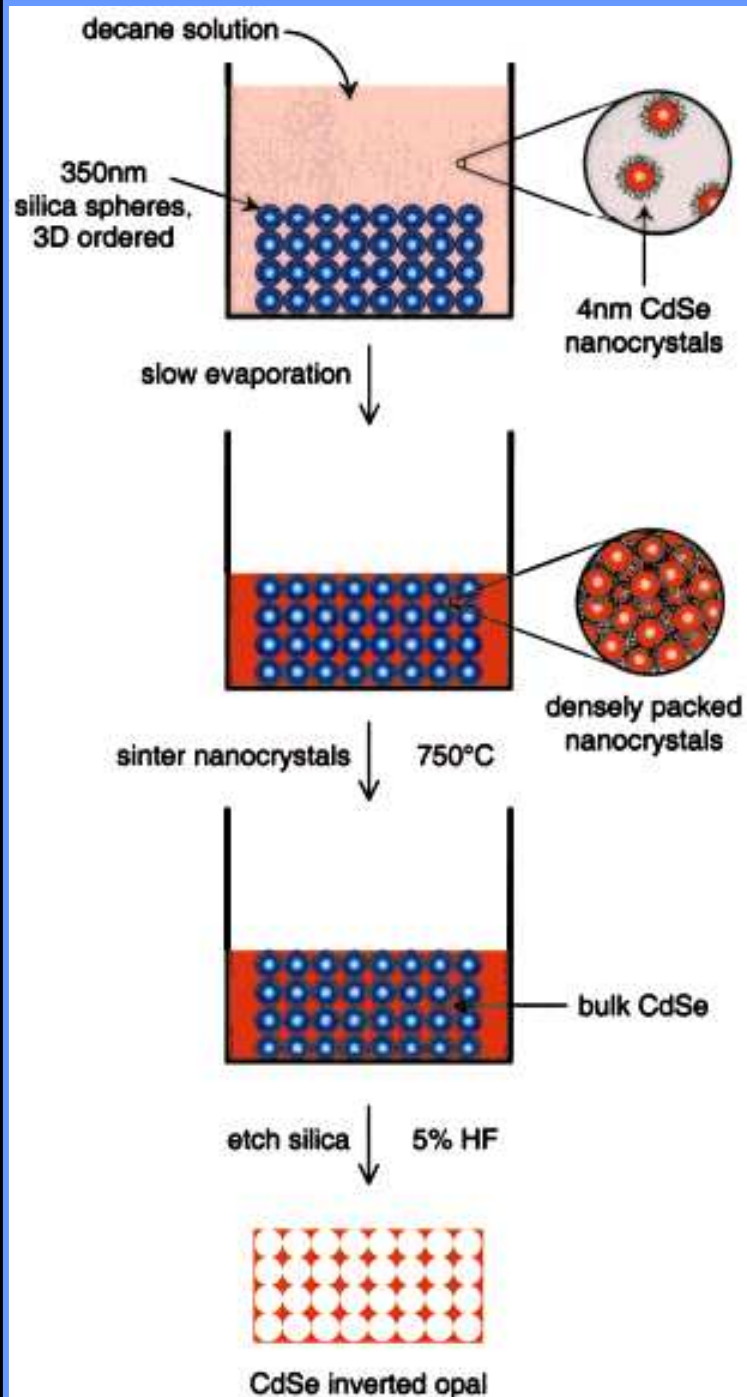
On-chip natural assembly of silicon photonic bandgap crystals



Methods to fill the pores with semiconductor

- Nanocrystals sintering
- Chemical electrodeposition
- Chemical vapor deposition
- Oxide reduction

NANOCRYSTALS SINTERING



Advantage

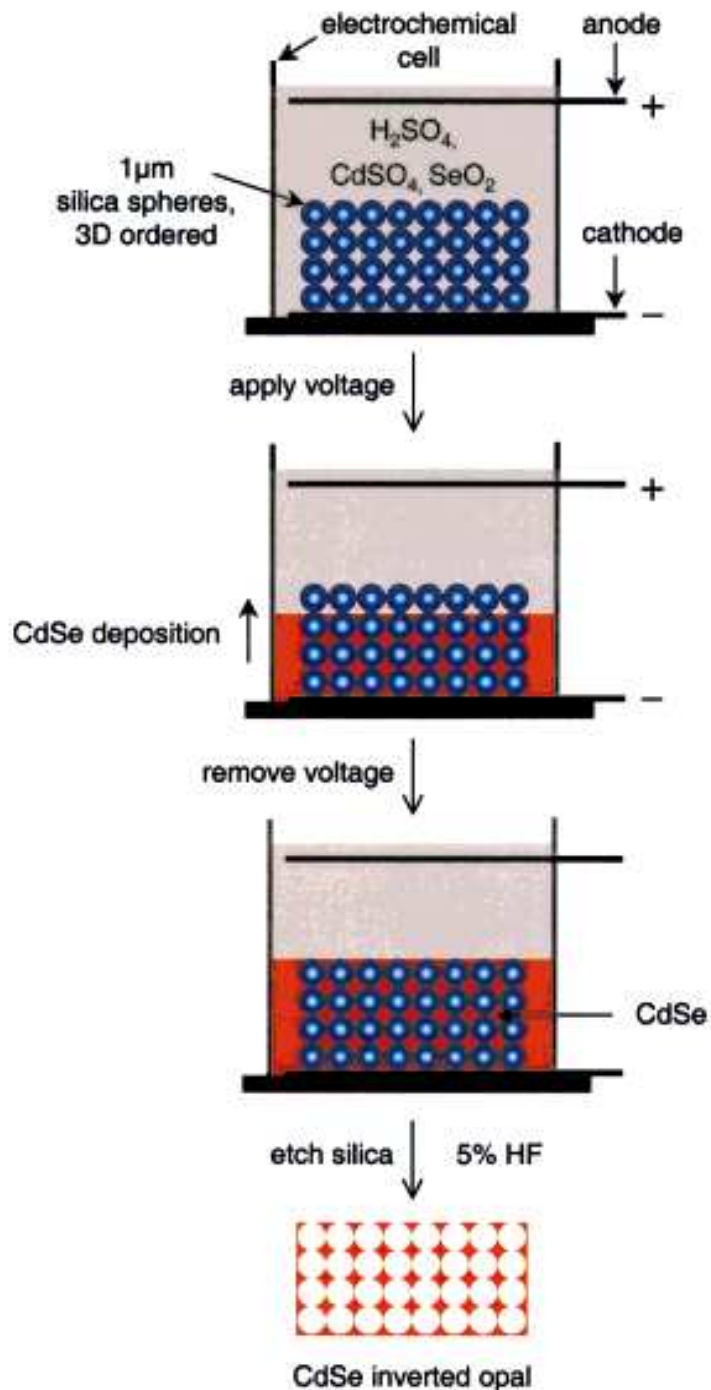
completely general to any of the materials that can be synthesized as colloidal nanoparticles

Potential problem

difficulties in obtaining infiltration of the high refractive index material greater than 50 % (nanocrystals get condensed during sintering)

- Yu. A. Vlasov, et al., Adv. Mater. 1999, 11, 165.
A. N. Goldstein et al., Science 1992, 256, 1425.
O. D. Velev et al, Nature 1999, 401, 548.
O. D. Velev et al., Adv. Mater. 2000, 12, 531.

CHEMICAL ELECTRODEPOSITION



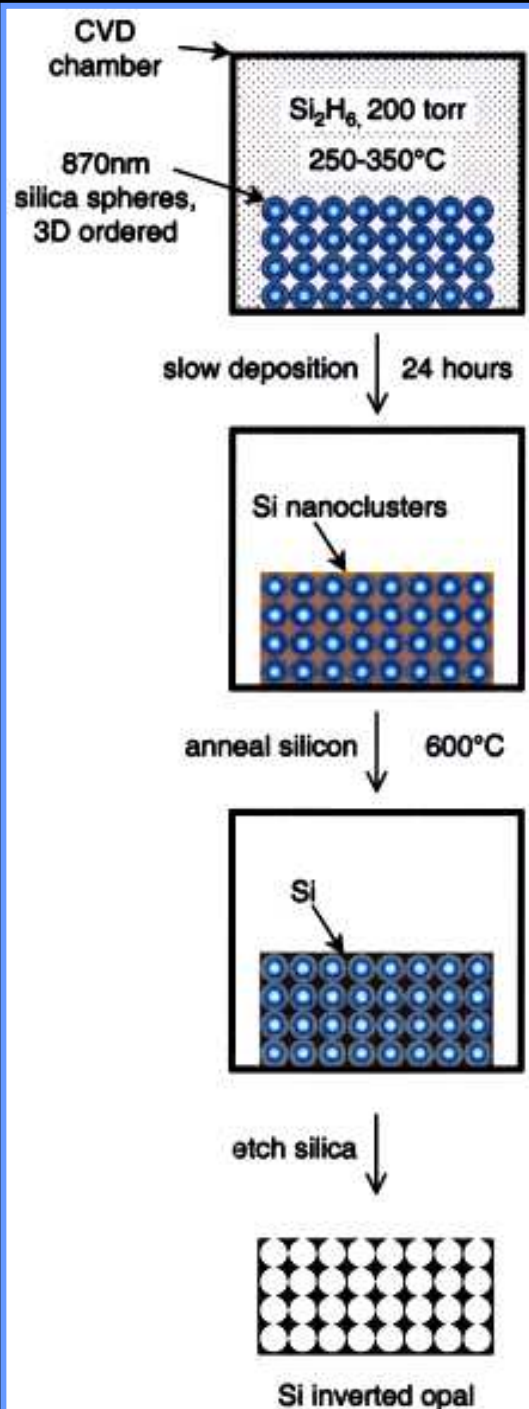
Advantage

deposition proceeds sequentially from the bottom to the top of the template - so the voids can be completely filled

Potential problem

maybe not all important materials can be electrodeposited

CHEMICAL VAPOR DEPOSITION



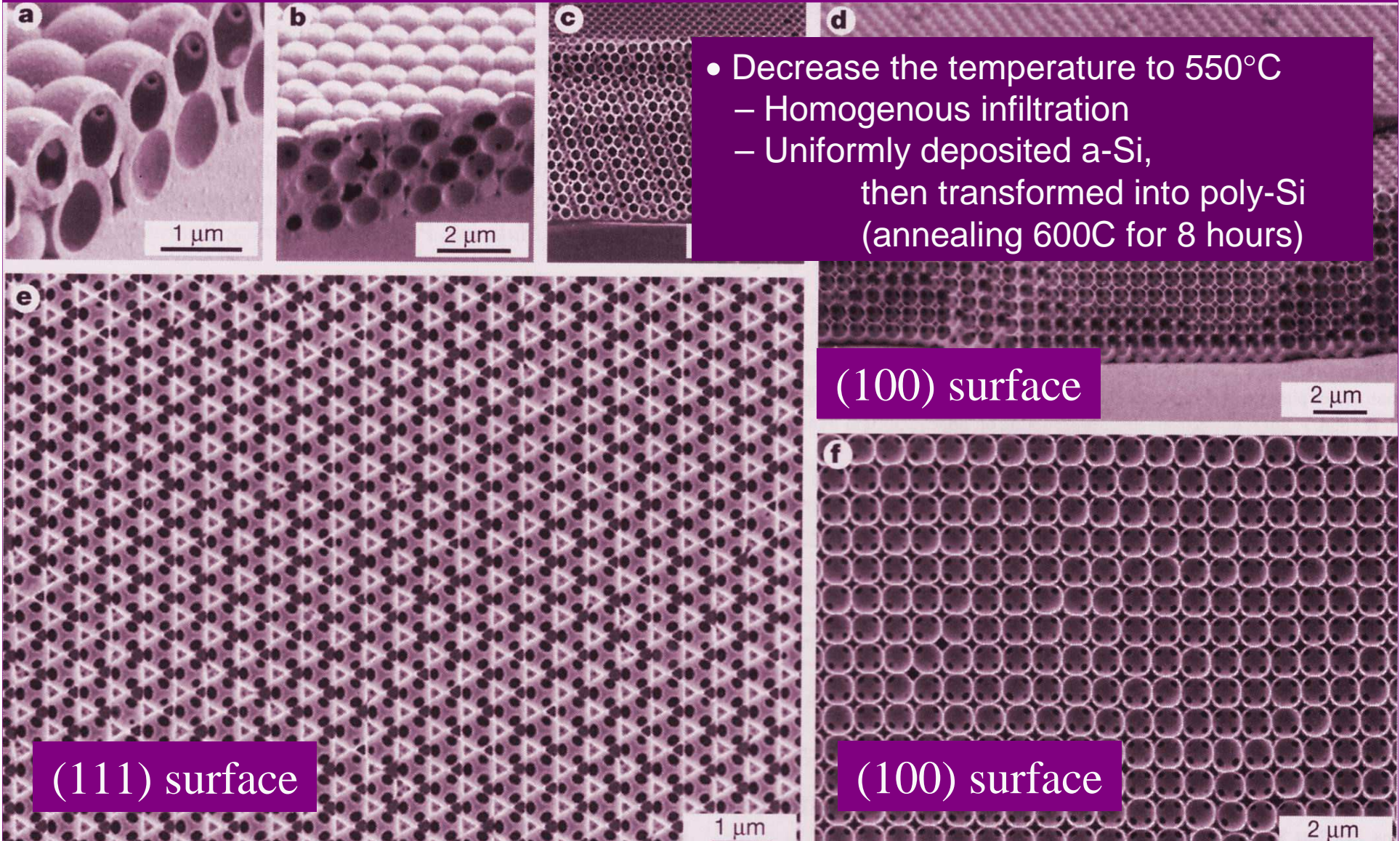
Advantage

the resulting infill is extremely homogeneous, and could be 100%

Potential problem

not sure if it can be extended to wider bandgap semiconductors

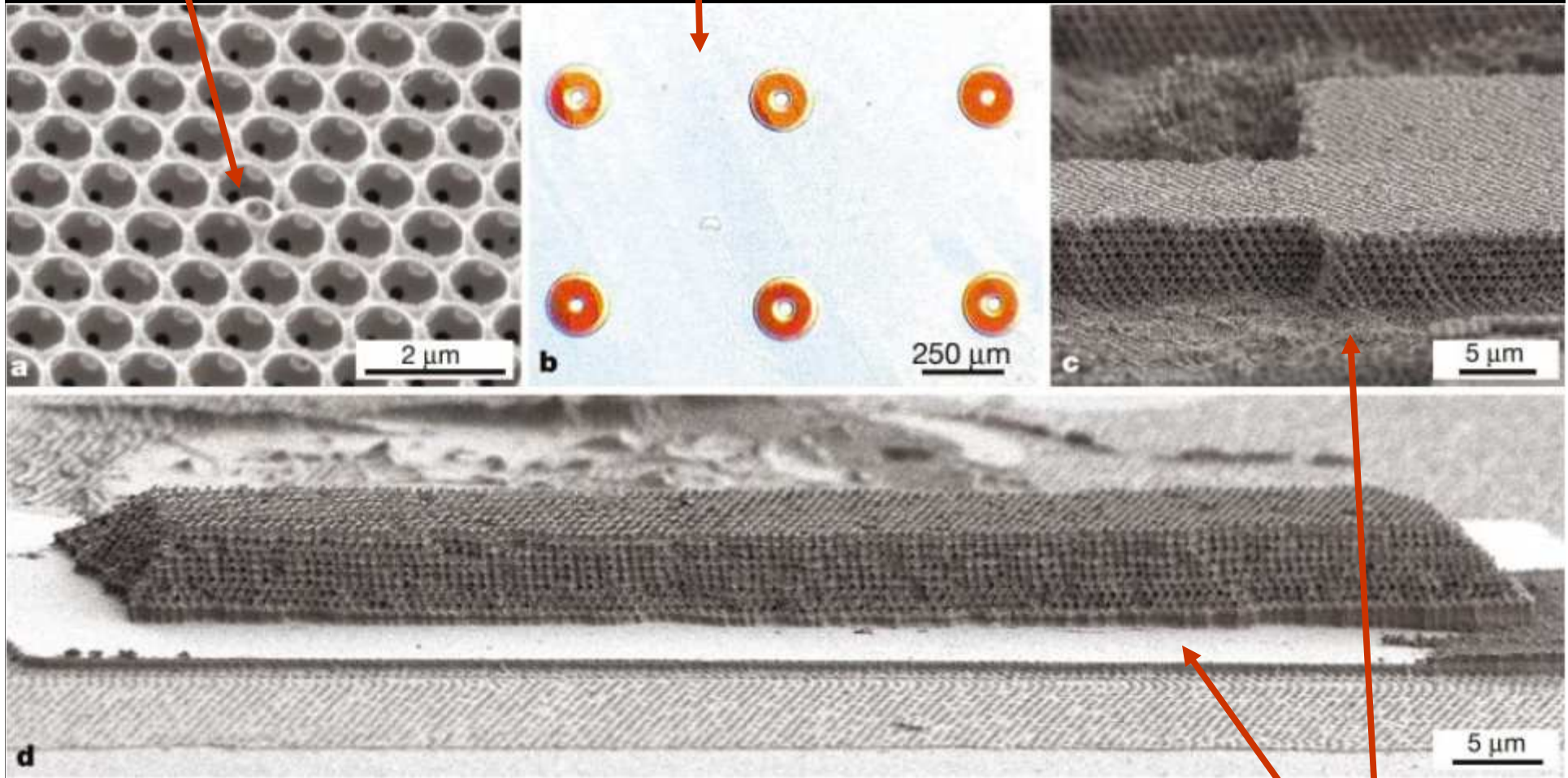
LPCVD - Low-Pressure Chemical Vapor Deposition – standard Si deposition technique for the microelectronics industry



**Introduction of
an interstitial
defect**

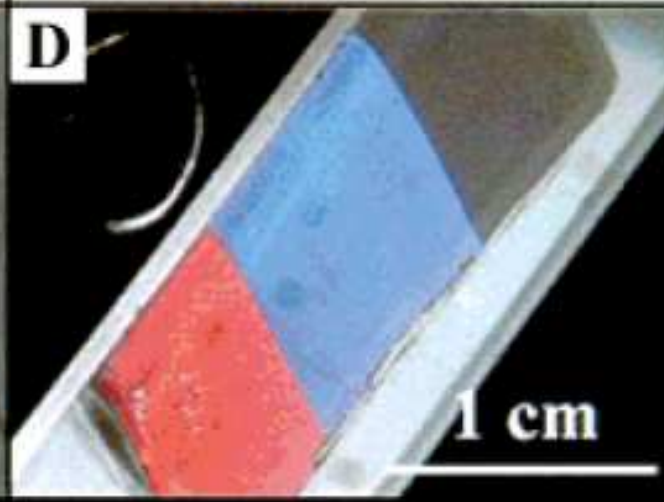
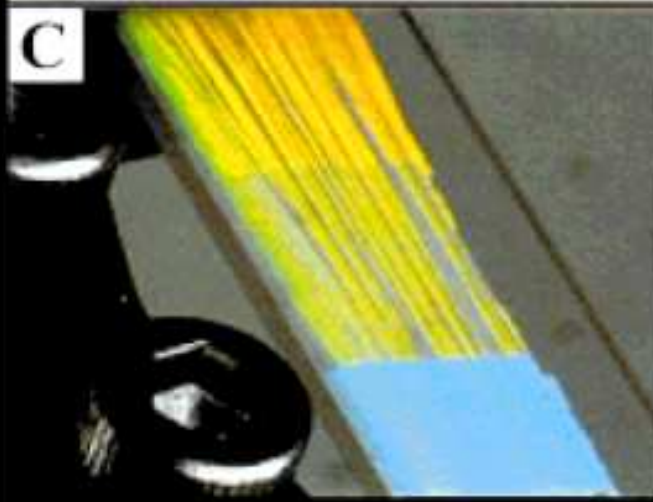
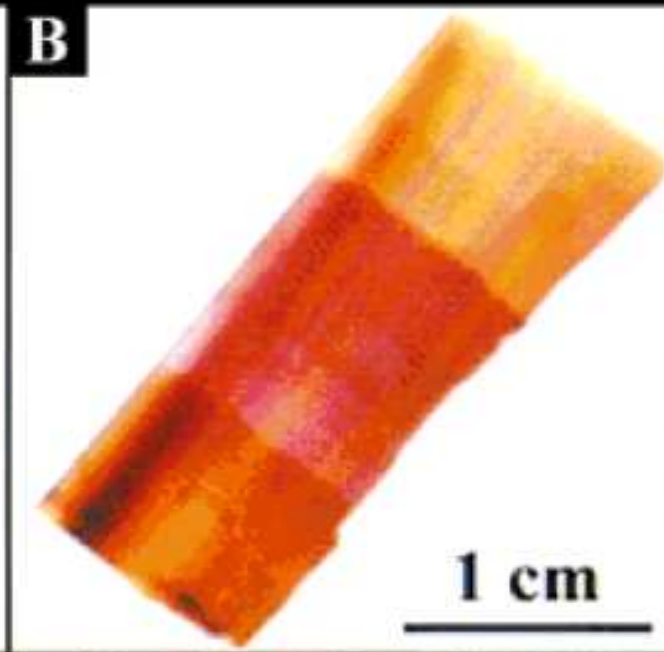
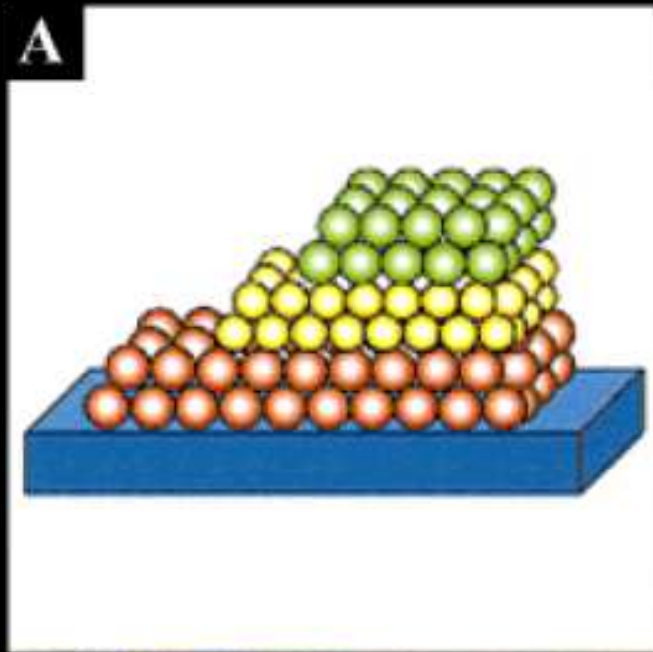
**PC rings patterned into large-area
crystal via photolithography and etching**

**Patterning using standard
photolithography**



Patterned photonic crystals

Multilayer colloidal crystal made by consecutive deposition of colloidal crystals from colloids of three different sizes

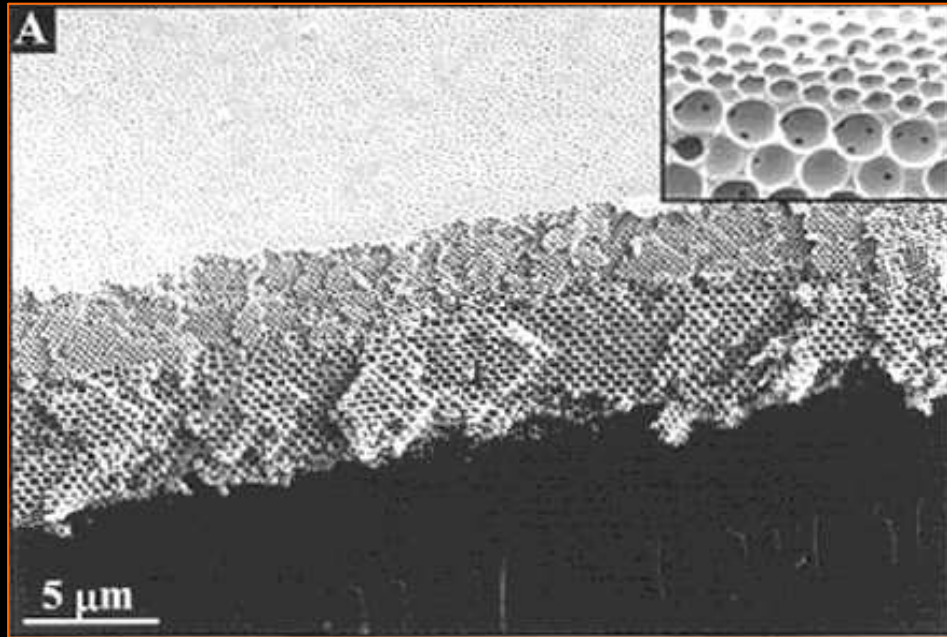


Transmitted colors

**430 / 253 / 338 nm
silica superlattice
crystal**

Reflected colors

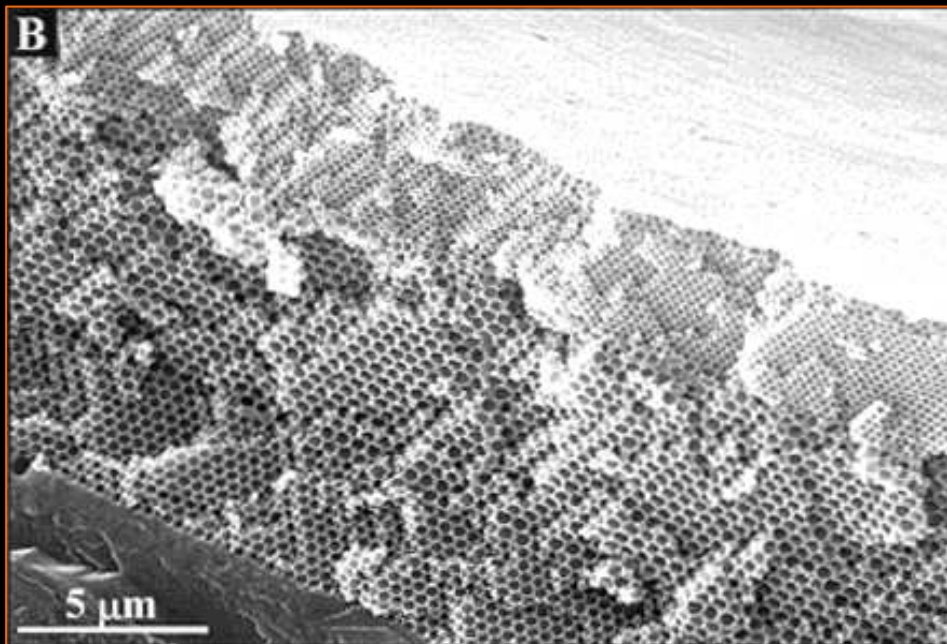
Adv. Mater. 13 (2001) 389, P. Jiang et al.



Macroporous polystyrene

made by templating from silica multilayer crystals

253/430 nm voids



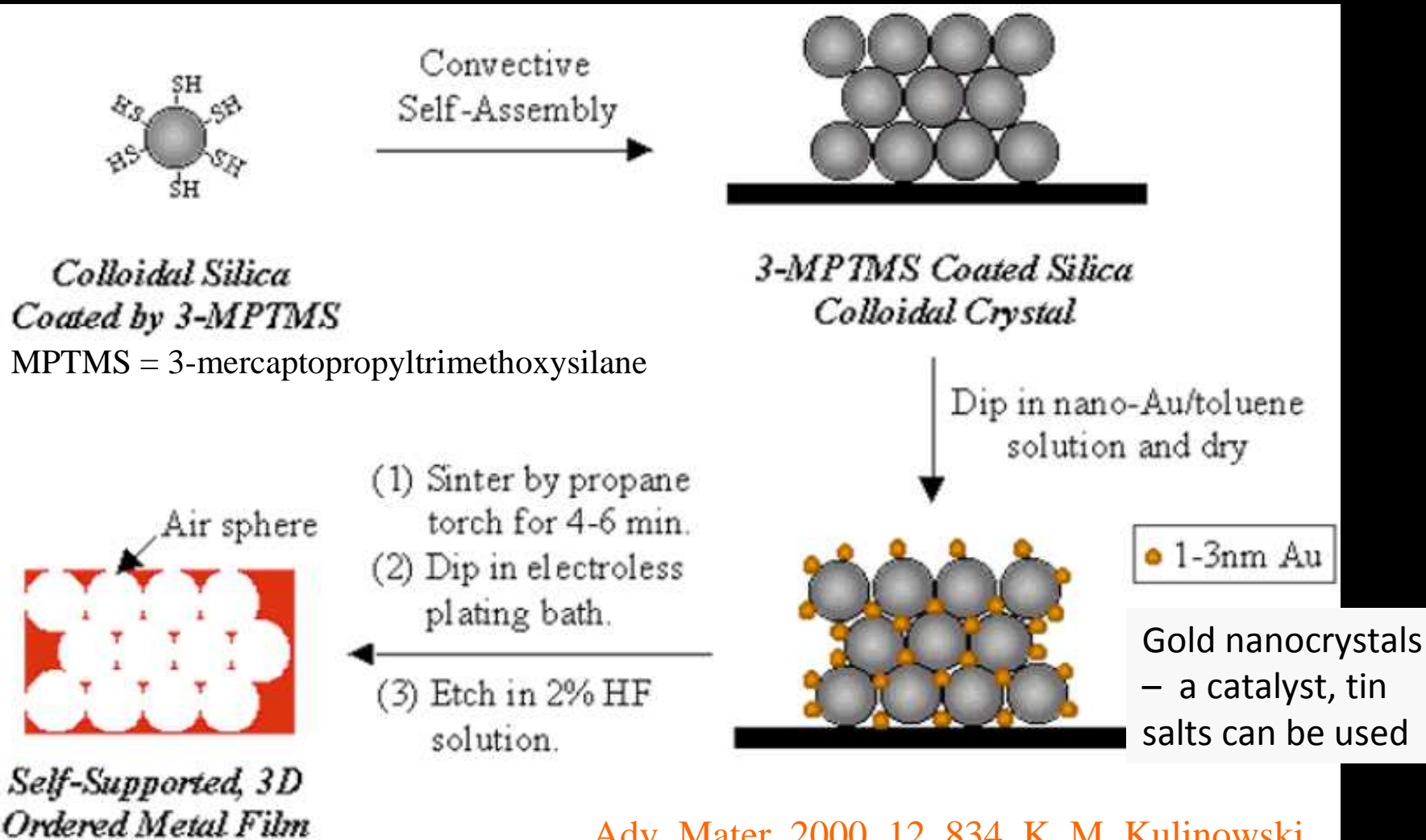
253/ 430 / 338 nm voids

Adv. Mater. 13 (2001) 389, P. Jiang et al.

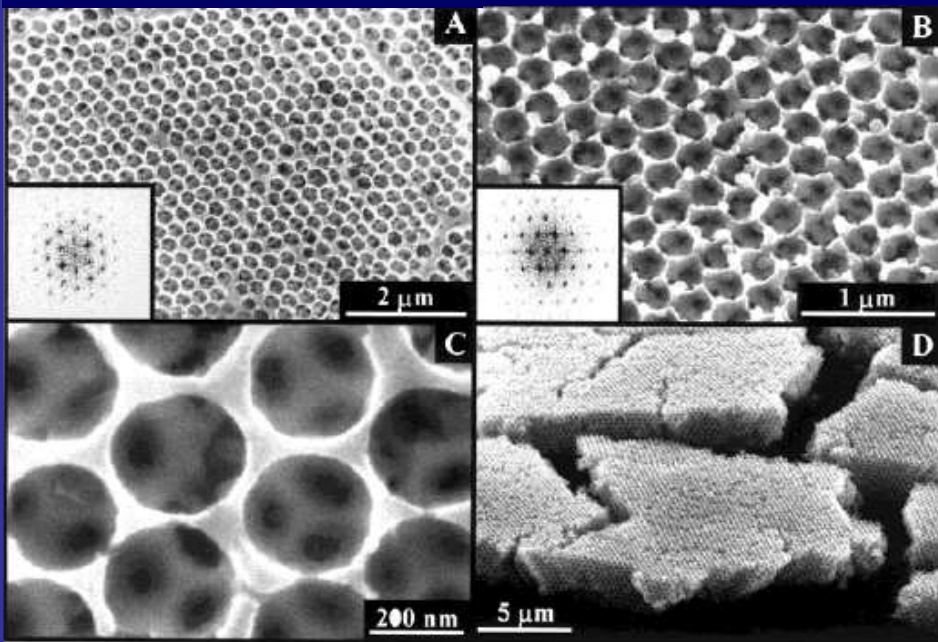
Porous Metals from Colloidal Templates

Reaction scheme for the formation of macroporous metals by gold nanocrystal-catalyzed electroless deposition

Electroless plating process (industrial process) can produce many types of porous metals, including nickel, cobalt, copper, silver, gold, and platinum

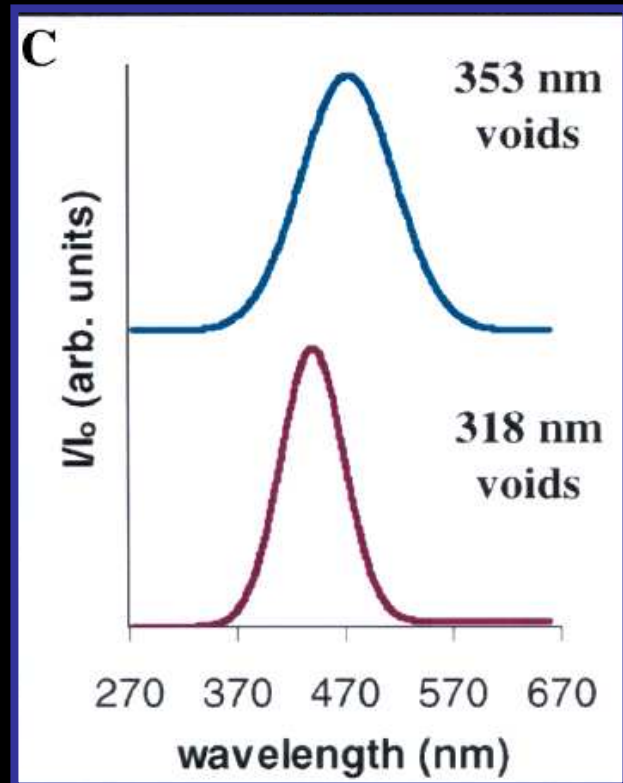


copper, 325 ± 15 nm voids silver, 353 ± 17 nm voids

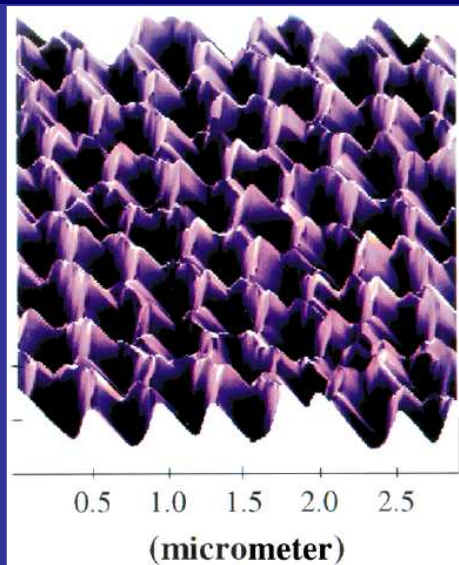


nickel

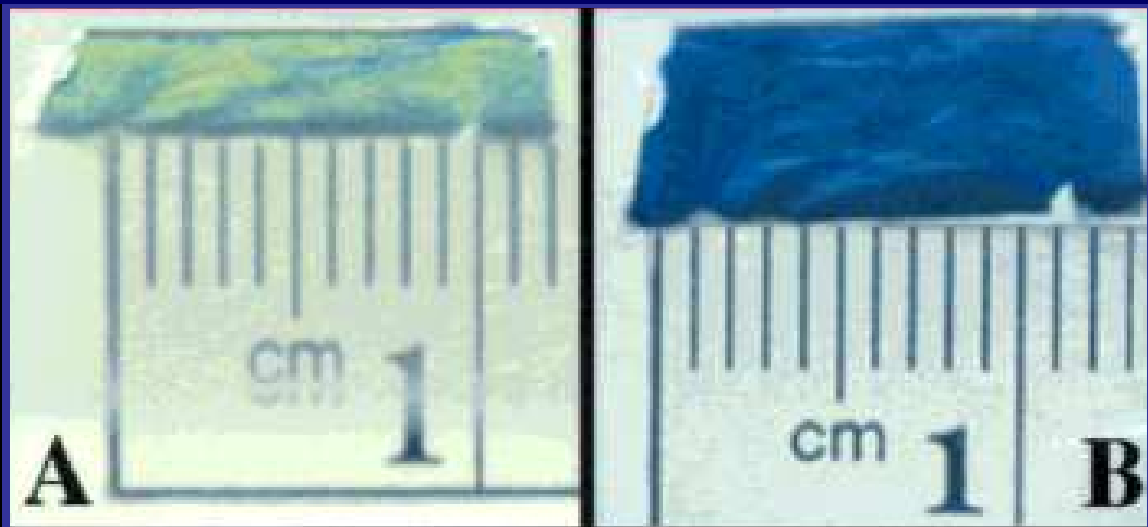
copper, 325 ± 15 nm voids



AFM of macroporous platinum



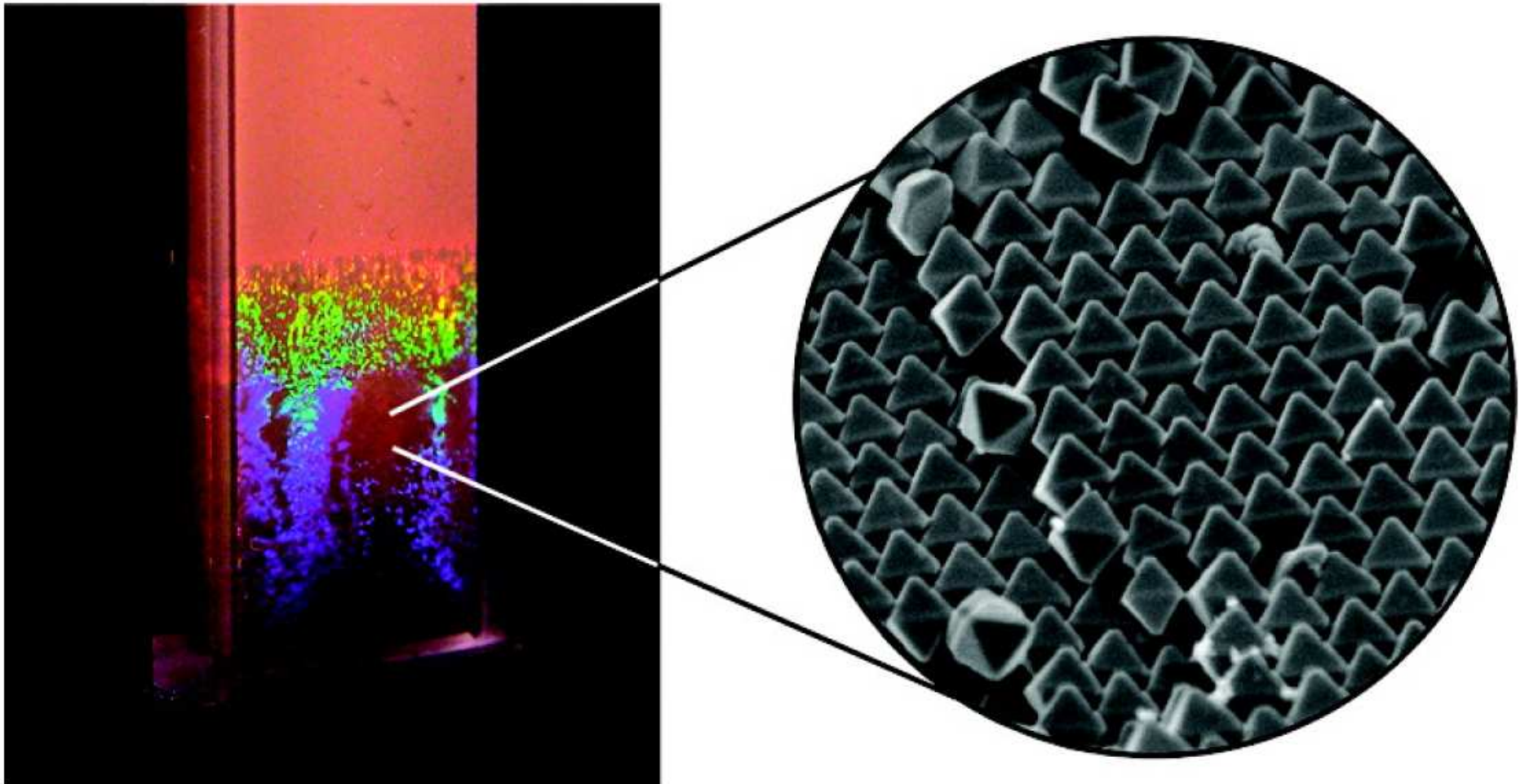
macroporous platinum film (pore size = 353 nm) at two different angles



Self-organized silver nanoparticles for 3D plasmonic crystals

Nanoparticles are passivated with a bulky polymer so crystallization is dominated by repulsive steric interactions that favor close-packed structures.

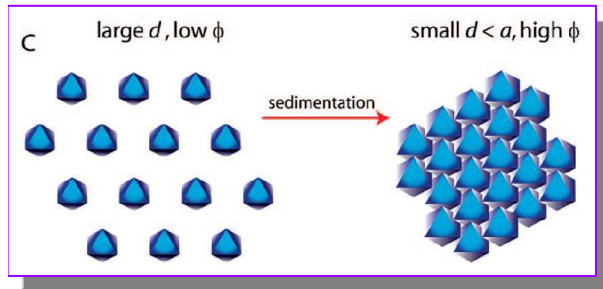
The nanocrystals precipitate from the suspension and settle layer-by-layer before the final stage of drying ($\sim 12\text{h}$ for a suspension volume of $\sim 1\text{cm}^3$).



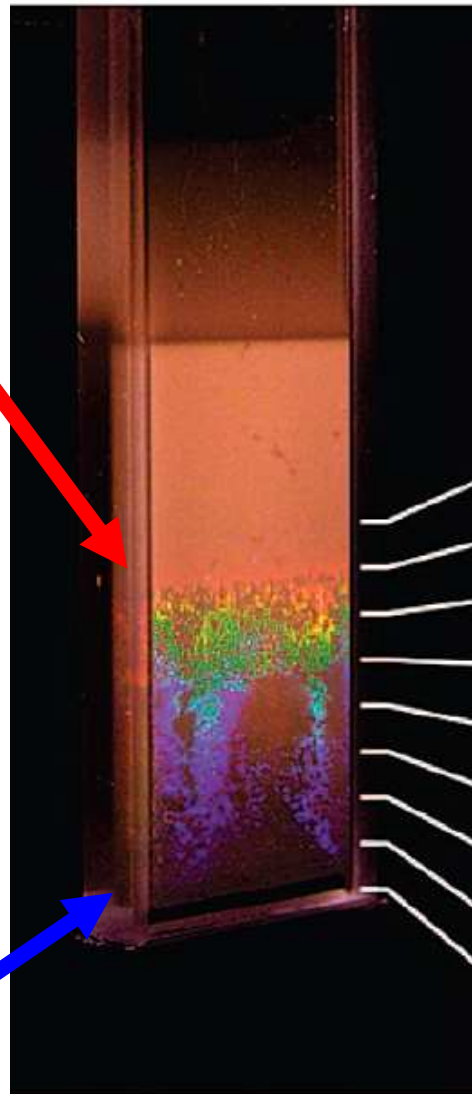
Nano Lett., 8, (2008), 4033, A. R. Tao et al.

Self-organized silver nanoparticles for 3D plasmonic crystals

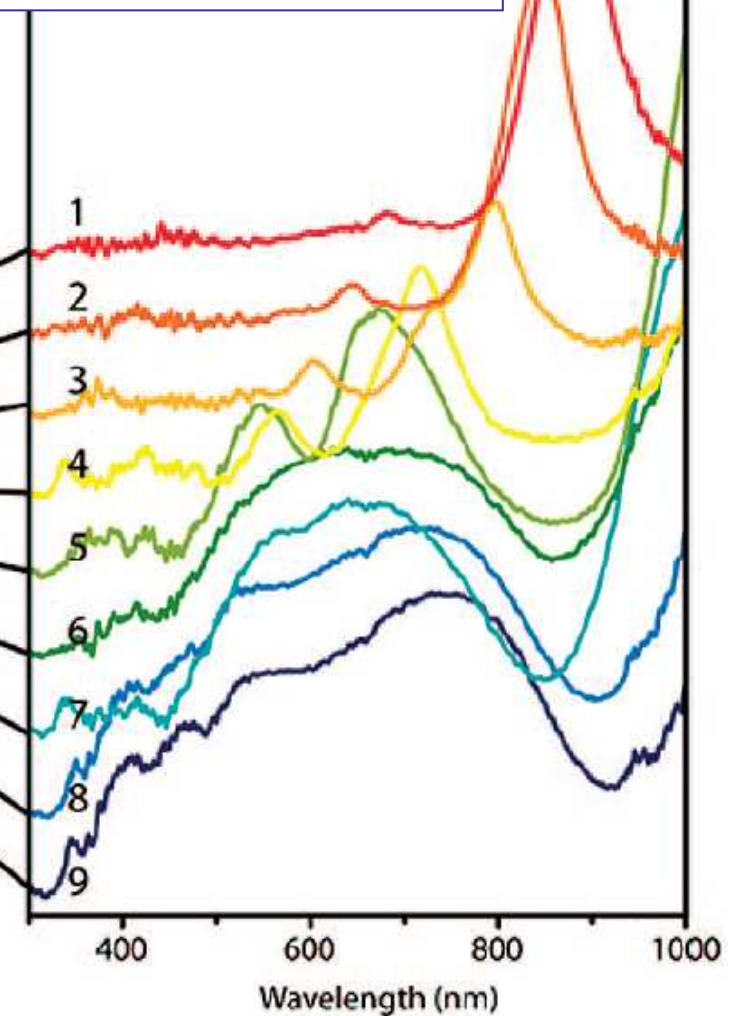
At low volume densities
- Long-range hexagonal
order stabilized by
repulsive steric
interactions

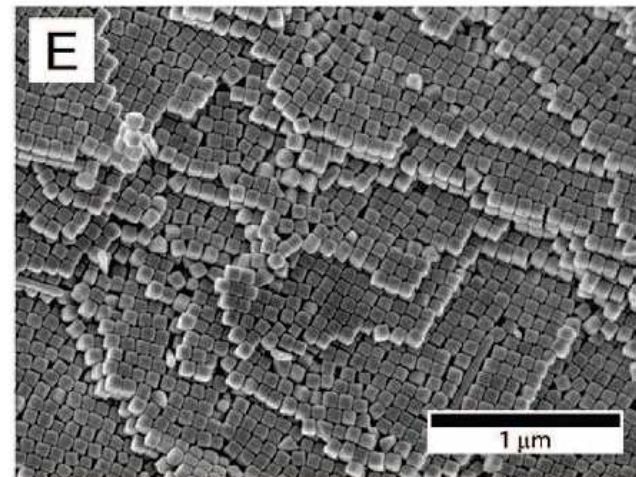
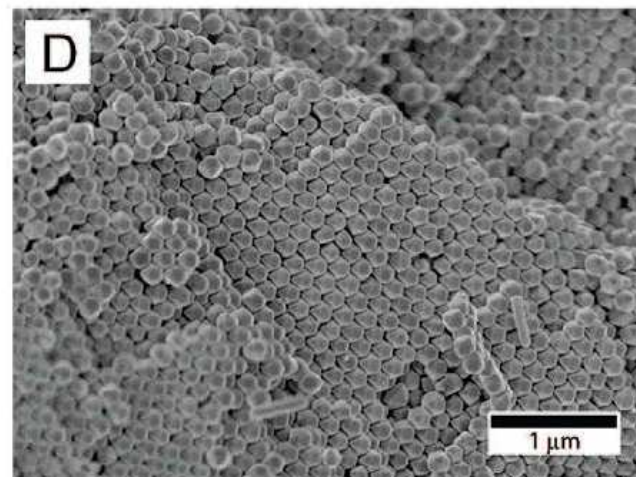
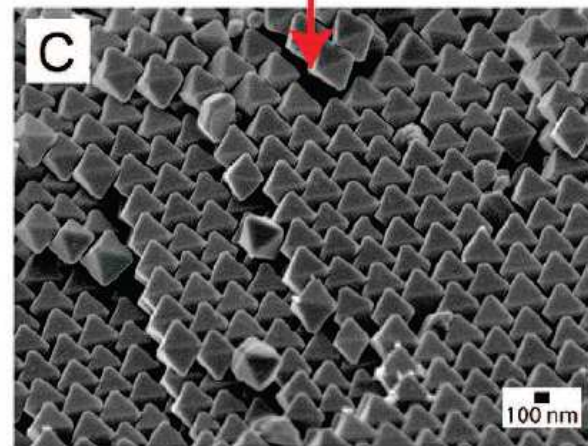
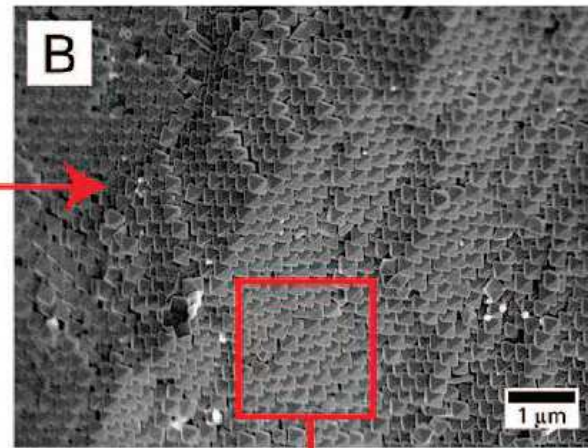
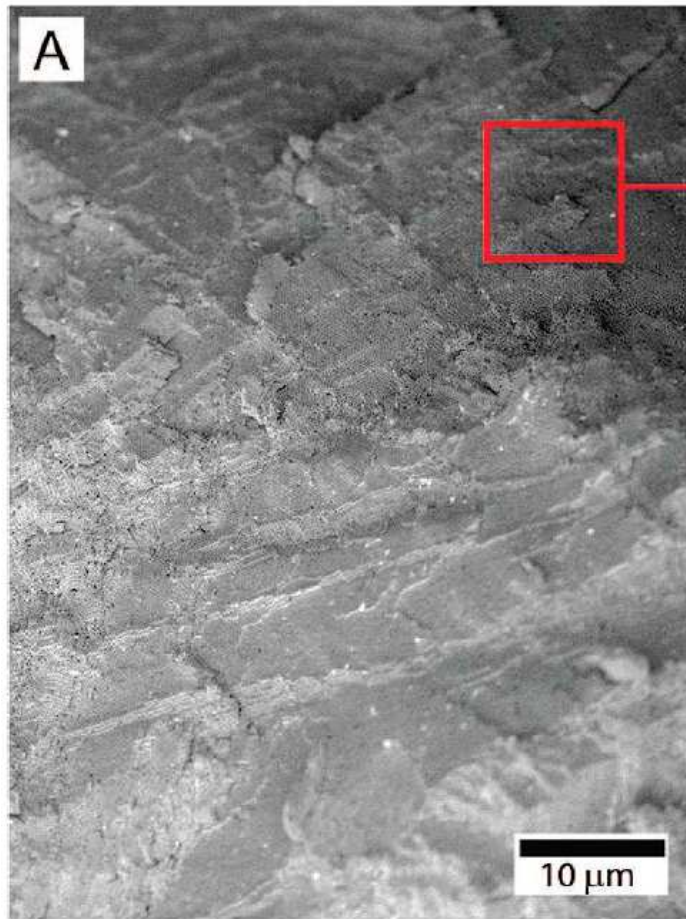


Dense close-packed
structure with excellent
ordering after
the nanocrystals
sediment by gravity



Broadband optical
response of plasmonic
colloidal crystal





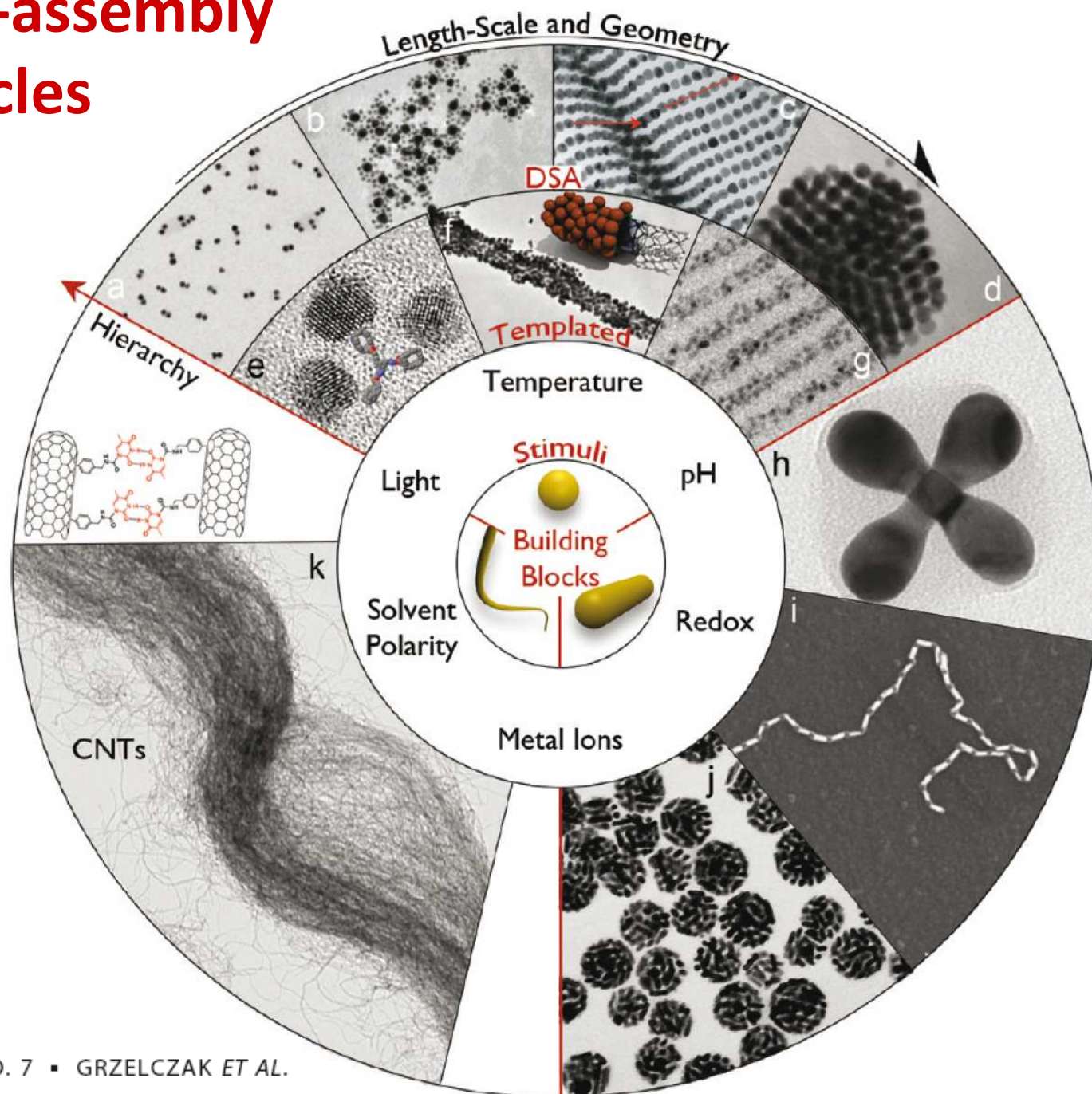
Directed self-assembly of nanoparticles

Available building blocks characterized via aspect ratio (AR):

AR=1 isotropic, mostly spheres

$1 < AR < 15$ rodlike

$AR > 15$ wires



Directed self-assembly of nanoparticles

Self-assembly - process by which nanoparticles or other discrete components spontaneously organize into ordered structures

Directed assembly – process whereby an intrinsically self-assembling system is aided or modulated using directing agents, external fields, or templates

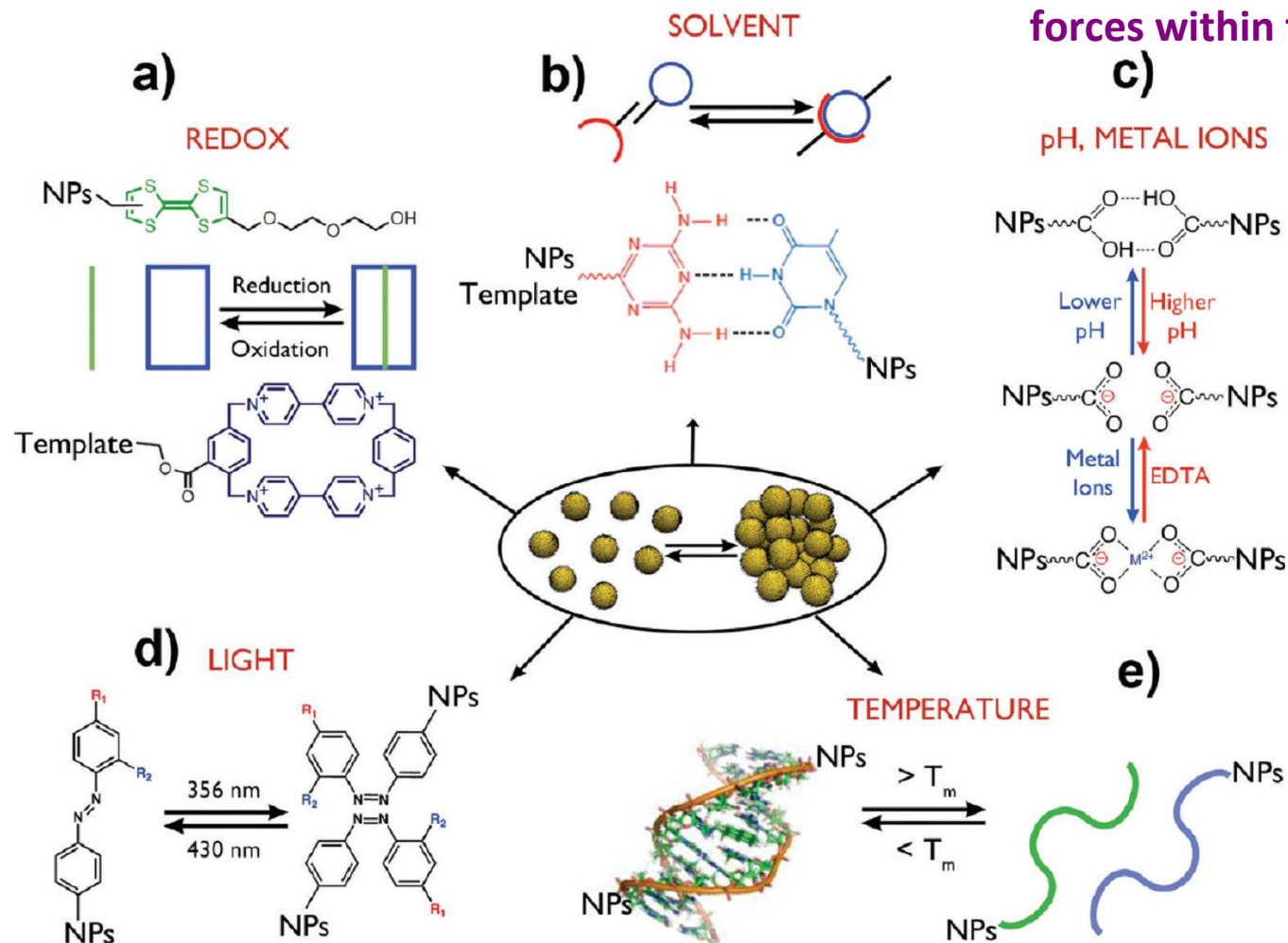
Templates – any surface-modified object (1D, 2D, or 3D), which contains active sites, suitable for selective nanoparticle deposition

Directing fields – externally imposed fields (in a broad sense), such as electric, magnetic, and flow fields, or combinations thereof, that modulate or enhance the thermodynamic forces that drive self-assembly

Capillarity or capillary action – forces exerted by interfacial or surface tension effects that lead to a directed self-assembly at interfaces or in thin films

Directed self-assembly of nanoparticles by molecular interactions

Mostly limited to 100 nm size particles
due to limited length scale of molecular
forces within the colloidal interface



The most usual
STIMULI employed
to spatially
distribute the
particles:

- temperature,
- electromagnetic radiation (e.g., light),
- pH,
- solvent polarity,
- redox activity

Directed self-assembly of nanoparticles by molecular interactions

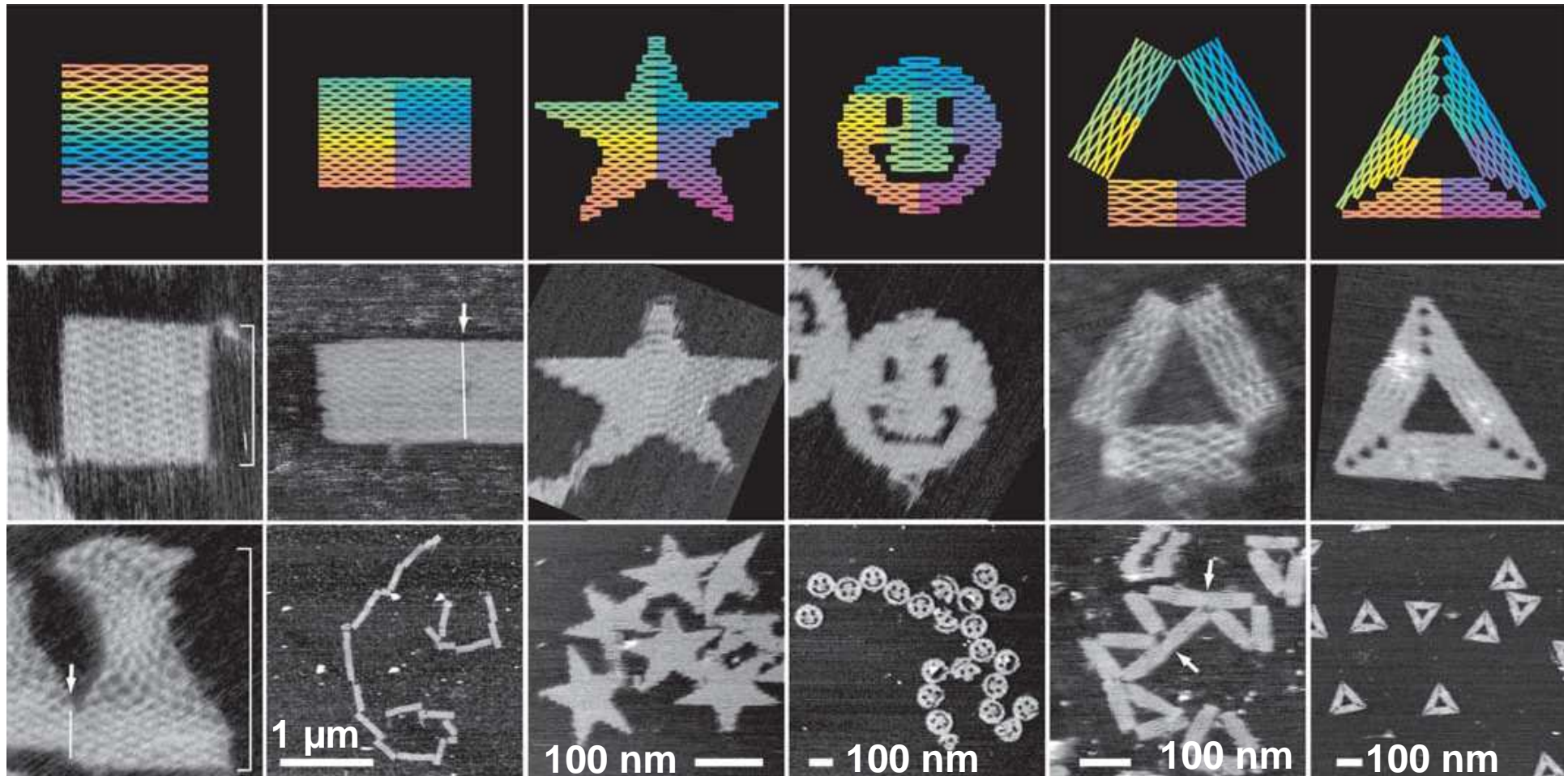
Template-free DSA

Templated DSA

Templates - surface-modified substrates (in 1D, 2D, or 3D), containing active sites, which can selectively induce nanoparticle deposition

Any object serving as a scaffold onto which different particles can be arranged into a structure with a morphology that is complementary to that of the template - single molecules, microstructures (e.g., carbon nanotubes), or block copolymers

DNA origami



Concept of DNA controlled nanocrystal self-assembly

P. W. K. Rothemund, *Nature* 2006, 440, 297.

Mirkin, C. A. et al. *Nature* 1996, 382, 607–609.

A DNA-Based Method for Rationally Assembling Nanoparticles into Macroscopic Materials.

Alivisatos, A. P. et al. *Nature* 1996, 382, 609–611.

Organization of 'Nanocrystal Molecules' using DNA.

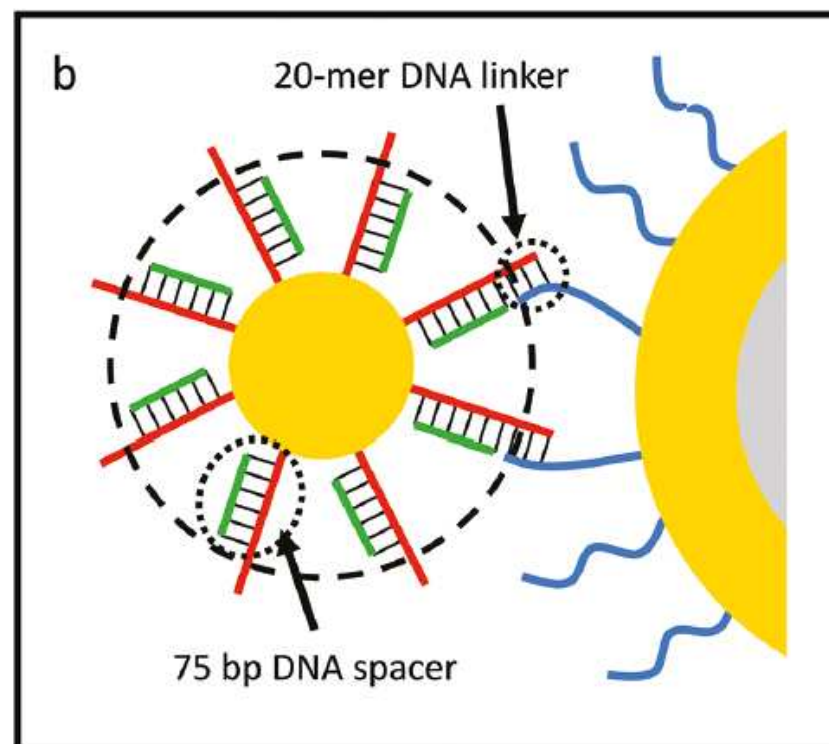
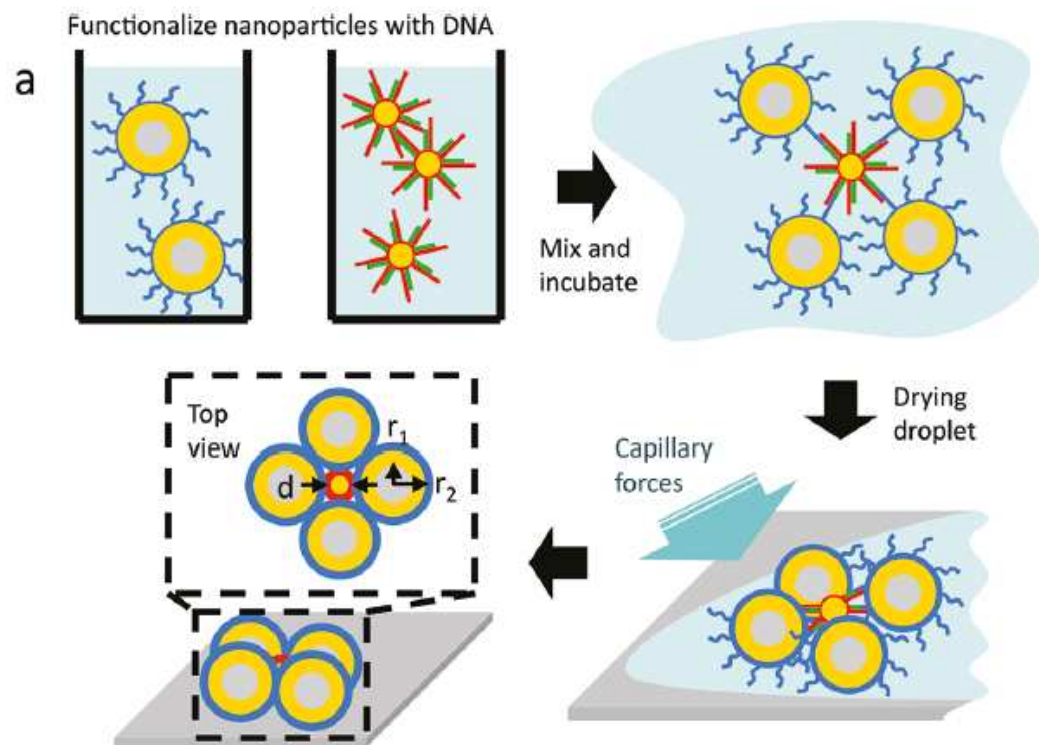
DNA-guided self-assembly

DNA – soft template

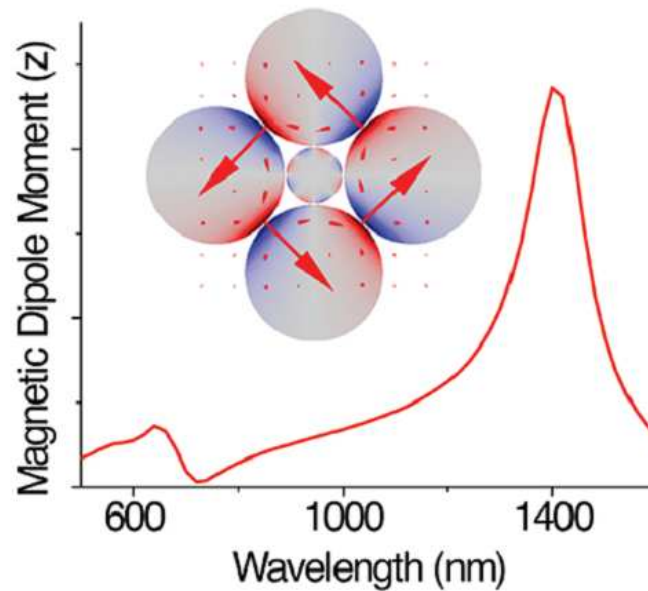
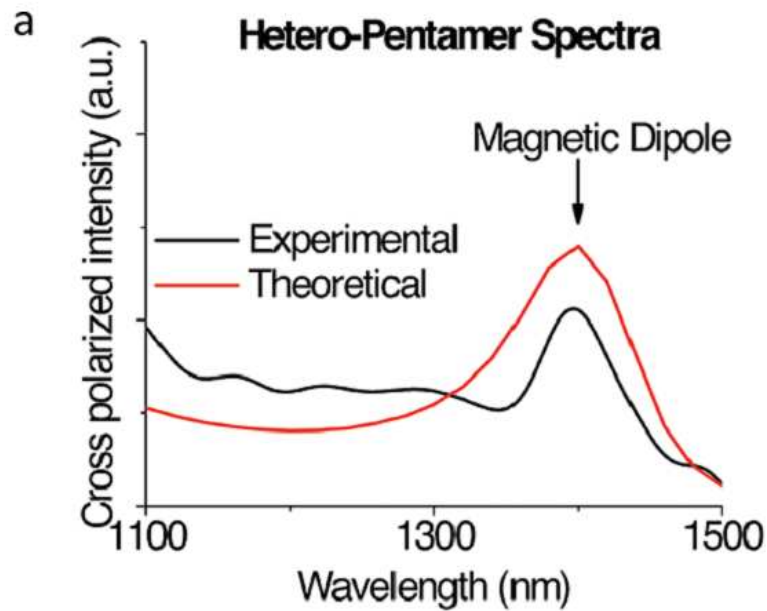
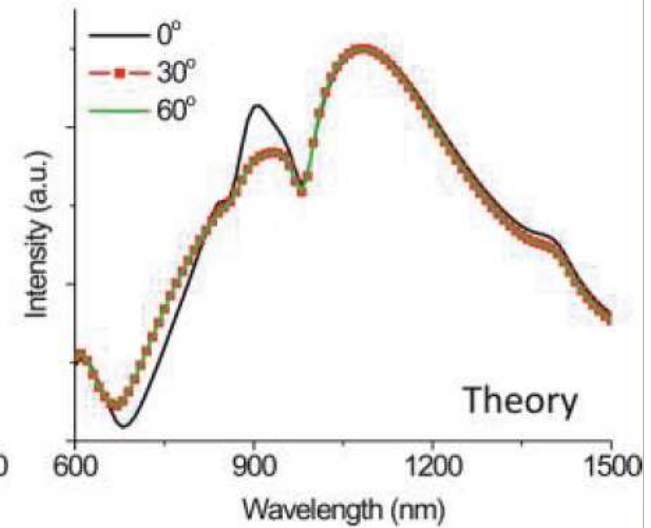
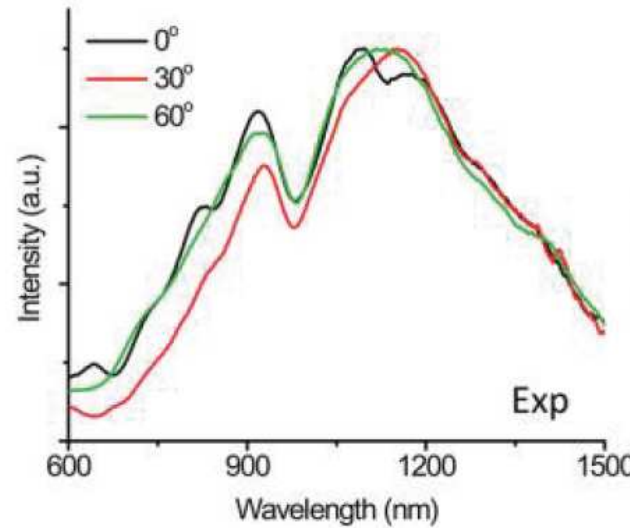
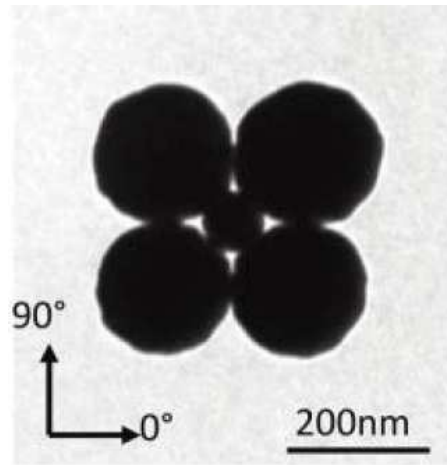
Soft templates possess a spatial distribution of specific reactive sites with affinity toward certain particles, resulting in a controlled periodicity of the assembled particles and eventual formation of hierarchical structures

Nanoparticles can be functionalized by:

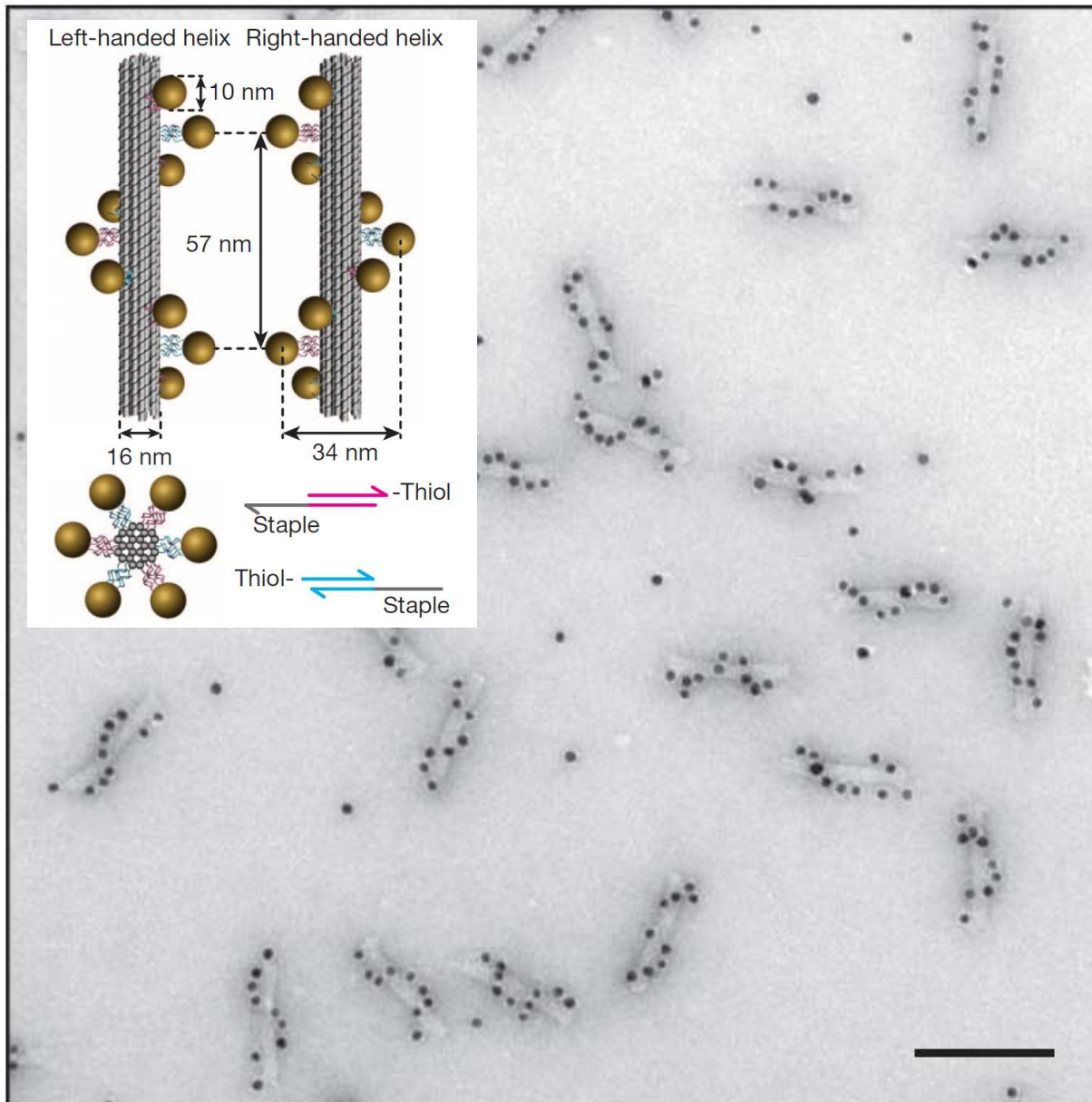
- (i) large numbers of DNA strands, leading to network materials,
- (ii) discrete numbers of DNA strands, forming discrete assemblies



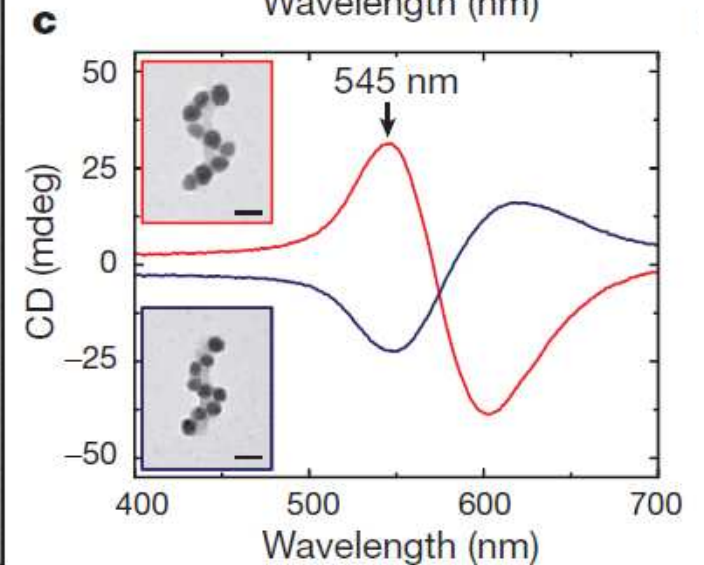
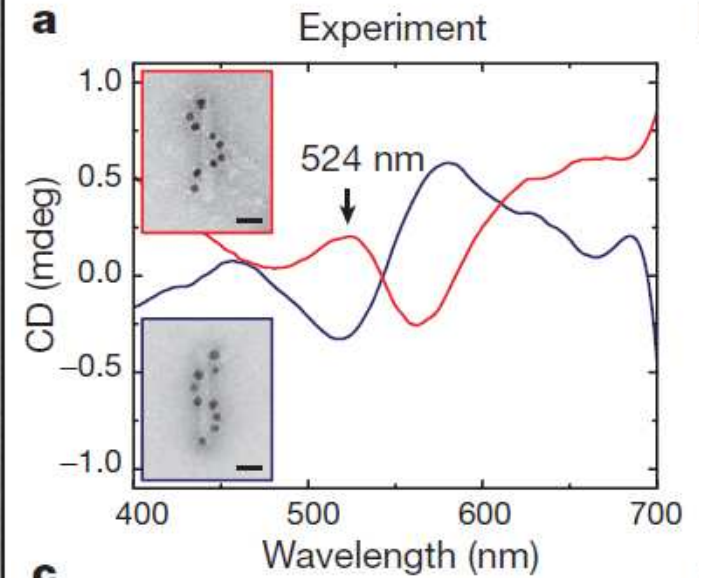
DNA-guided self-assembly



DNA-guided self-assembly

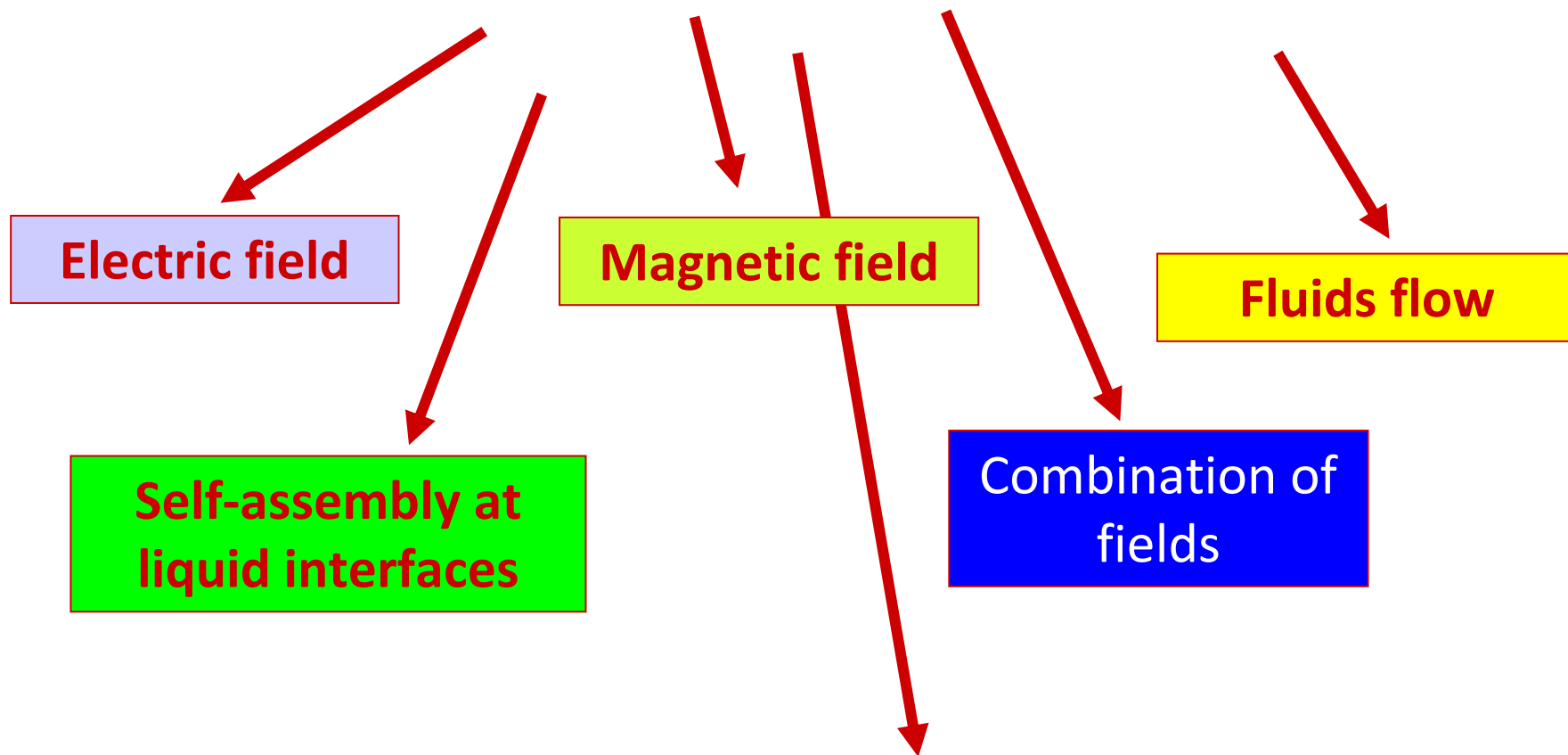


Circular dichroism



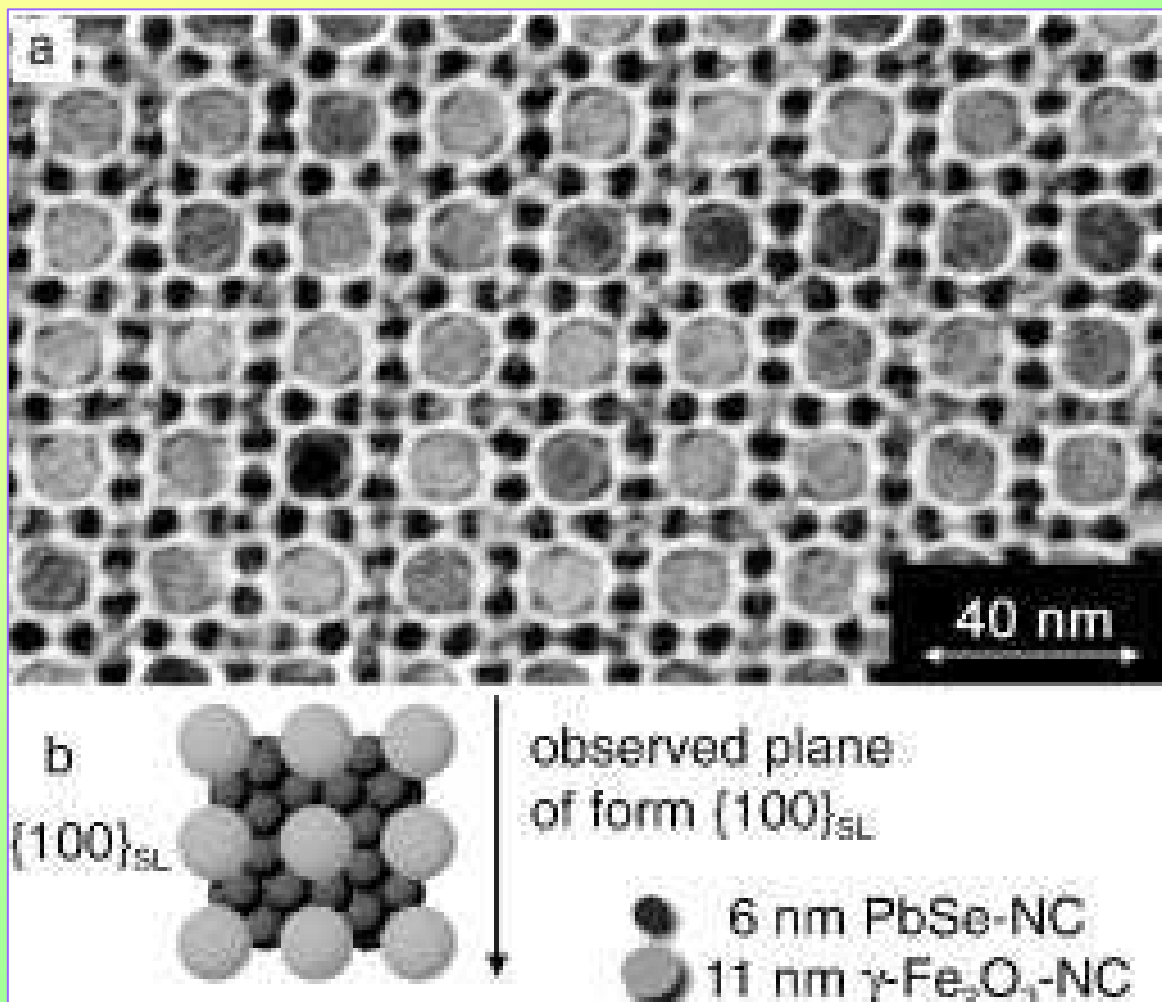
A. Kuzyk et al. Nature 2012, 483, 311

Externally directed self-assembly of nanoparticles



Combinations of effects, particularly when used with particles that are tailored to be intrinsically responsive, for example, having anisotropic, asymmetric properties

Binary superlattices of nanoparticles (BNSL)

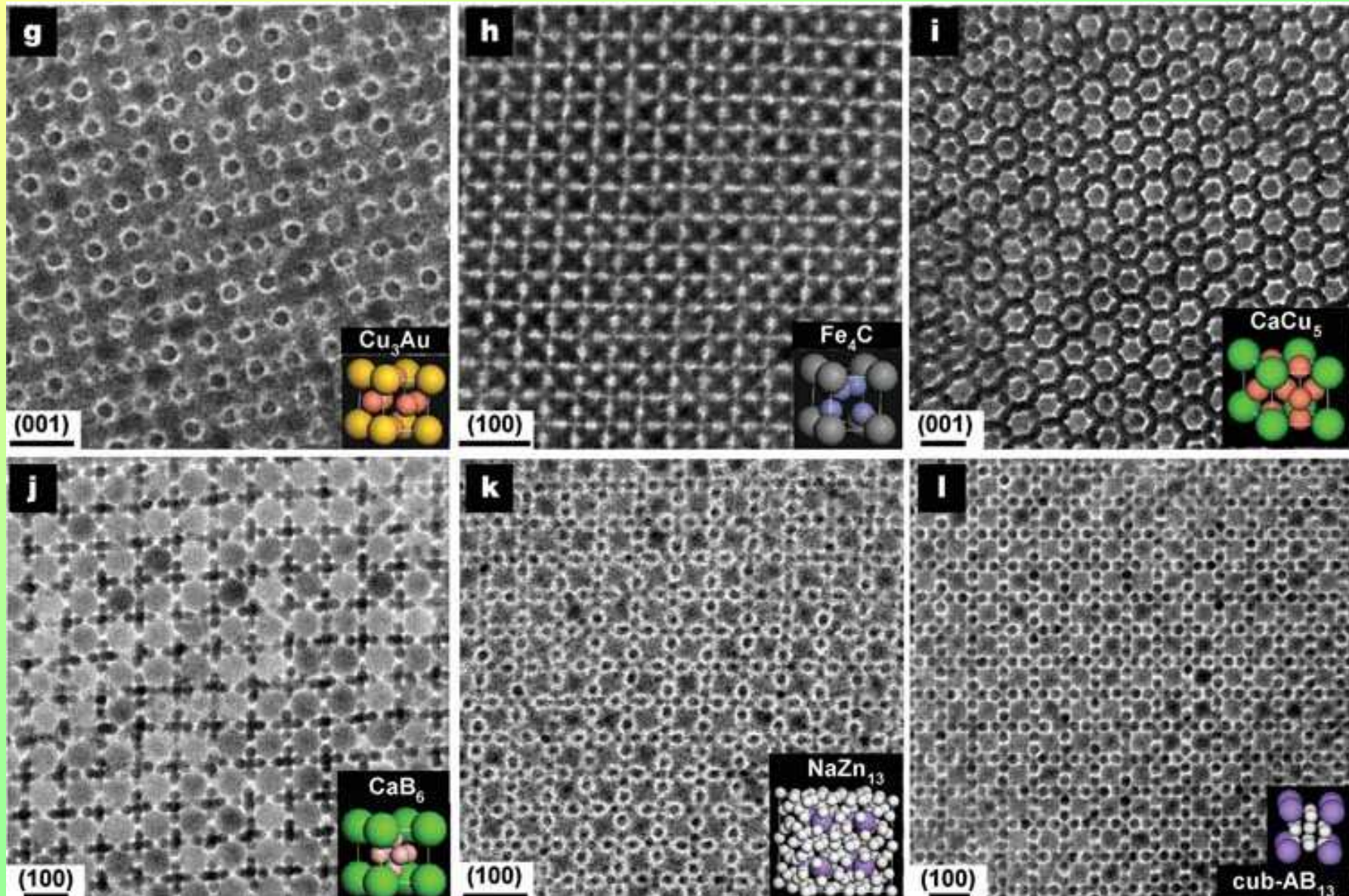


Applying opposite charges to the nanoparticles can stabilize binary lattices, while destabilizing single component lattices

The charges can be altered by adding surfactant molecules

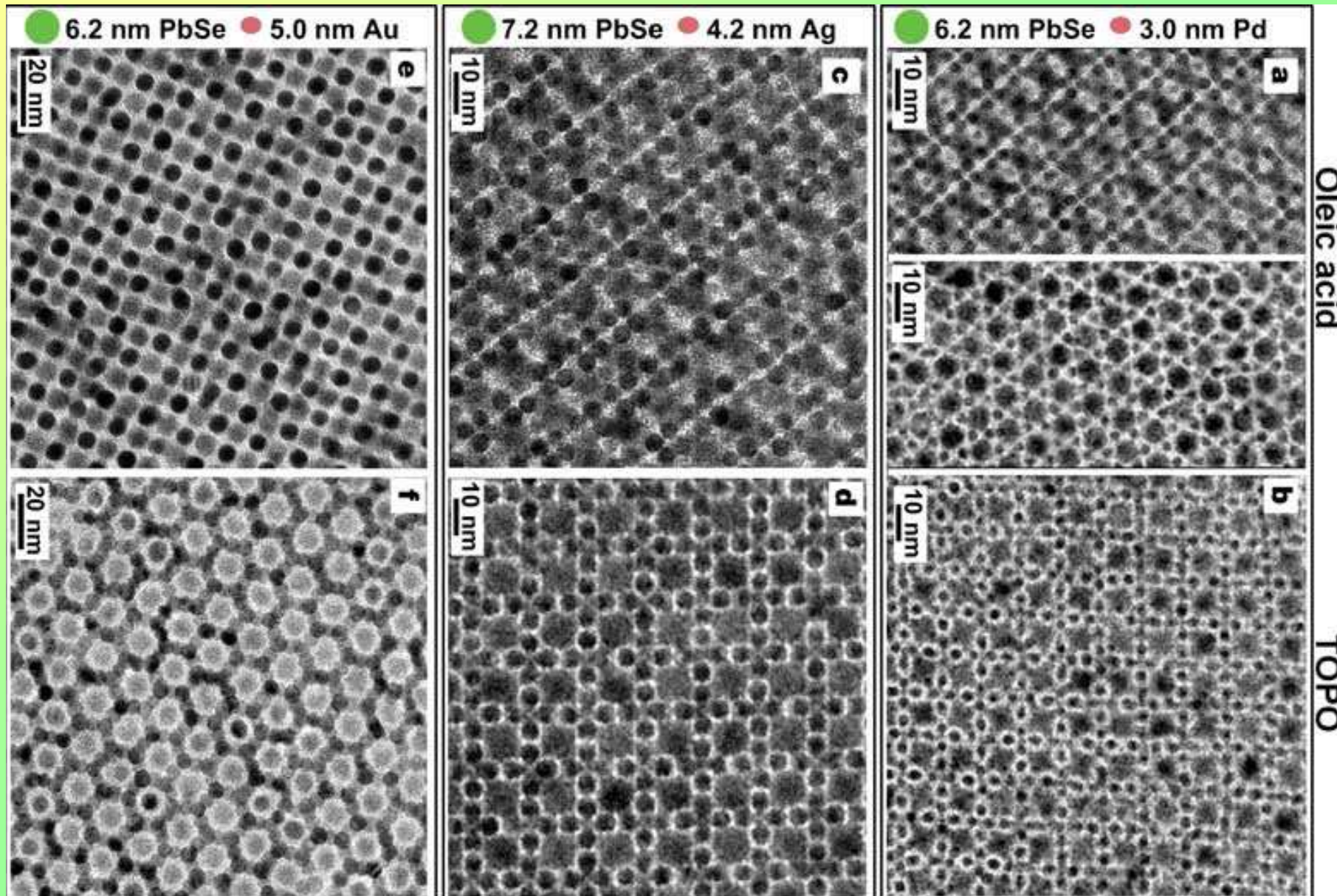
TEM image of a 3D superstructure of γ -Fe₂O₃ (11 nm) and PbSe (6 nm)

Binary superlattices of nanoparticles (BNSL)



Nature, 439, (2006), 55, Shevchenko, ..., Murray

Binary superlattices of nanoparticles (BNSL)



Nature, 439, (2006), 55, Shevchenko, ..., Murray

Mimicking photosynthetic proteins to manipulate metal at nanoscale

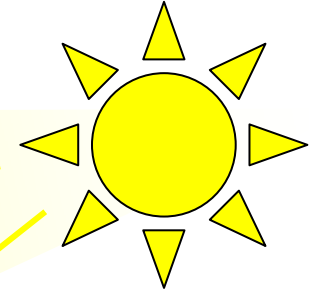
Porphyrins
– active part of
photosynthetic
proteins

+

Platinum salt

+

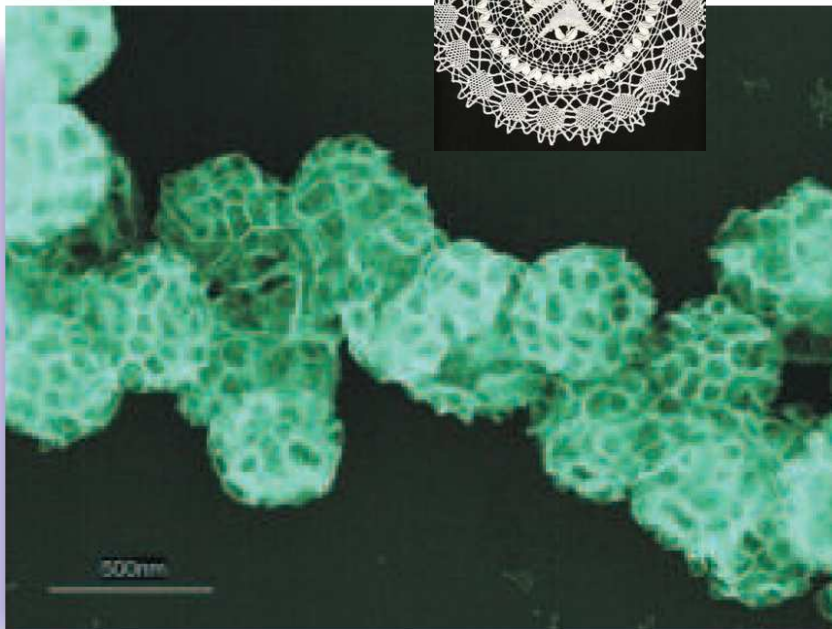
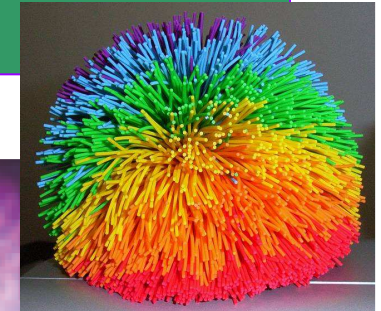
**Aqueous
solution of
ascorbic acid**



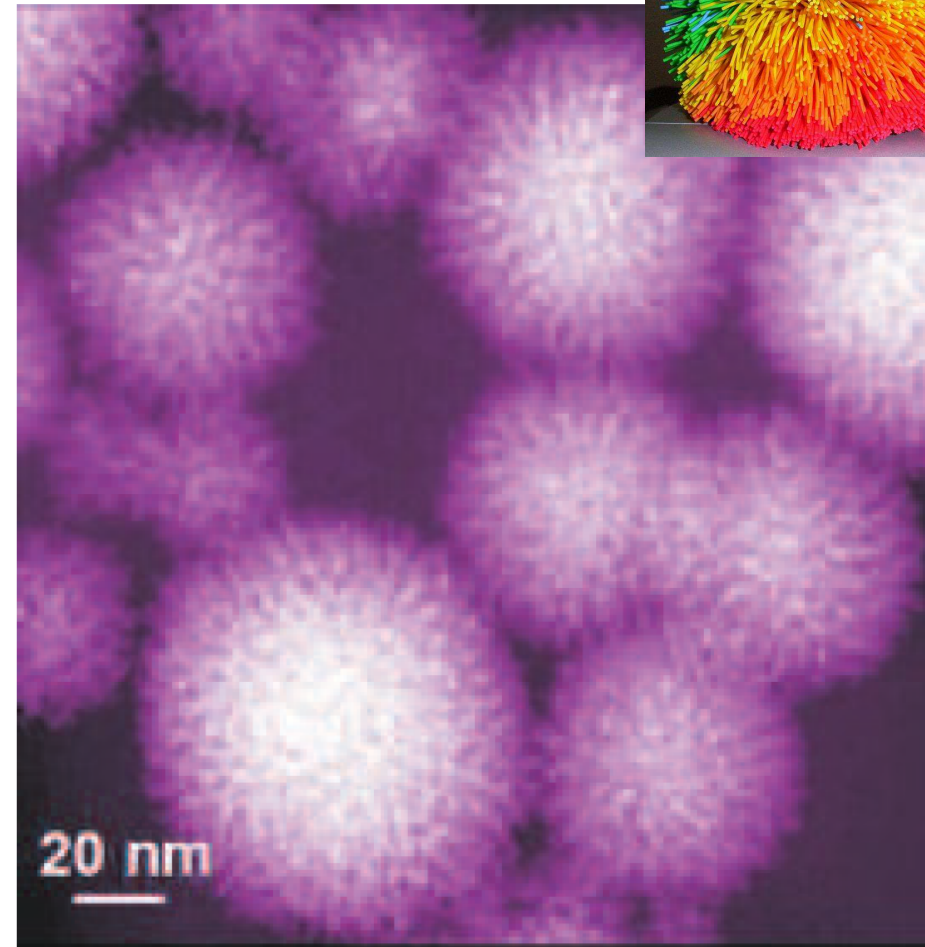
Porphyrins – exit and become catalyst for
platinum reduction and deposition

Platinum nanostructures – take different
forms when prepared under different conditions

Mimicking photosynthetic proteins to manipulate metal at nanoscale



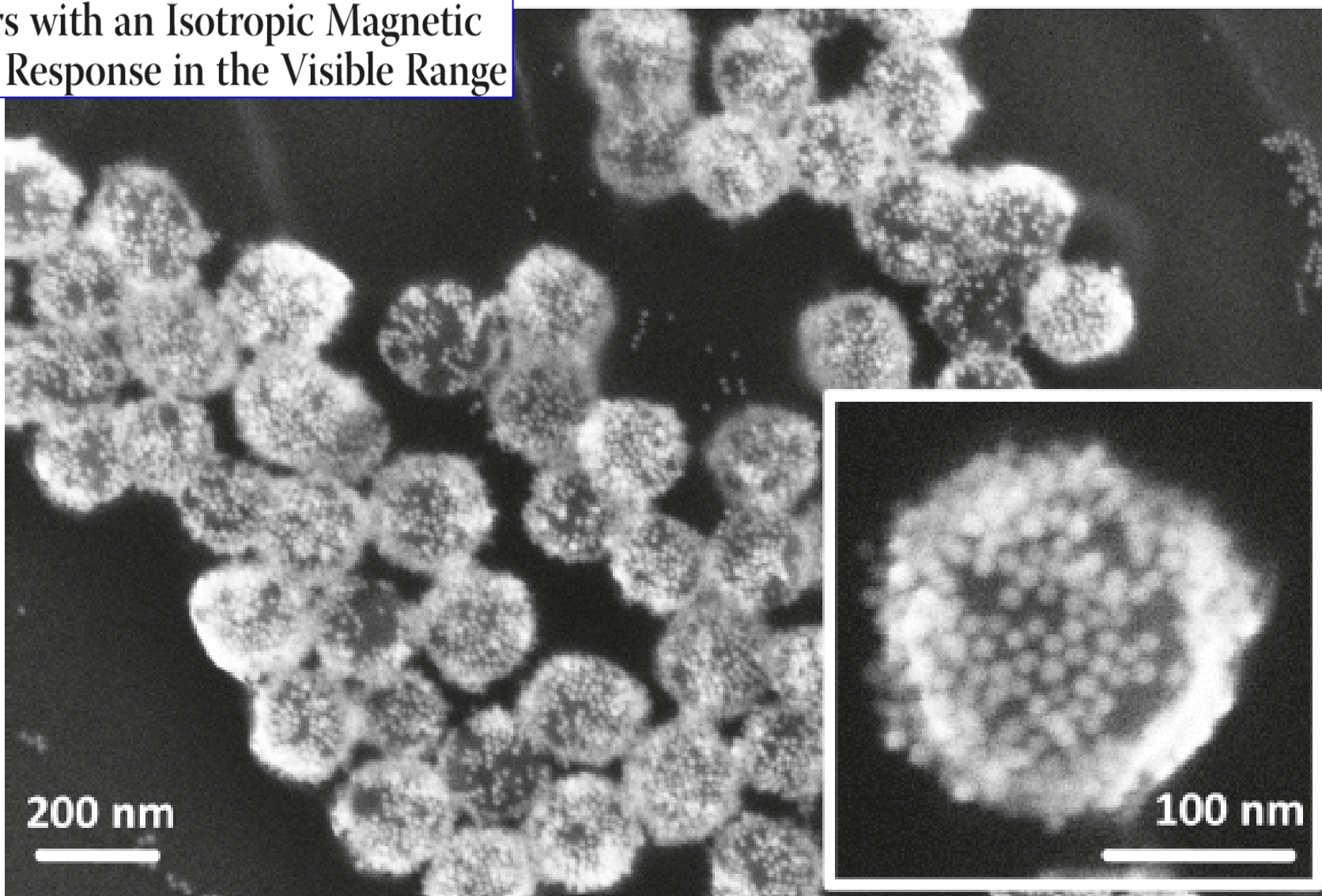
Platinum lace-nanoballs
SEM image



Platinum nano-Koosh balls *TEM image*

Core-shell clusters

Clusters with an Isotropic Magnetic Dipole Response in the Visible Range



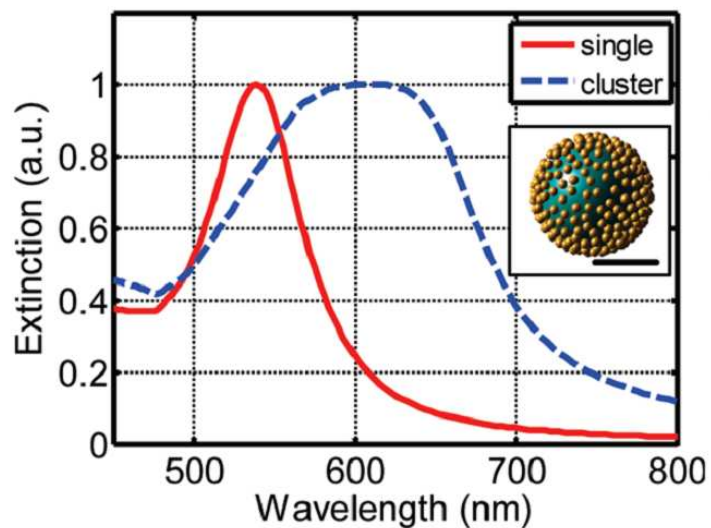
Stefan Mühlig,

VOL. 5 ■ NO. 8 ■ 6586-6592 ■ 2011 ACS NANO

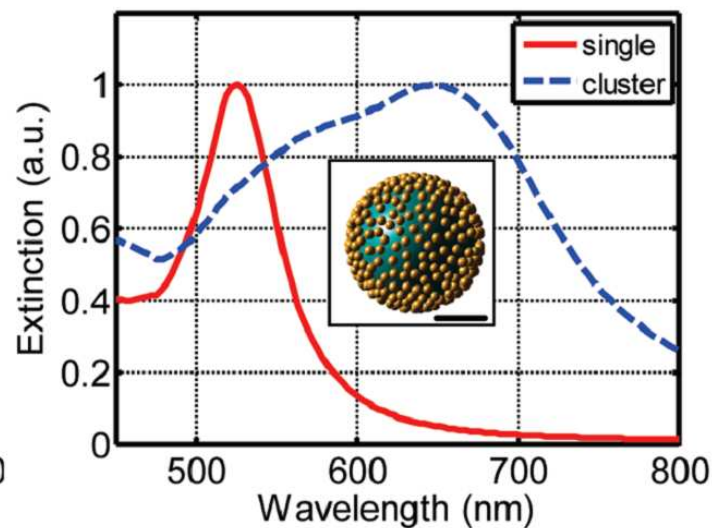
Thiol assembly

Core-shell clusters

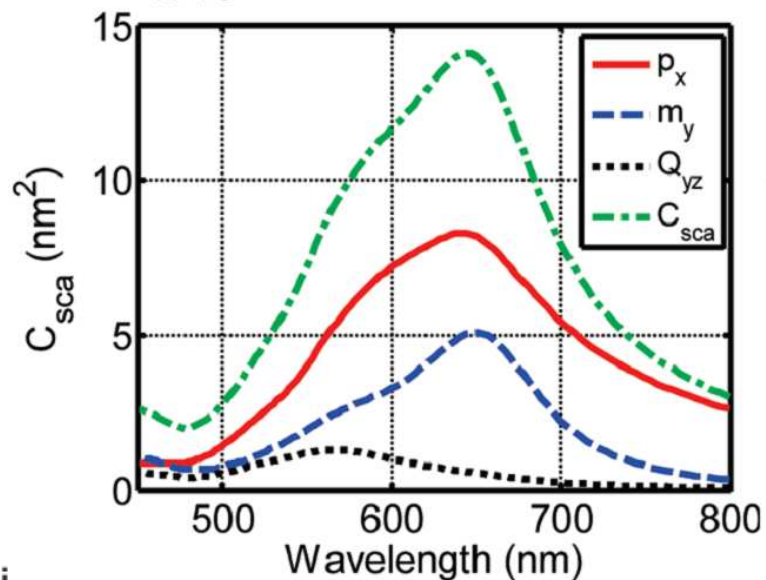
Thiol Assembly



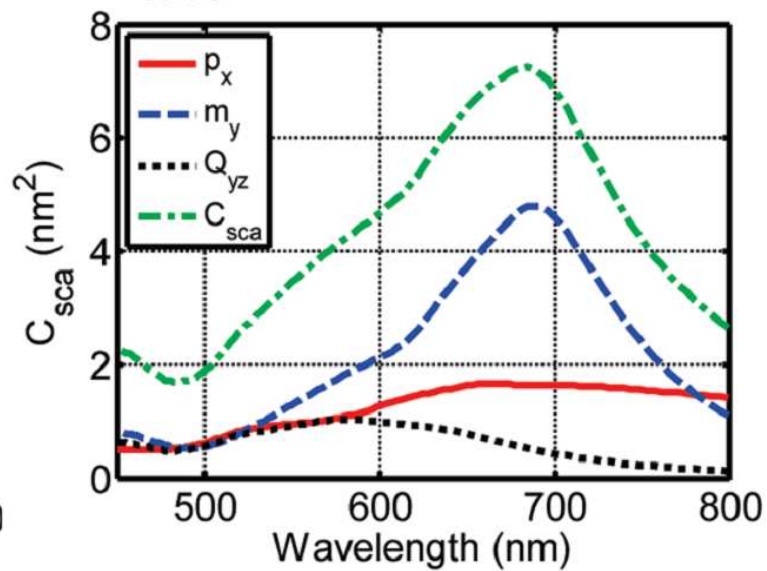
Electrostatic Assembly



$\times 10^3$ Thiol Assembly



$\times 10^4$ Electrostatic Assembly



Self-assembly of block copolymers (BCPs)

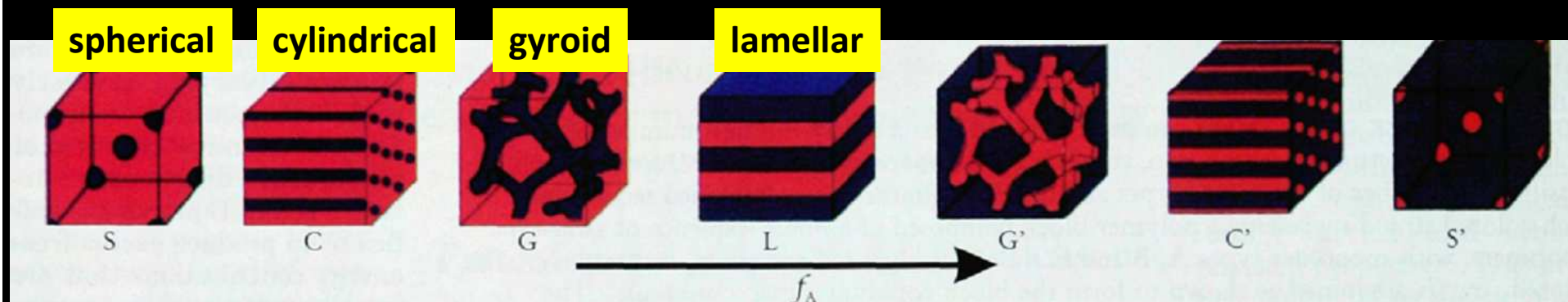
- ✓ Block copolymer molecule contains 2 or more polymer chains attached at their ends. It can self-assemble to form a nanoscale structure with a domain spacing
- ✓ Typical periodicity is in the range 10-200 nm

Can be used to produce:

- ✓ highly ordered nanostructures over large surface areas
- ✓ ordered metal nanoparticles
- ✓ structured metal surfaces

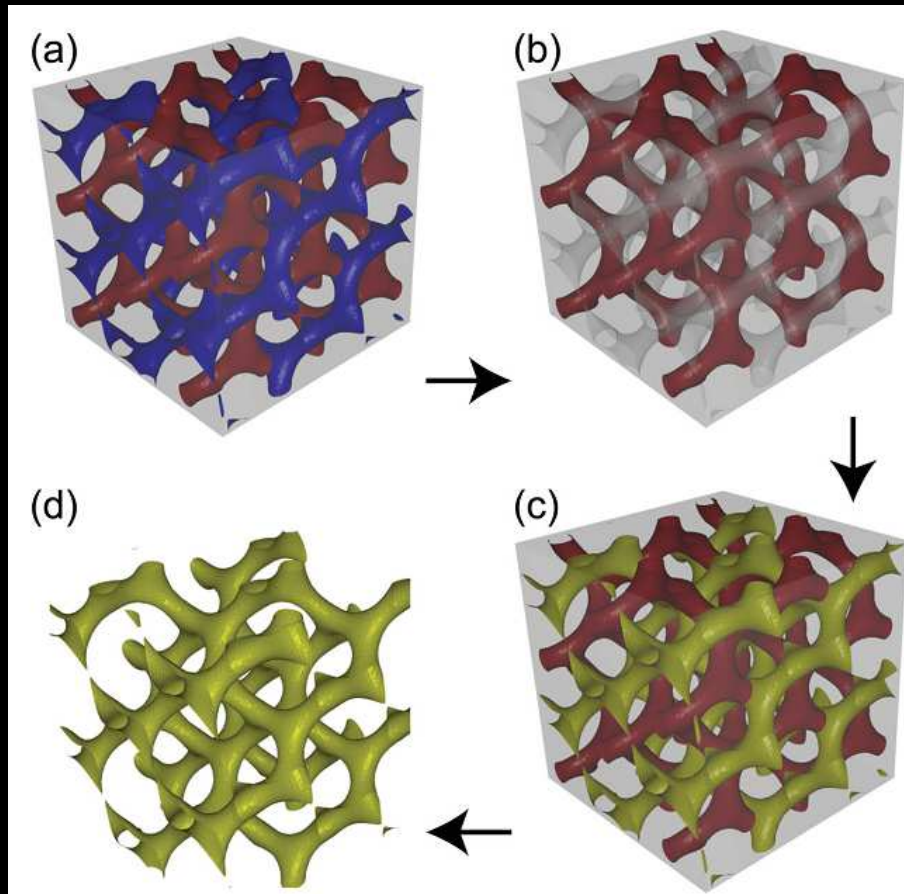
Multiblock copolymer constructs:

- exhibit very regular self-assembled nanostructures,
- are intrinsically chemically selective due to the differing solubility and coordination properties of the blocks

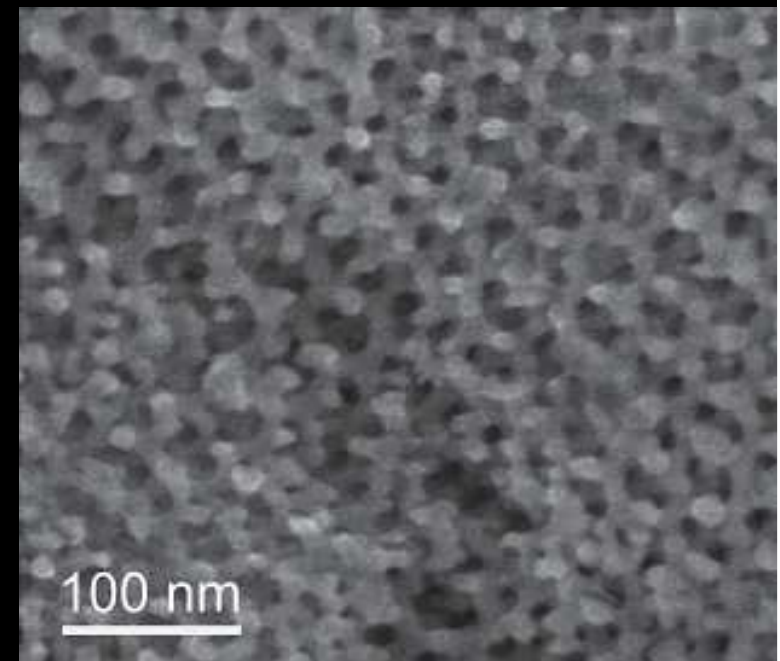
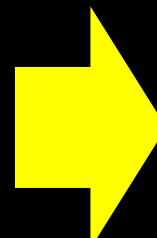


Self-assembly of block copolymers (BCPs)

(a) isoprene-block-styrene-block-ethylene triblock copolymer with double gyroid nanostructure



First self-assembled chiral optical metamaterials with 3 D structure



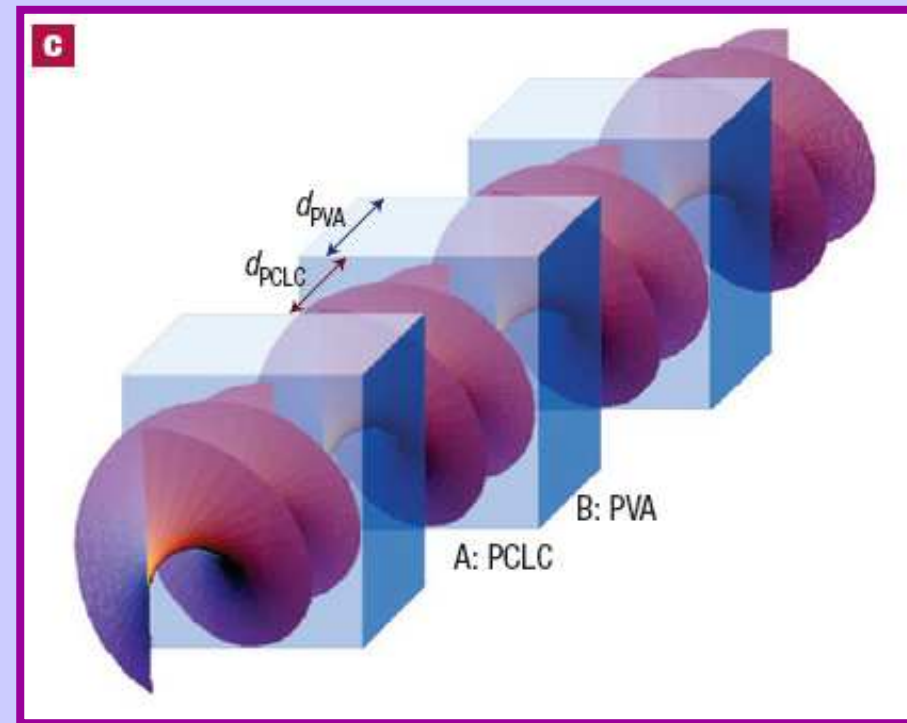
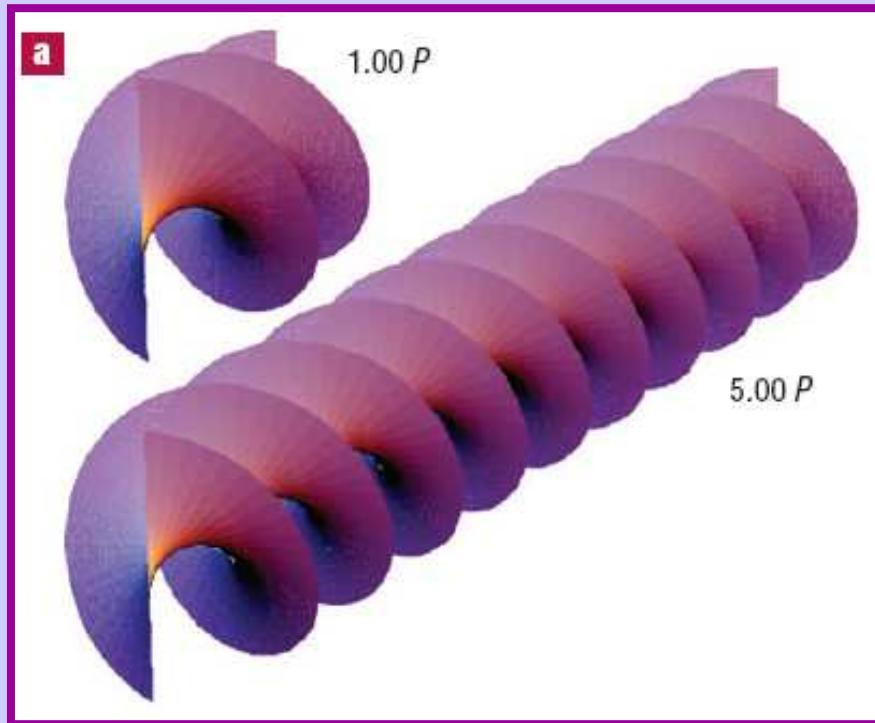
grey matrix – styrene
blue – isoprene
red - ethylene oxide

(b) isoprene removing
(c) gold filling
(d) ethylene oxide and styrene removing

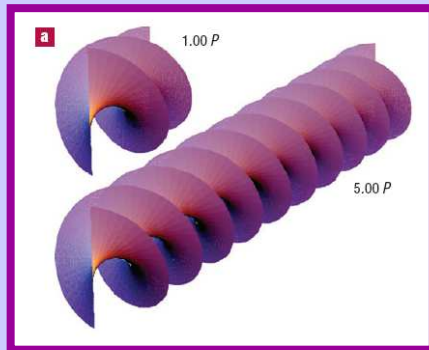
S. Vignolini et al. Adv. Mater. 24, 23 (2012)

Chiral particles/molecules

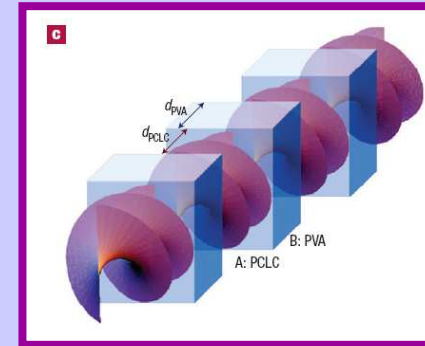
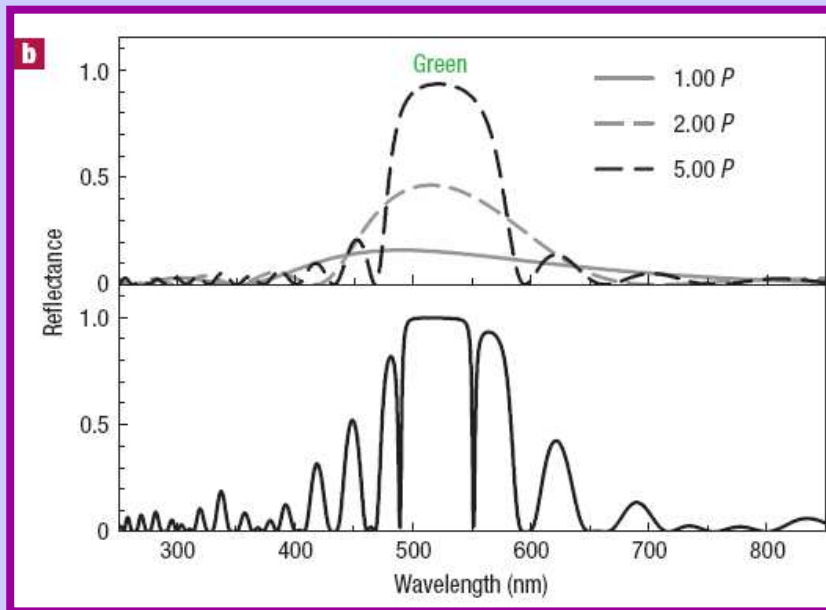
A **cholesteric liquid crystal (CLC)** is a **self-assembled photonic crystal** formed by rodlike molecules, including chiral molecules, that arrange themselves in a helical fashion.



Chiral particles/molecules

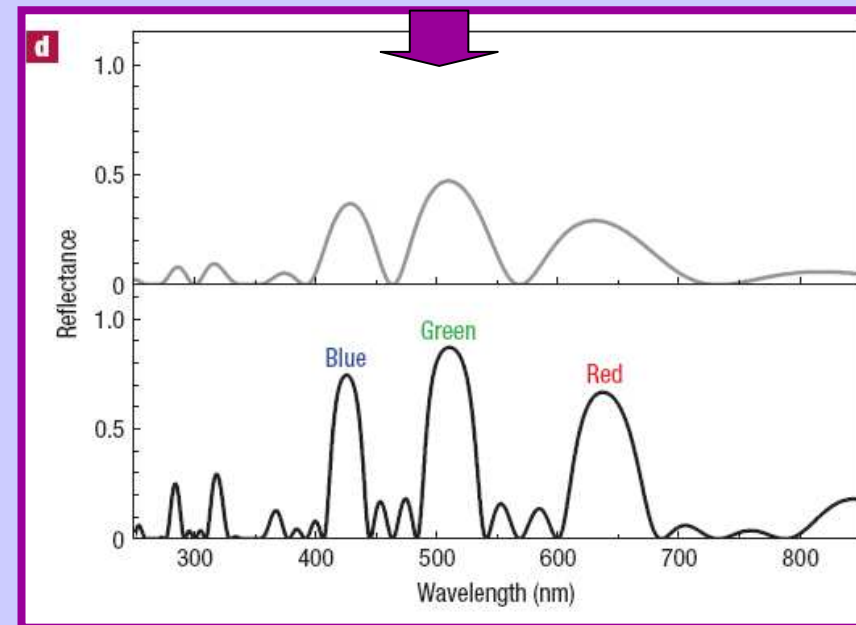


Single photonic bandgap for circularly polarized light with the same handedness as the CLC helix (selective reflection)



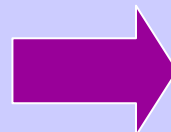
CLC system consisting of thin isotropic films and of polymeric CLC films

Simultaneous red, green and blue reflections (multiple photonic bandgaps)



Electrically conducting organic crystals and polymers

Electrically conducting organic crystals and polymers



Potential optoelectronic materials

If exhibiting sufficiently high charge carrier mobilities and easy to make and process

Organic single crystals



High charge carrier mobilities but impractical

Polymers



Good processability but low mobilities

Liquid crystals

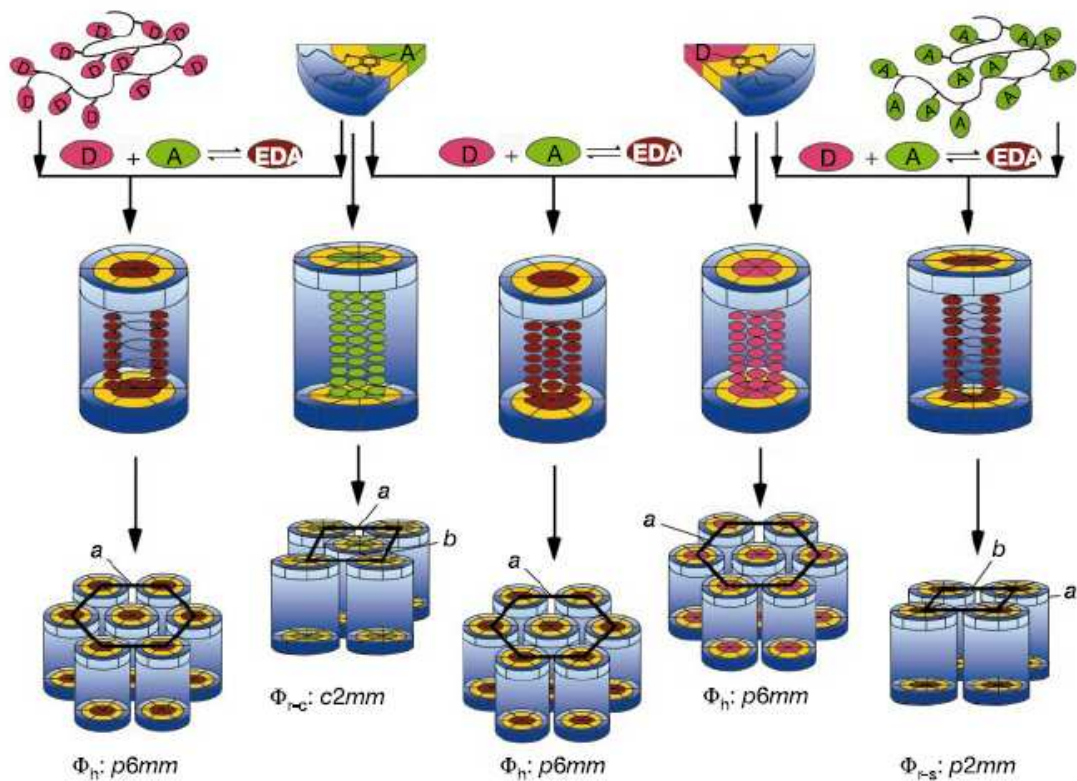


Mobilities approaching those of single crystals and are suitable for applications

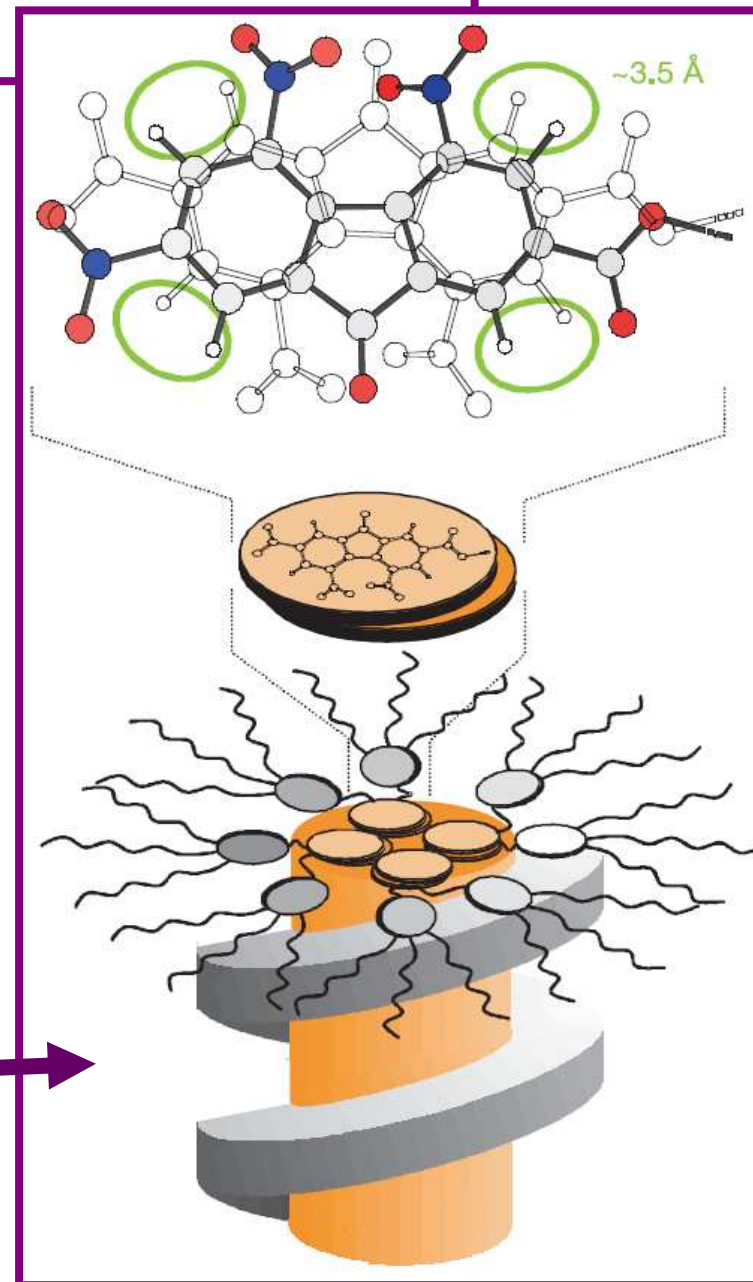
Optics Express 15, (2007), 5730, A. Baev, et al.

Nature, 419, (2002), 384, V. Percec et al.

Self-organization of supramolecular helical dendrimers into complex electronic materials



Nanometer scale columns
(enhanced charge carrier mobilities)

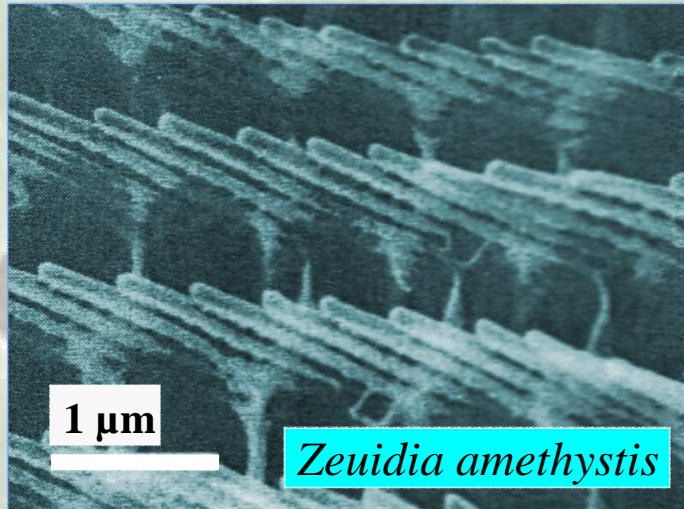


Optics Express 15, (2007), 5730, A. Baev, et al.
Nature, 419, (2002), 384, V. Percec et al.

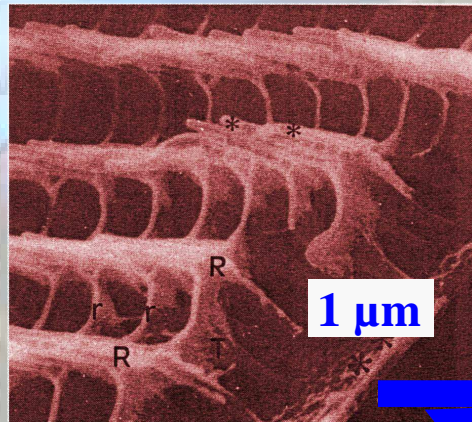
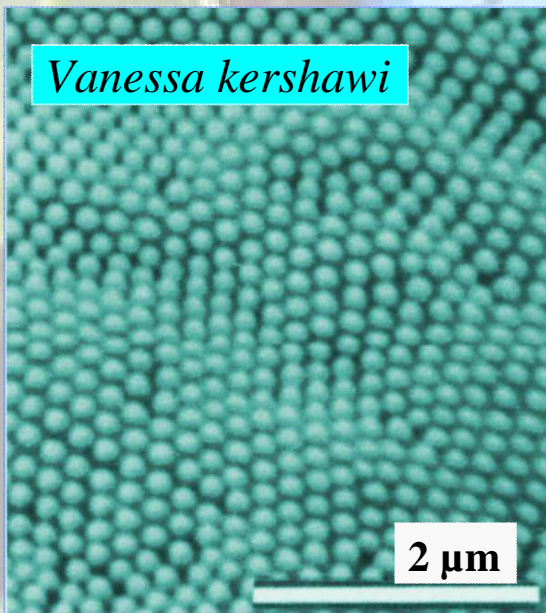
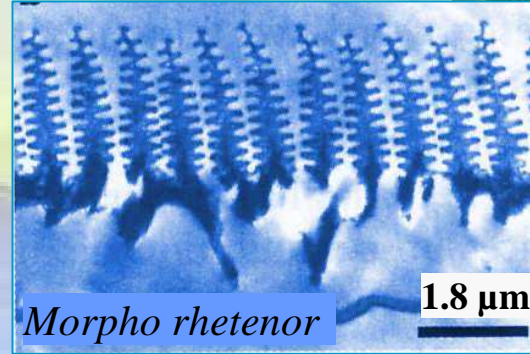


**Wonders of nature –
optical effects in nature**

Structural colours



Visibility – half a mile

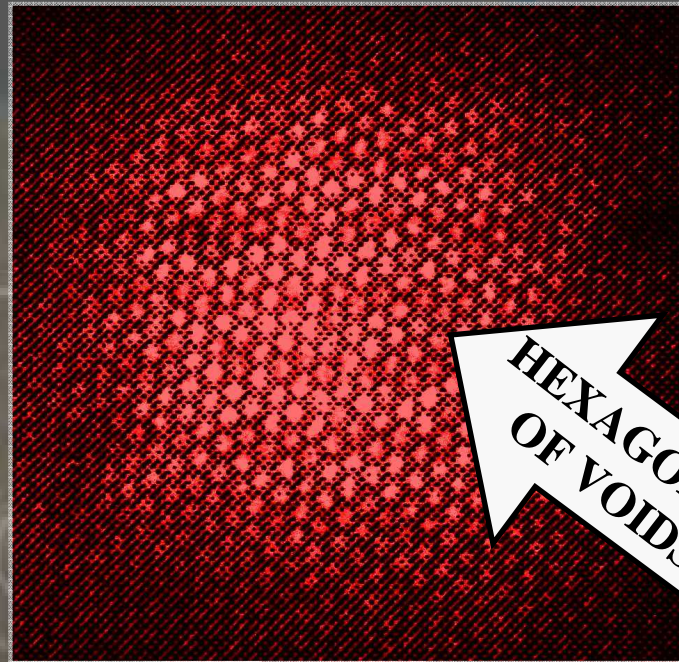
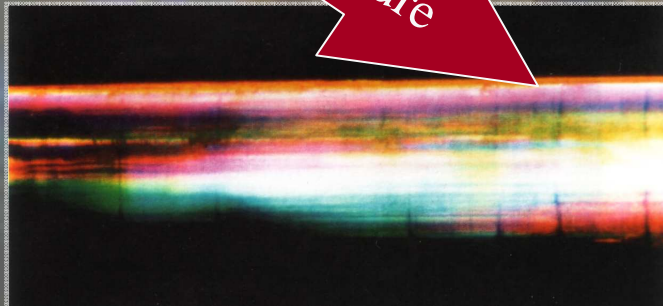


H. Ghiradella, Applied Optics, 30 (1991) 3492.
A. R. Parker, Materials Today, Sept 2002.
P. Vukusic et al., Nature, 424 (2003) 852.

Aphrodite's iridescence



First PCF discovered in nature



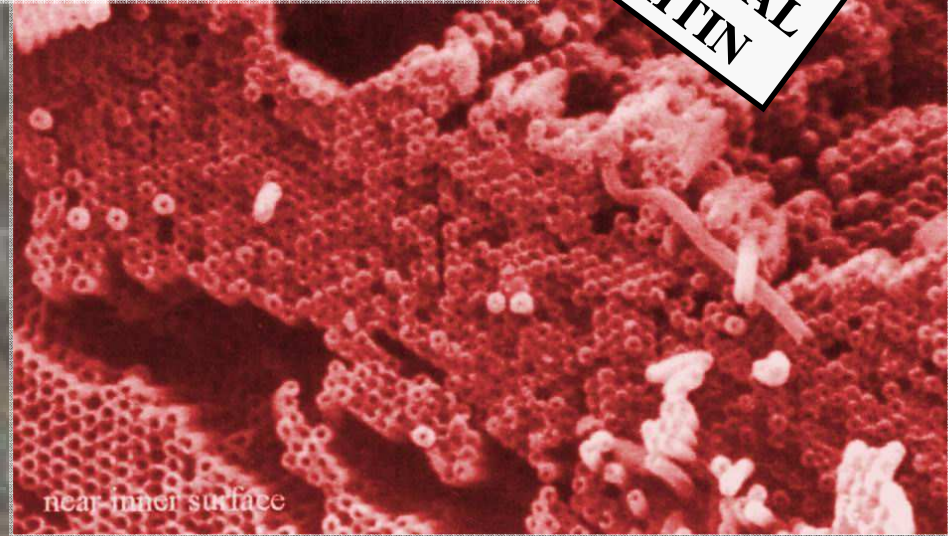
HEXAGONAL CRYSTAL OF VOIDS IN CHITIN

Chitin, $n \cong 1.56$

Water, $n \cong 1.33$

8 μ

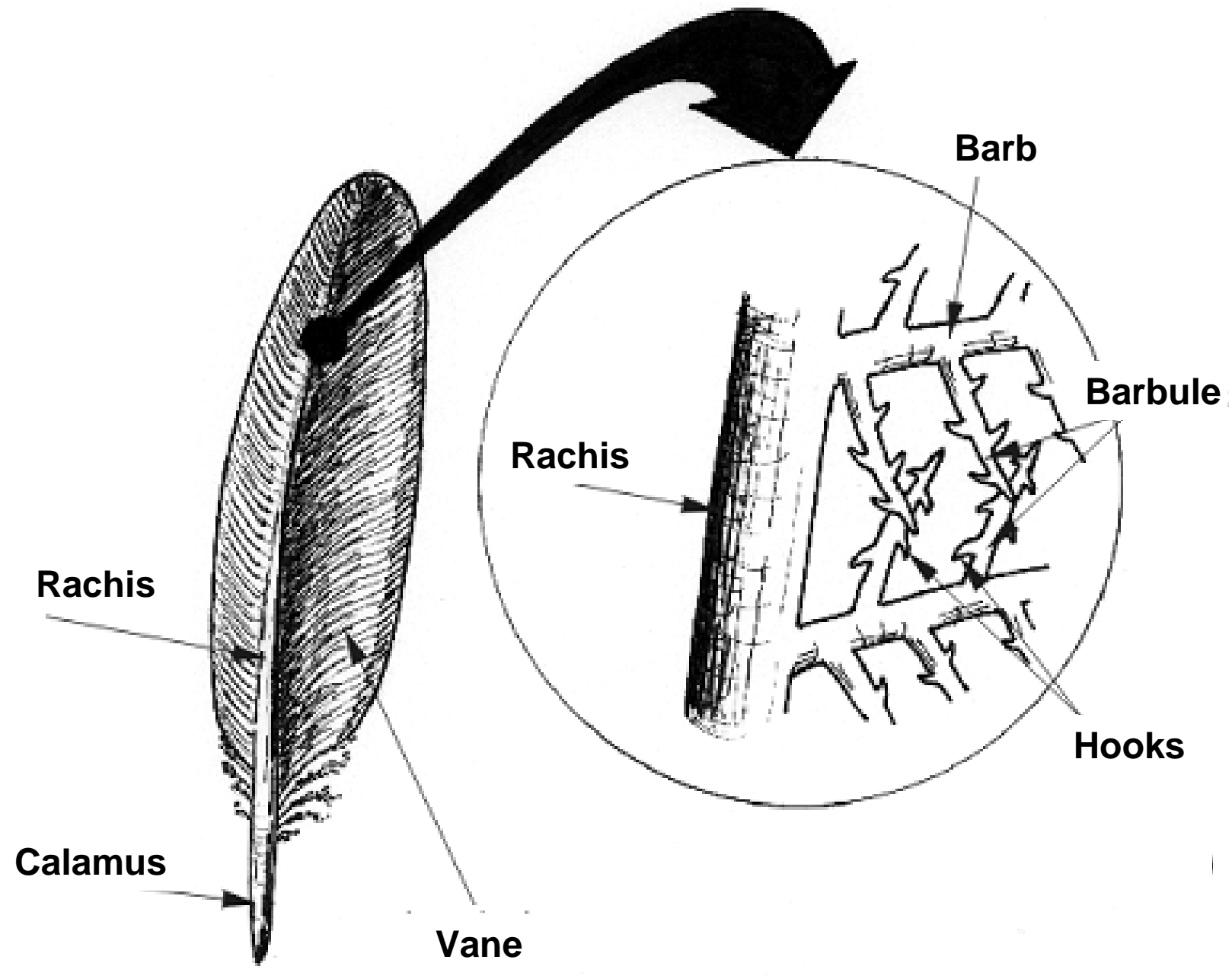
outer surface

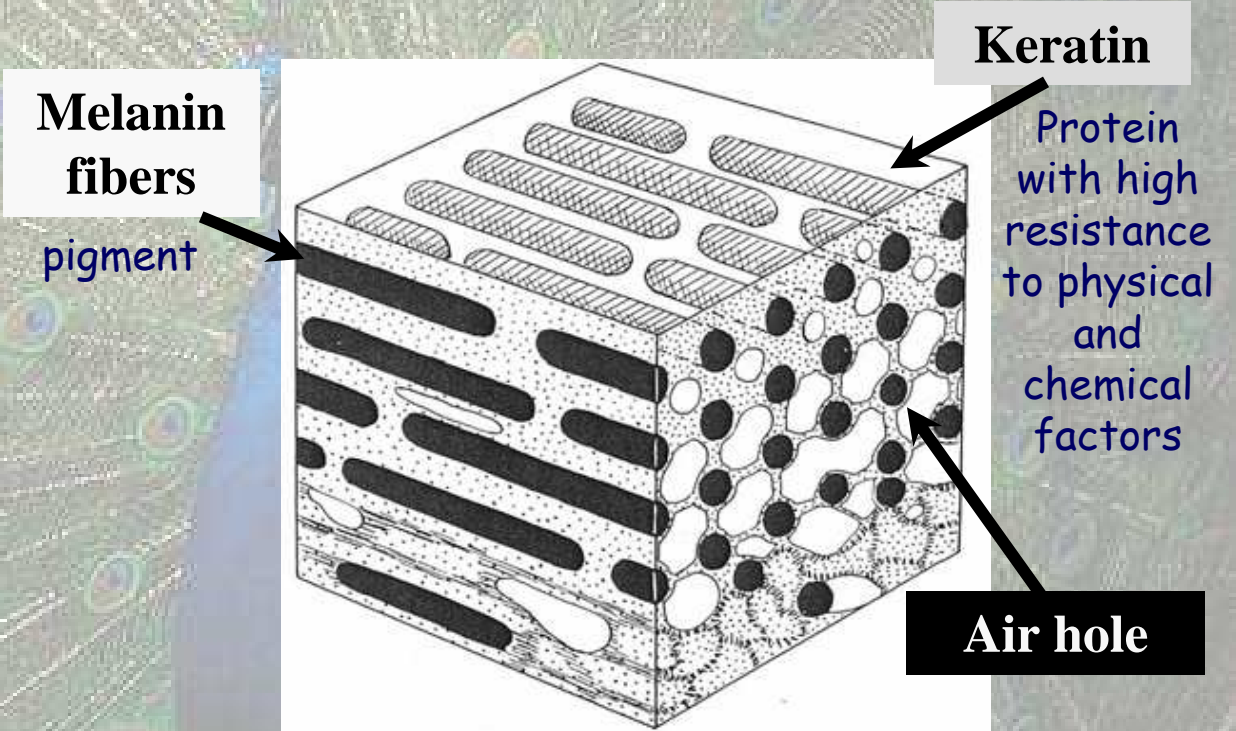
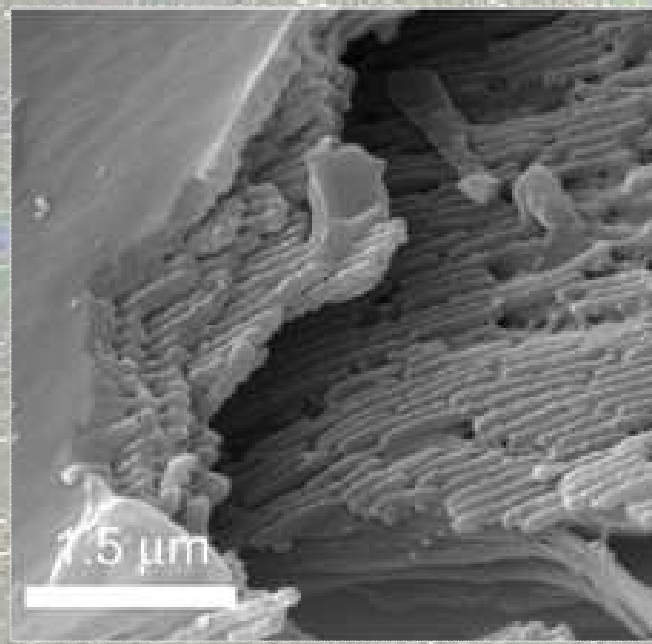
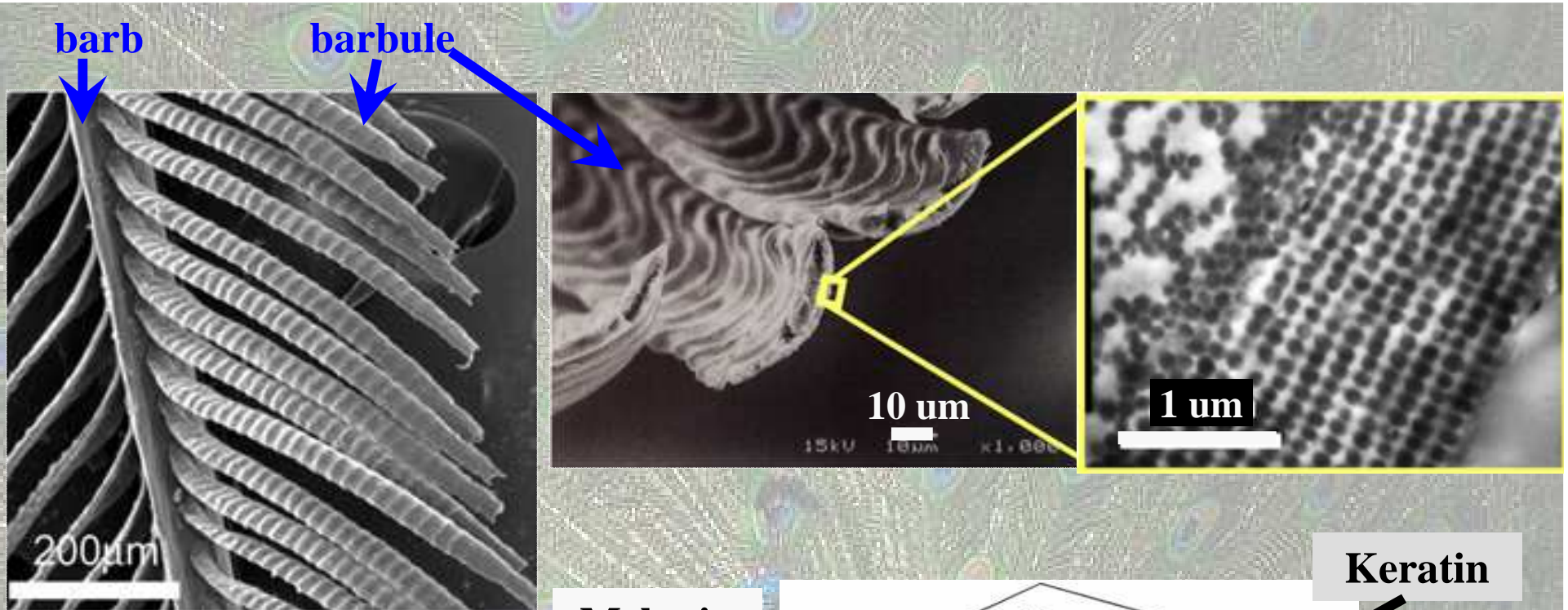


A. R. Parker et al., NATURE, 409 (2001) 36.

A. R. Parker, Materials Today, Sept 2002

D
S





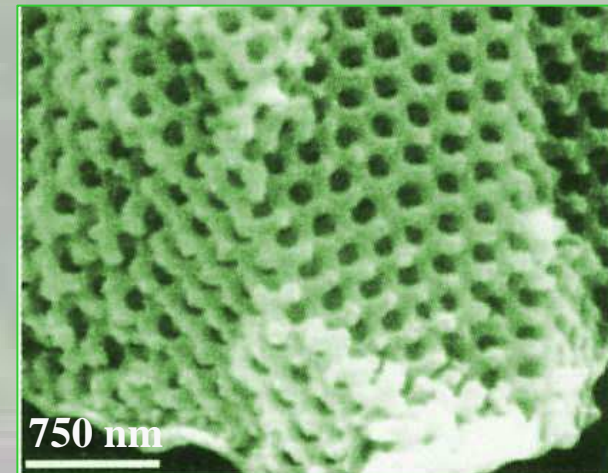
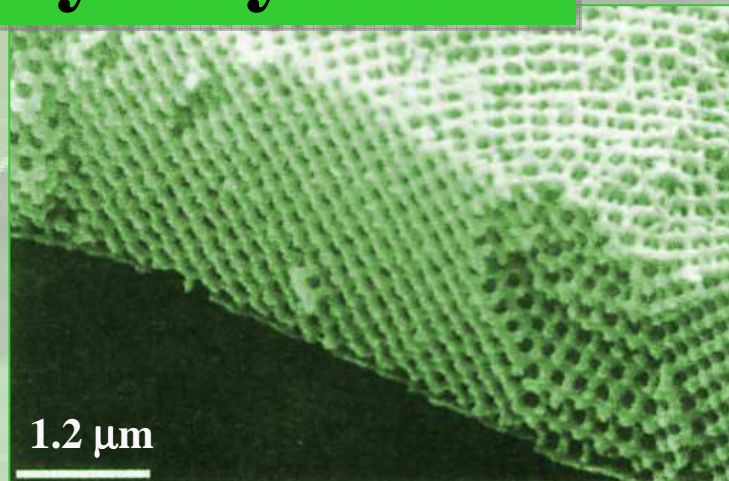
3 D structure

Parides sesostris



An easy way to 3D

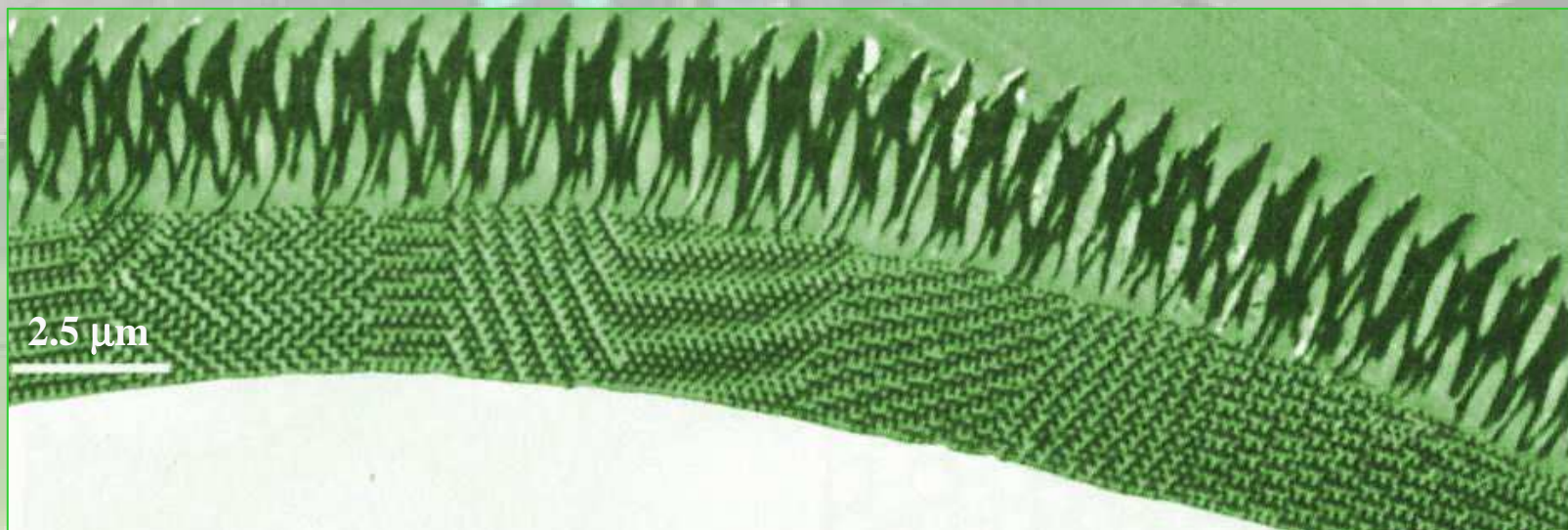
Parides sesostris



Neighbouring, but differently oriented,
identical 3D structures

Green
colour

Independent
on the angle



P. Vukusic, *Optical Interference Coatings*, Springer, New York, 2003.

3D – replica of opal structure

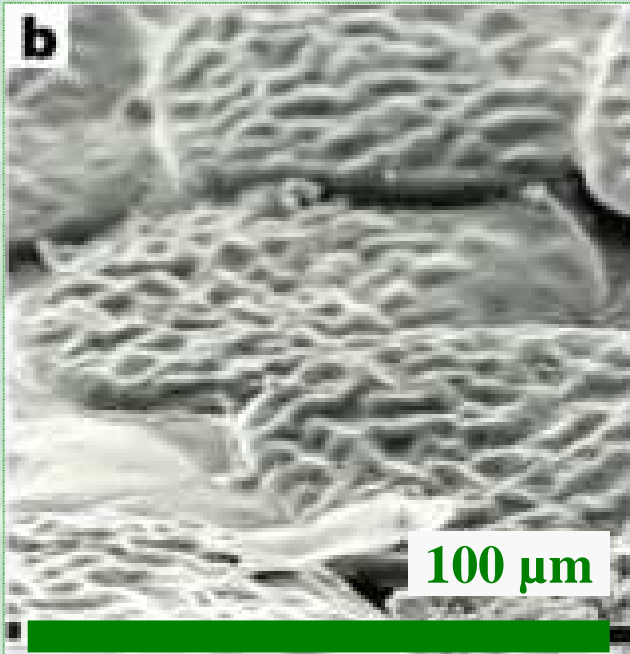
Weevil

Metapocyrtus sp.



Colour seen from every
direction due to 3D opal
structure



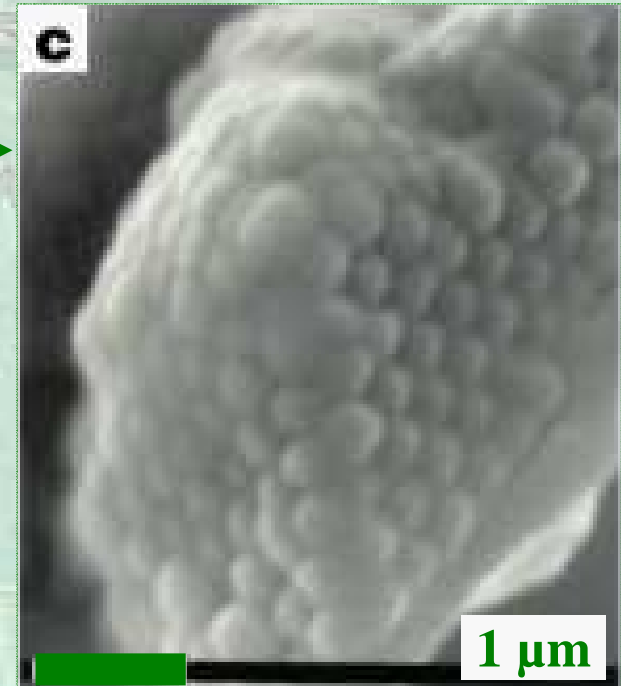
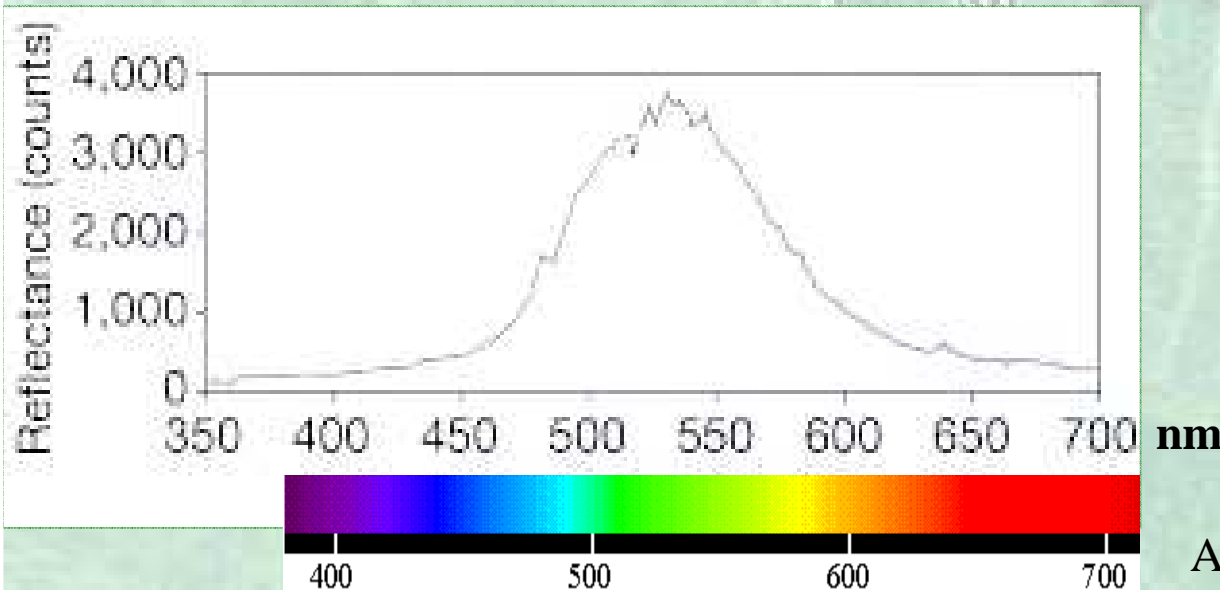


Scales placed parallel to the semicircular body



SCALE – Net of transparent spheres around 250 nm in diameter

Hexagonal close-packed structure



A.R. Parker, Nature, 426, 786 (2003)

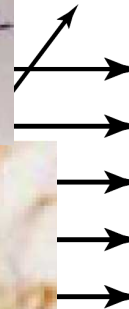
White colour



Brown/grey colour



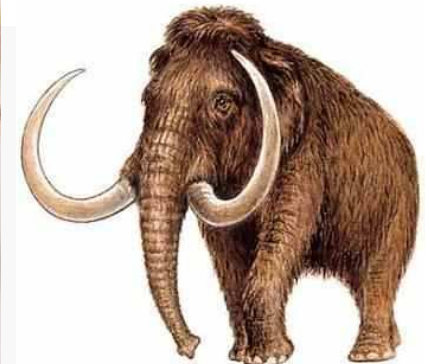
FEATHER - *Moa Megalapteryx*



**Transmitted
light**



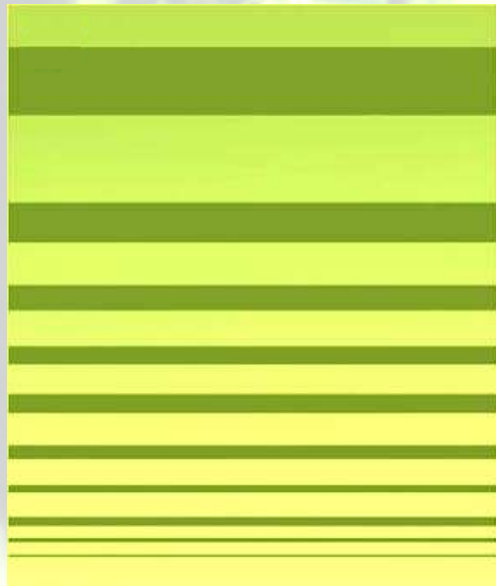
Mammoth hair



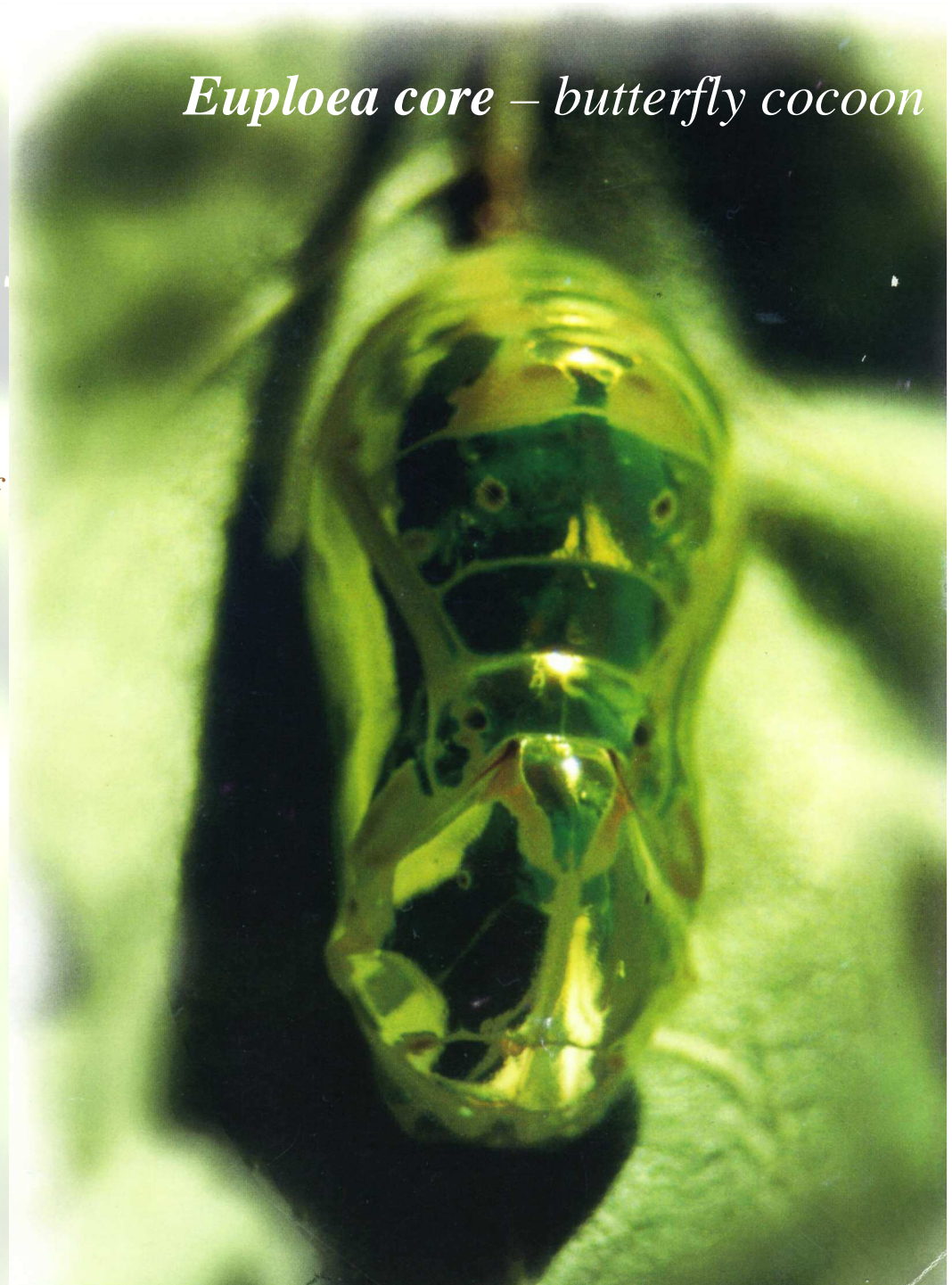
Broadband reflection metallic lustre

Hangs in the environment with diffused light – reflects light – efficient camouflage

*Metal lustre originates in many layers of chitin with different densities
The size of the layers decreases with depth*



Euploea core – butterfly cocoon



**Pointillism in nature –
additive colouring systems**

Papilio palinurus

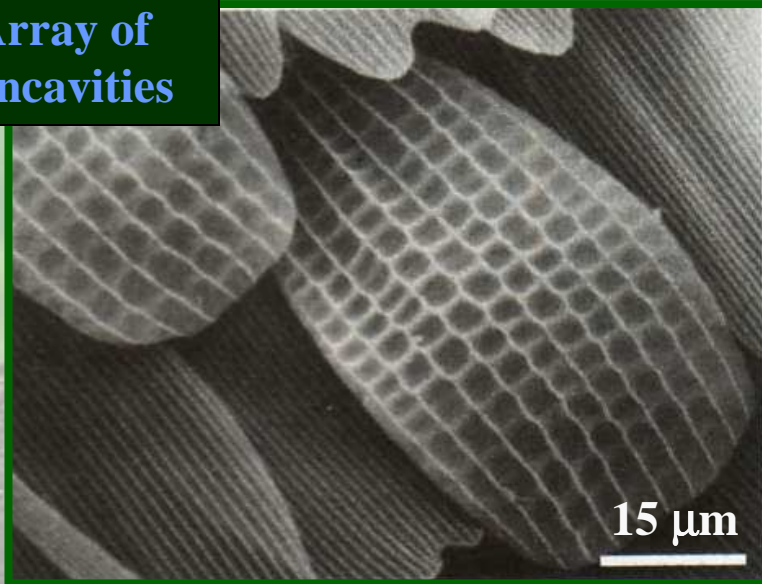


***Pointillism** (z fr. pointiller) –

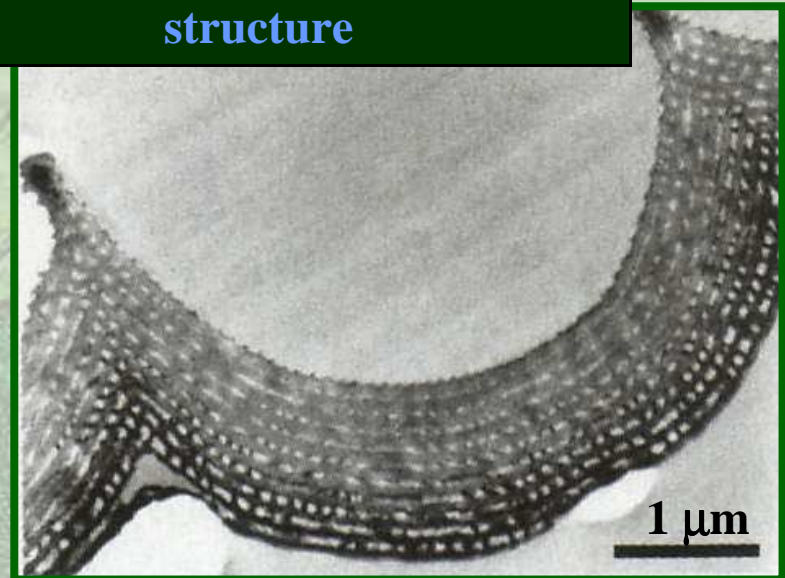
neoimpressionistic technique of creating the paintings

JOHAN (photowalker) NIJENHUIS

Array of
concavities

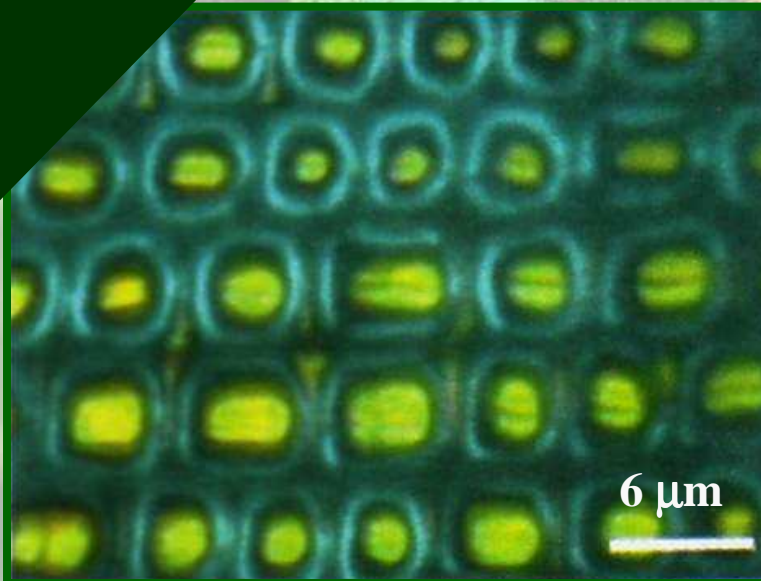


Curved multilayer
structure

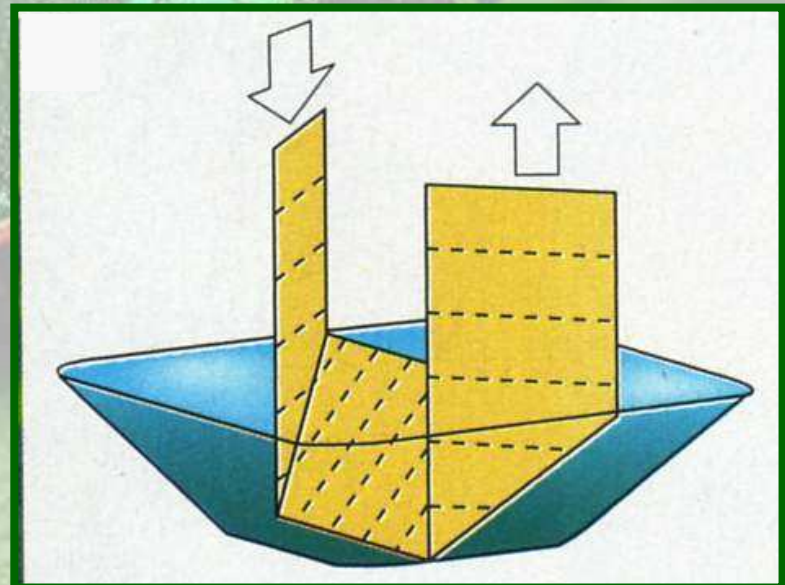


Structure produces
two structural
colours:

blue
and
yellow



BLUE – double reflection



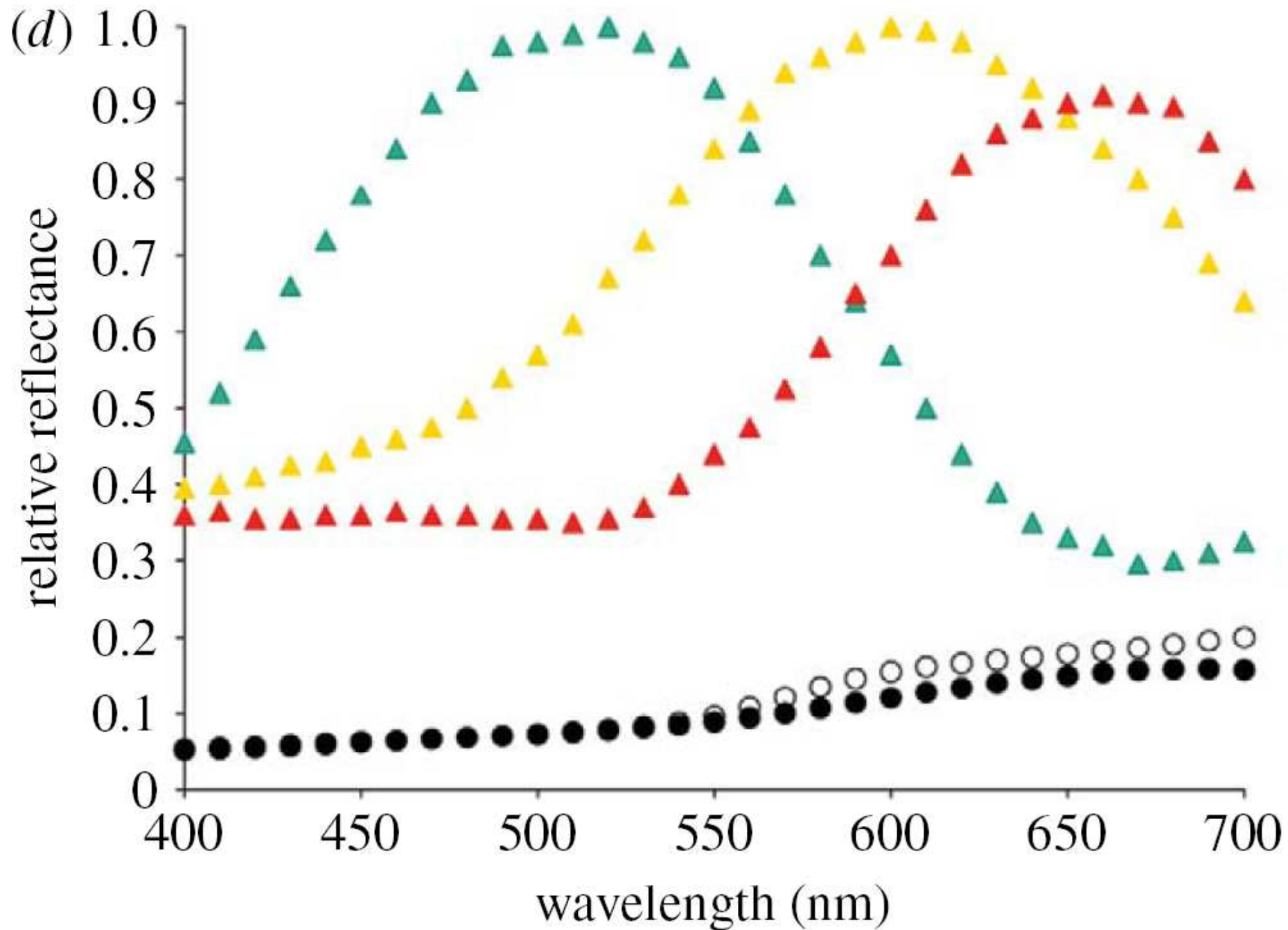
Cincidelinae

Cincindela hybrida

Cincidelinae are the
quickest runners among
insects in the world. If we
take into account the
human size, people would
have to run 1200 km/h to
be as quick as them



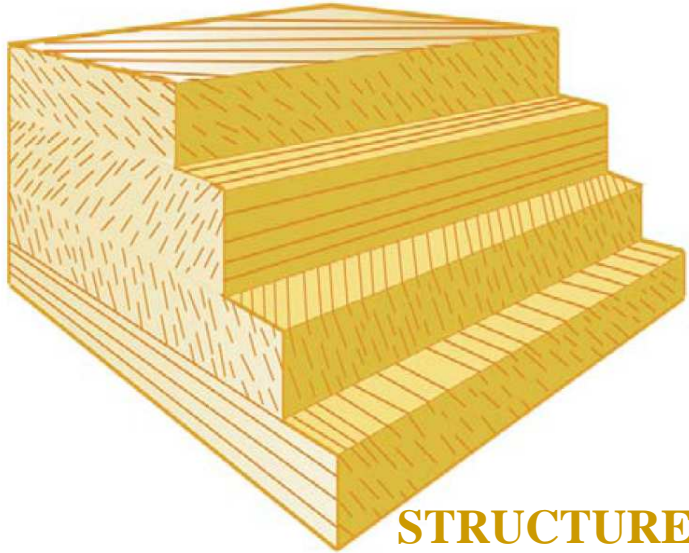
A. E. Seago et al. *J. R. Soc. Interface*, 6 (2009) S165.



Circularly polarized multilayer reflector



Beetle - Chrysina boucardi



STRUCTURE

← Birefringent chitin layers made of fibers arranged as helices

← Lattice period (the turn of a helice) = length of visible light

Beetle

Chrysina boucardi

Observed through quarter wave plate rotated 0 deg.



Beetle

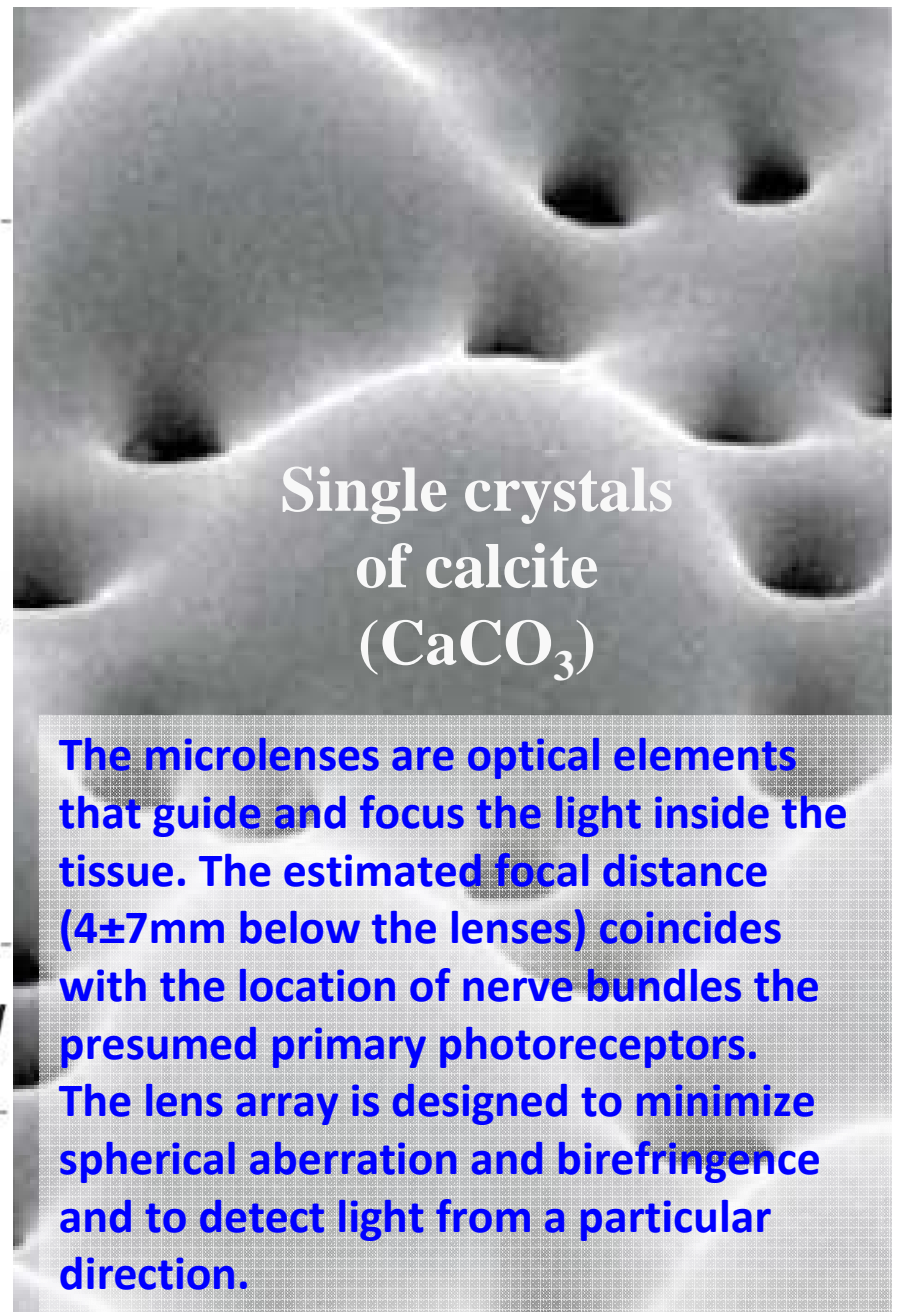
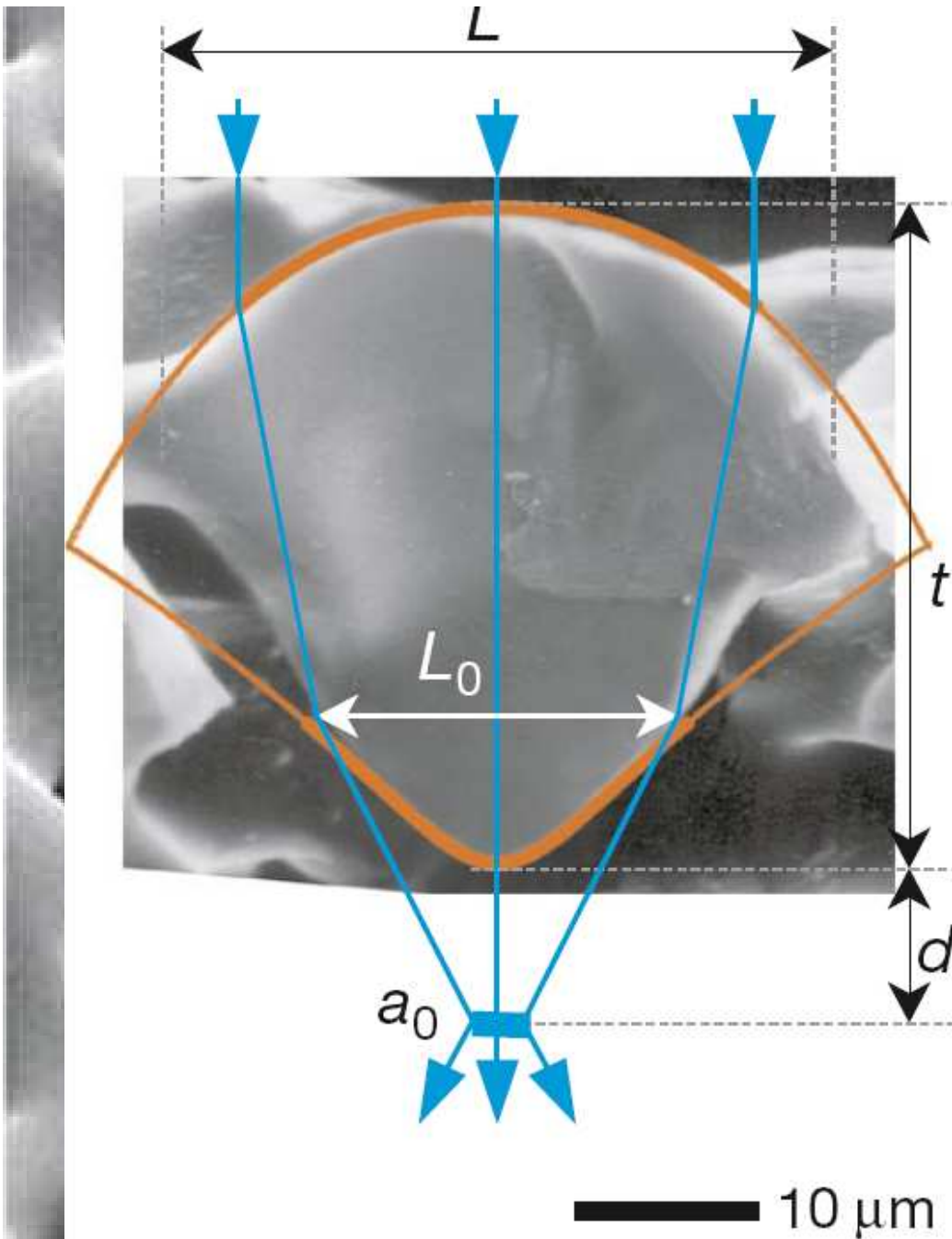
Chrysina boucardi

Observed through quarter wave plate rotated 90 deg. clockwise





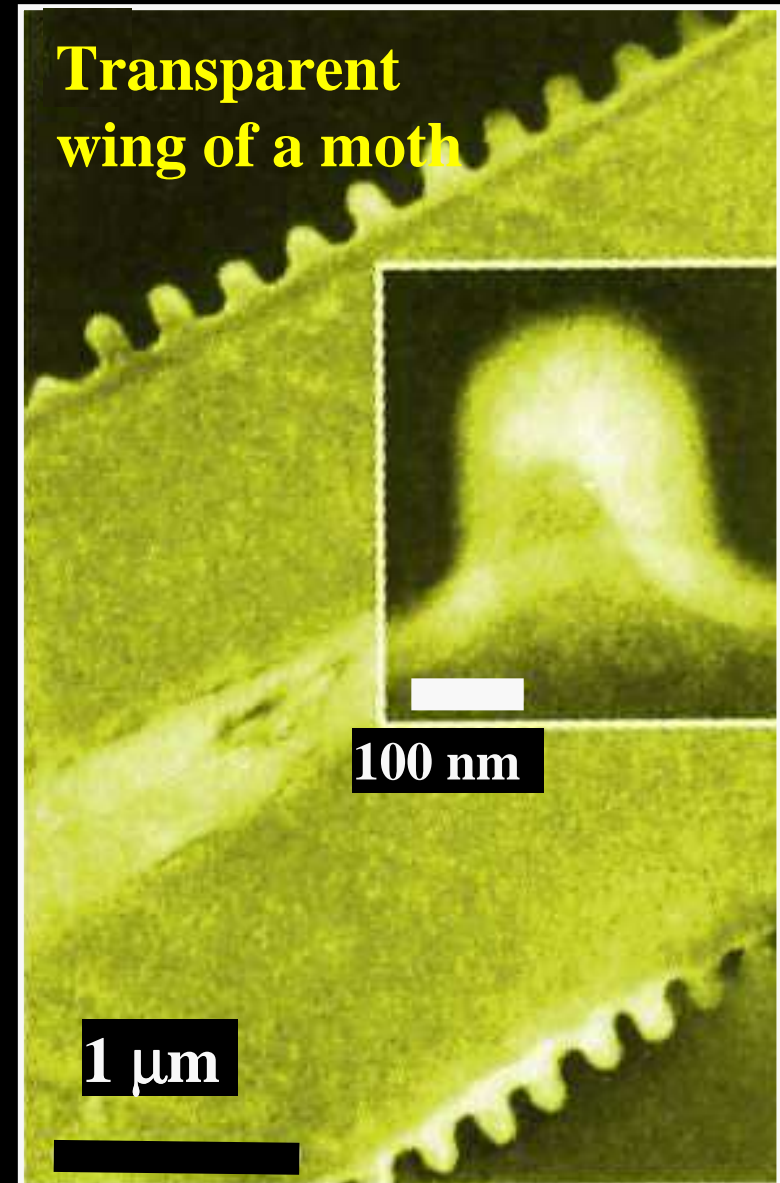
**During the
night**



Single crystals
of calcite
(CaCO_3)

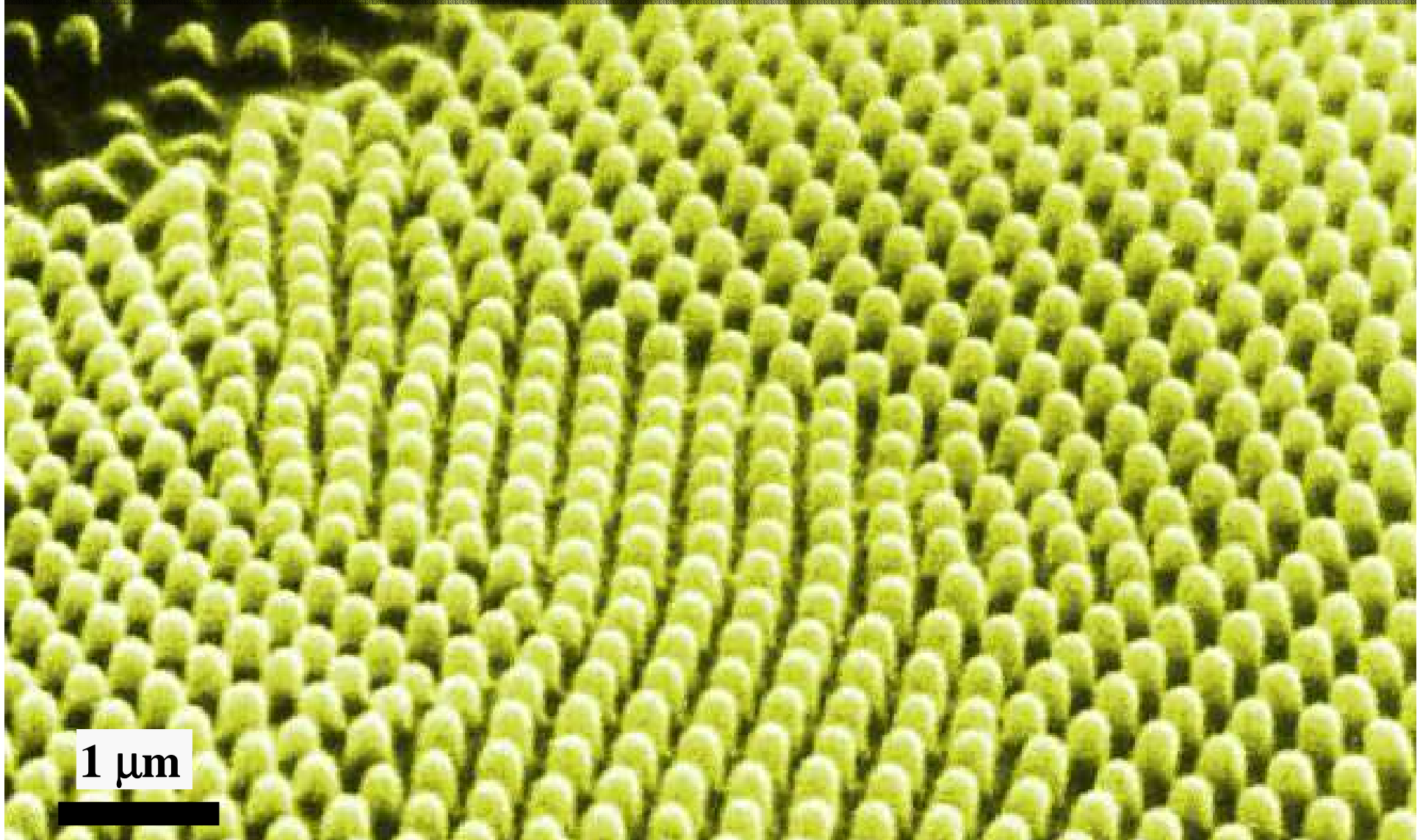
The microlenses are optical elements that guide and focus the light inside the tissue. The estimated focal distance ($4 \pm 7 \text{mm}$ below the lenses) coincides with the location of nerve bundles the presumed primary photoreceptors. The lens array is designed to minimize spherical aberration and birefringence and to detect light from a particular direction.

INVISIBILITY - antireflecting coating



M.F. Land et al., *Animal Eyes*, Oxford Univ. Oxford 2001.
A.R. Parker, *Proc. Roy. Soc.*, 265 (1998) 811.
A. Yoshida et al., *Cephanodes hylas*. *Zool. Sci.* 14 (1997) 737.

INVISIBILITY - antireflective layers on the butterfly eye



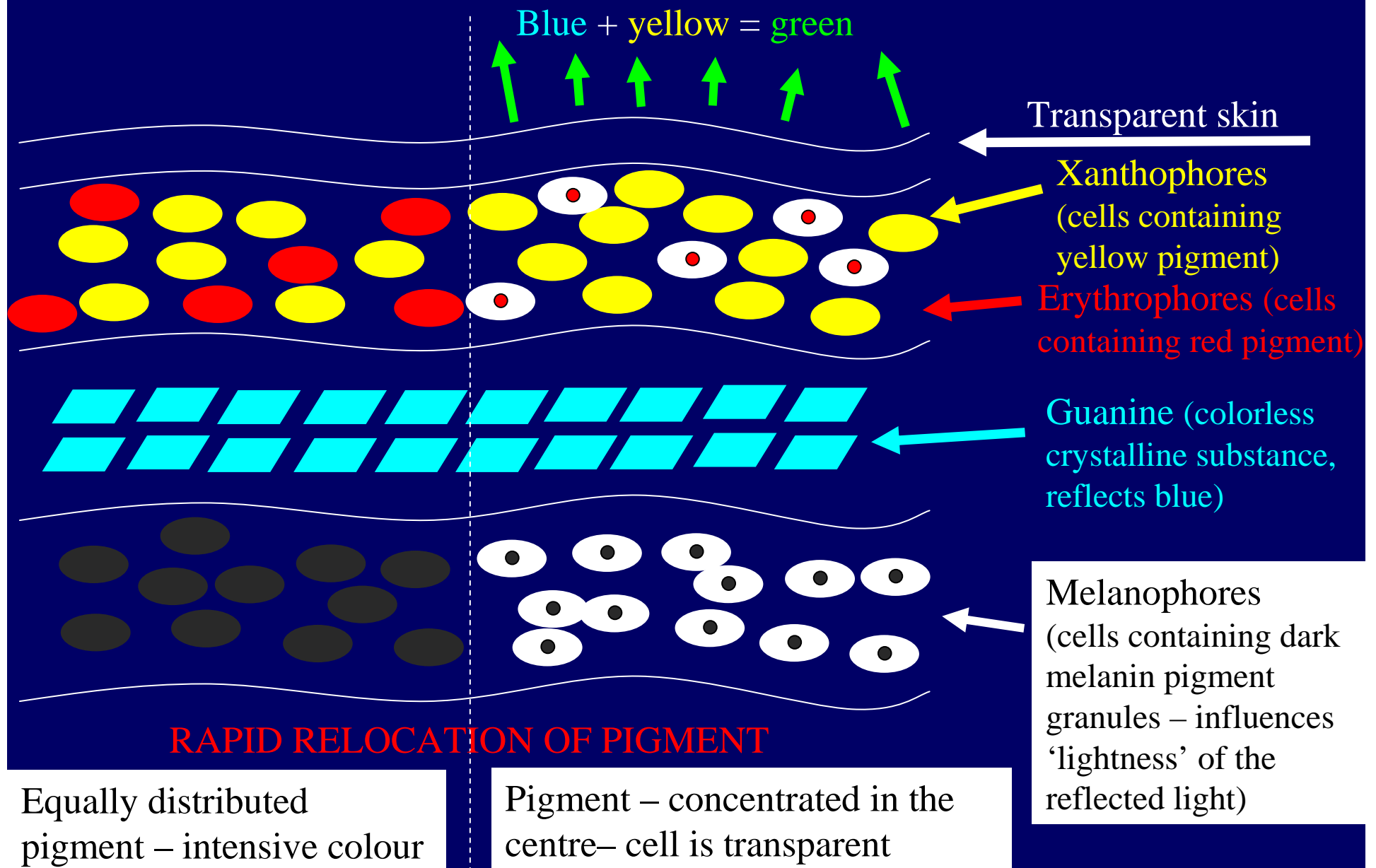
1 μm

M.F. Land et al., *Animal Eyes*, Oxford Univ. Oxford 2001.
A.R. Parker, *Proc. Roy. Soc.*, 265 (1998) 811.
A. Yoshida et al., *Cephanodes hylas*. *Zool. Sci.* 14 (1997) 737.

INVISIBILITY – dynamic camouflage of chameleon

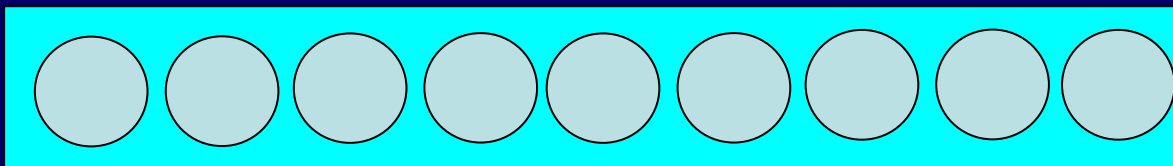


CHAMELEON – dynamic stealth technology

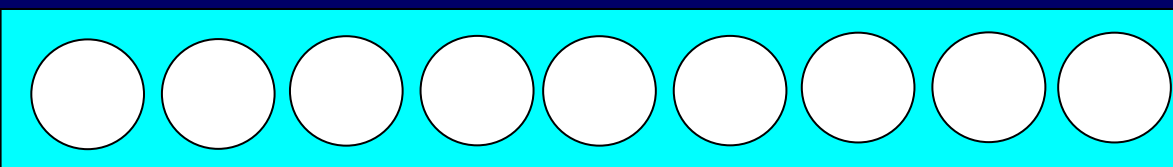


Chameleon-like 'opal' can take on any colour

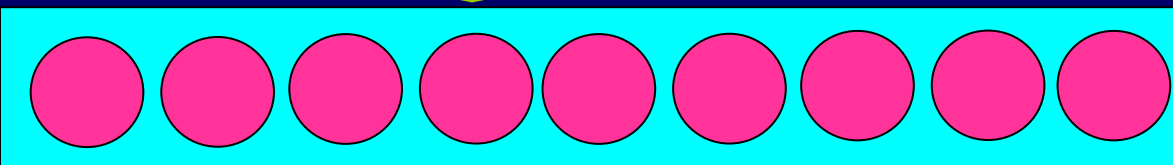
SiO₂ spheres + polymer doped with Fe atoms



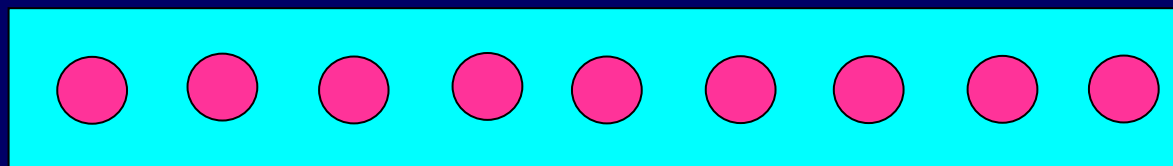
SiO₂ spheres removed



Empty pockets filled with liquid electrolyte



Voltage applied, Fe → Fe²⁺, Fe³⁺



$N_{\text{polym.}} \neq N_{\text{liq. electr.}}$

Structure reflects
BLUE

Fe → Fe²⁺, Fe³⁺
Polimer swells
(absorbs negative ions
from liquid) Structure
reflects **RED**

Chameleon-like 'opal' can take on any colour

SHIFTING COLOUR ▶▶▶ pulse of voltage

CHANGING TIME

from blue to red ▶▶▶ < 1 sec

Maintaining COLOUR

in a given state ▶▶▶ no energy

APPLICATION



**Full-colour electronic
paper**

Changing red from anger

dynamic change of colour in stress

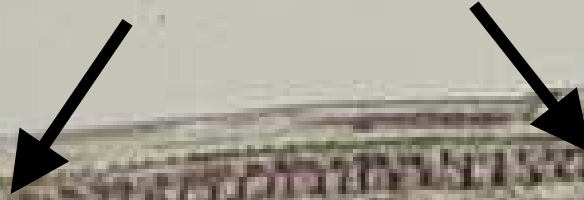


Tortoise beetles have broad, hard and strong armour, which goes well beyond borders of their body

Tortoise beetle
Charidotella egregia

Charidotella egregia - section through the lid

**Layered structure of the reflector,
with empty spaces in which red die
is being pumped in**



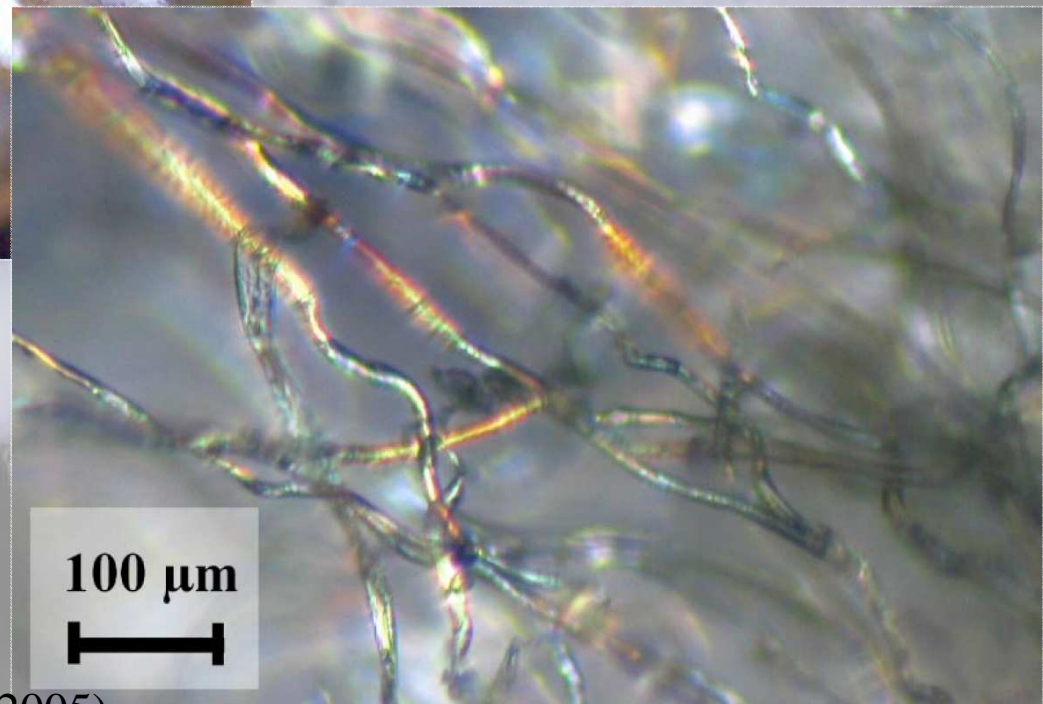
Layers of red die

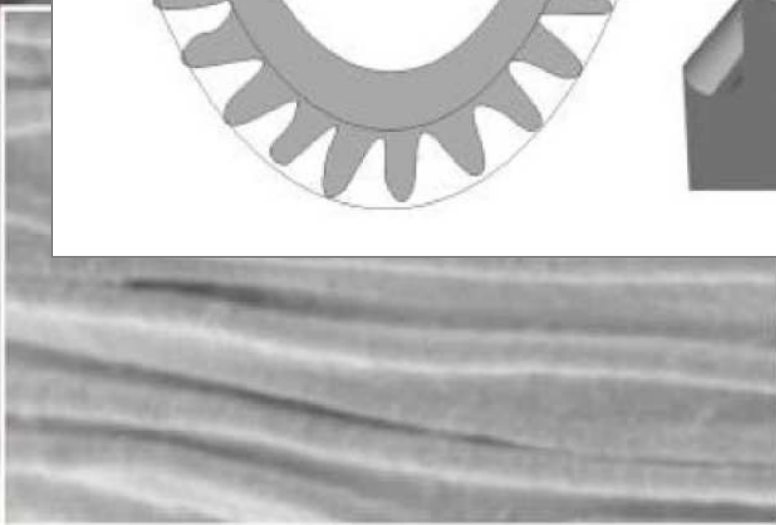
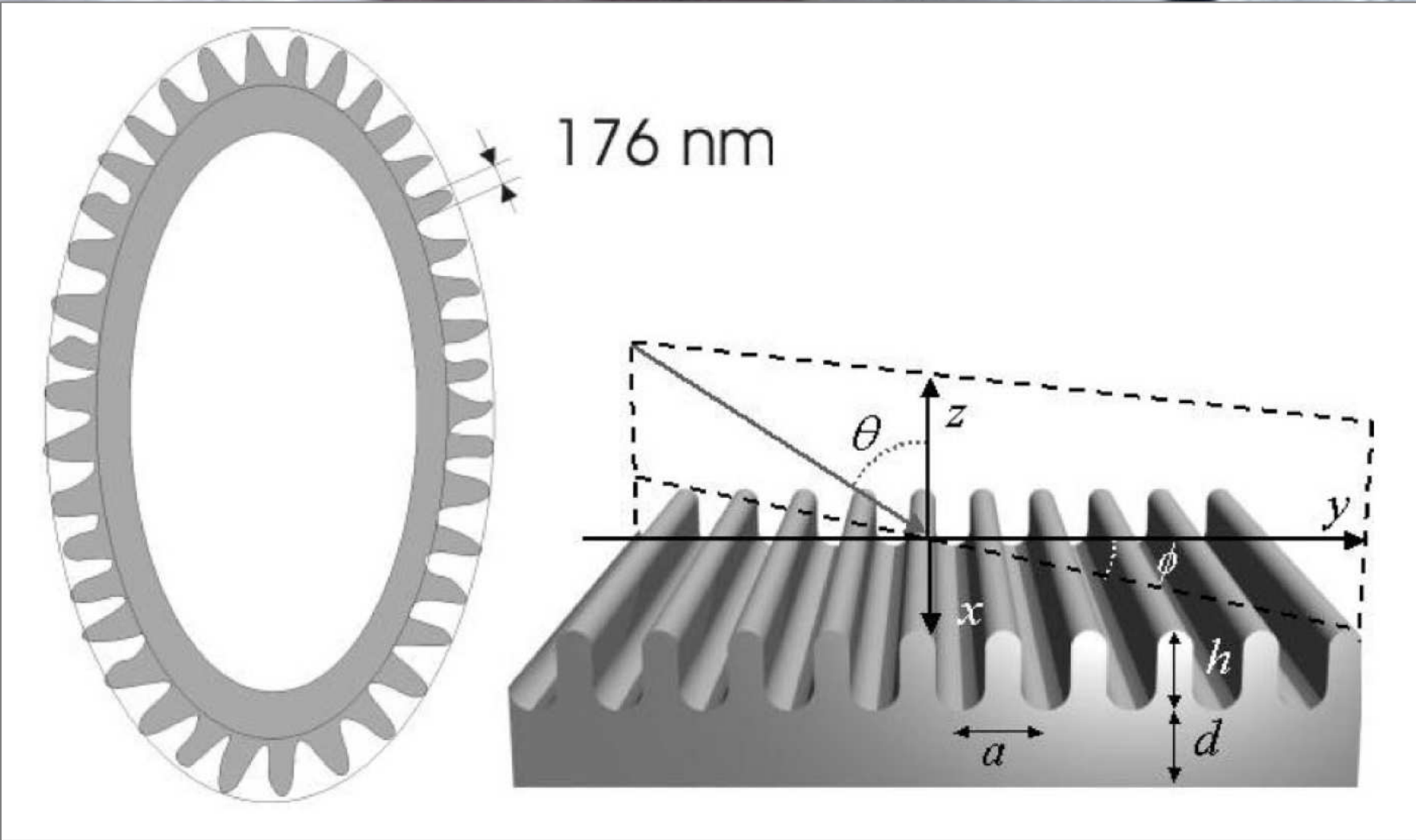
Multifunctional 'wool'

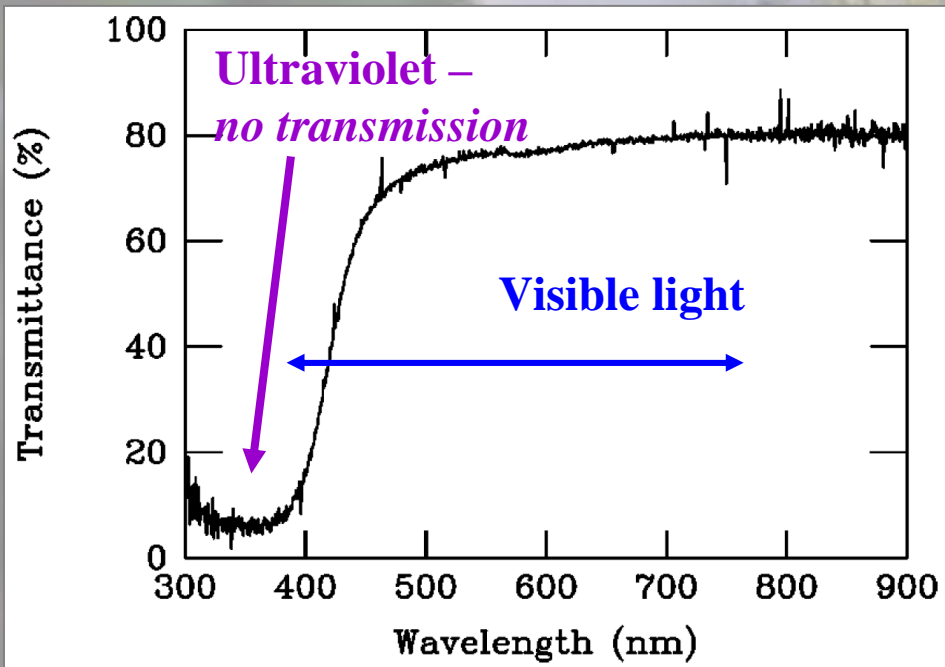
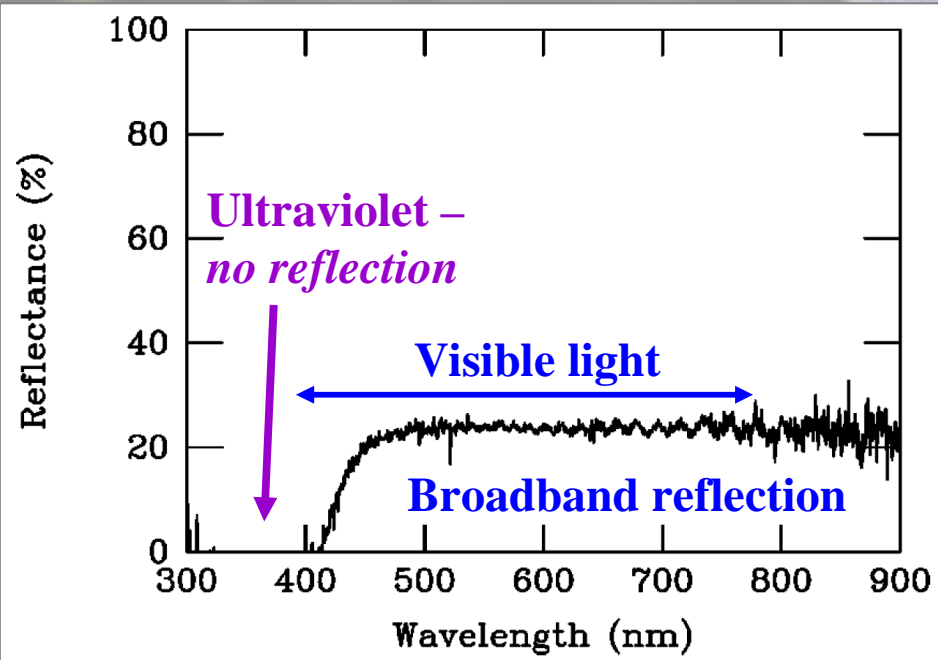


Edelweiss

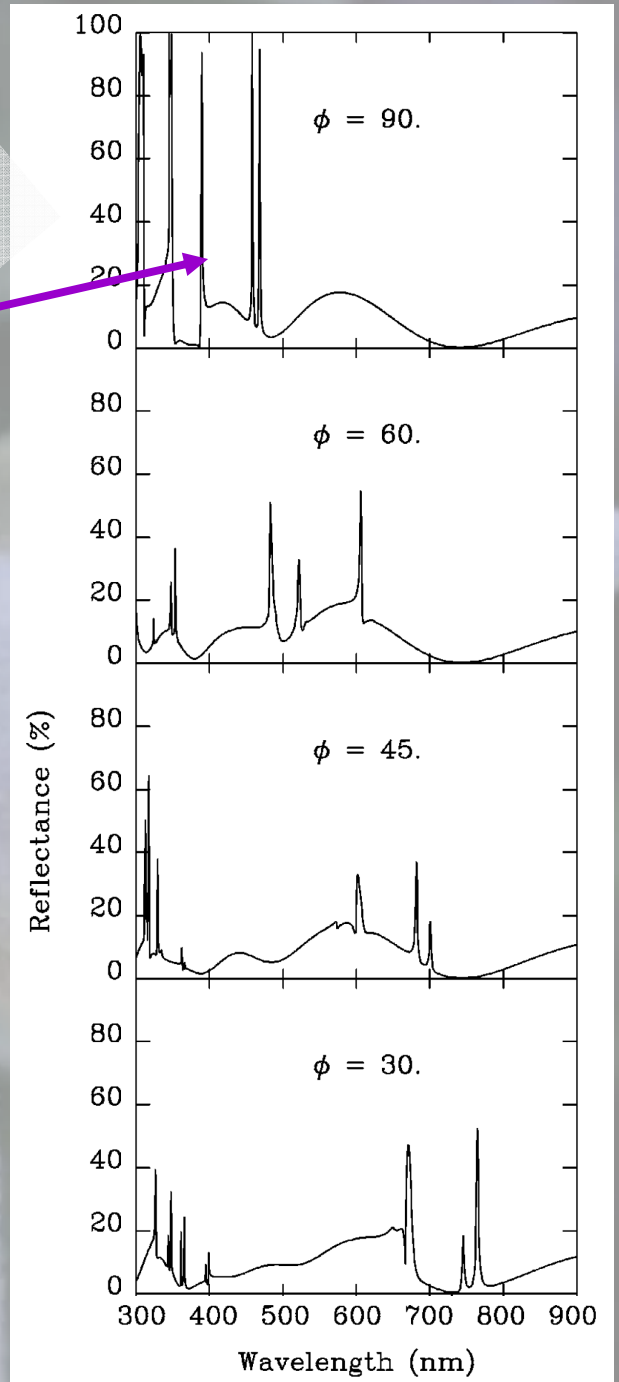
Leontopodium nivale
subsp. alpinum







Guided modes



J. P. Vigneron, Phys. Rev. E, 71, 011906 (2005)



**Thank you for
your attention!**

